



Open your dreams... and find your style

Today, we live in a constant rush, seeking peace, beauty, and a safe haven at home and in the places we visit. A sense of security and harmony significantly enhances our daily quality of life. At INVADO, we understand and respect these needs. As one of Poland's fastest-growing door joinery manufacturers, we strive to deliver products with exceptional aesthetics and outstanding usability. With over thirty years of experience, we build our market position through continuous investment in technology, people, and quality improvement.



24

months of warranty
on INVADO products



QUALITY ABOVE ALL

The belief that quality is of the utmost importance remains the common denominator of the design phase and the entire production process at INVADO. This is confirmed, among others, by the ISO 9001 Certificate, which ensures that all our products meet high European standards. The guarantee of the quality of products and services, in addition to the price and timeliness of deliveries, is the basic goal of the company, enabling it to be perceived as a trusted partner.

CONSUMER'S LAUREL

Once again this year, the INVADO brand has been recognized by Polish consumers and honored with the prestigious Consumer Laurel ODKRYCIE 2024 award.

INVADO TECHNOLOGY

The cornerstone of INVADO's offerings lies in the production of door leaves and frames. A significant milestone in the company's history was the introduction of an innovative technique in 2007 known as the "Pass-Through Foiling System for Flat Doors." This cutting-edge technology, used in INVADO flat doors, revolutionized the process by eliminating visible seams at the rebate edge. As a result, the edges not only boast a sleek, aesthetically pleasing finish but also offer enhanced durability. The veneer's connection is cleverly concealed within the inner edge of the rebate, preventing any risk of tearing or detachment. Today, INVADO stands as one of Europe's most technologically advanced companies, thanks to this pioneering approach to door manufacturing.

BRAND OF THE DECADE 2009–2019; GOOD BRAND 2019 AND 2021



An independent group of experts confirmed that products bearing the INVADO logo are characterized by: quality, trust, and reputation, awarding our company the title of BRAND OF THE DECADE 2009–2019 and the titles of GOOD BRAND 2019 and GOOD BRAND 2021. We would like to thank our customers for the trust you place in us by choosing INVADO doors for their dream interiors, our Business Partners for fruitful cooperation, recommending, and support, and all INVADO Employees for jointly building a good brand at every stage of its creation. We are incredibly grateful that our hard work is appreciated and we look forward to the future with pride.

HYGIENIC CERTIFICATES

Hygienic certifications aim to prevent materials and products hazardous to health and life to be introduced to the public or limit the acceptable range and application methods to eliminate health risks. All INVADO products have hygienic certificates:

- interior door leaves in artificial veneer or flat lacquered
No. 348/322/353/2020

TECHNICAL APPROVALS AND NATIONAL TECHNICAL ASSESSMENTS

Technical Approvals and National Technical Assessments, issued by the Building Research Institute, are decisions that grant the use of building materials and products. In accordance with the Construction Products Act of April 16th 2004, as amended (unified text: Journal of Laws of 2016, item 1570), the products to which the Technical Approvals and National Technical Assessments relate, may be placed on the market and can be used in construction. INVADO Company assessed and verified the constancy of performance, made a national declaration of performance, and labeled the products with a construction mark in accordance with applicable regulations. INVADO's Technical Approvals and National Technical Assessments:

- Interior flat and glass doors—**ITB-KOT-2017/0313** edition 2;
- Modular interior doors—**ITB-KOT-2017/0003** edition 2;
- Adjustable door frames for interior doors—**ITB-KOT-2019/1221** edition 2;
- Block door frames for interior doors OB3 type P—**ITB-KOT-2017/0312** edition 2;
- Metal door frames—**ITB-KOT-2021/2091** edition 1;
- Housing system for metal door frames—**ITB-KOT-2019/1221** edition 2.



VOC

The VOC certification tests the emission of volatile organic compounds released from the facility and, depending on the results obtained, the tested sample is assigned a class, ranging from A+ (best) to C (worst). The possession of the VOC certificate confirms that the product does not release harmful to health substances inside the house, such as formaldehyde and benzene—carcinogenic elements that unfortunately are often contained in paints, and materials used on windows.



ISO 9001

The INVADO Company applies to the Quality Management System and fulfills the requirements of PN-EN ISO 9001 in the scope of designing, production, and sale of furniture components and finishing profiles, interior doors made of wood and wood-based materials, and technical doors.



FSC®

Control of Product Origin and environmental protection are the leading elements of INVADO's development strategy. This is confirmed by an international certificate issued by the Forest Stewardship Council® and obtained by the company in 2007.

Ask for FSC® certified products in our range.



CERTIFICATE RESOURCES SAVED

INVADO has obtained the international certificate in waste management and recycling issued by INTERSEROH zero waste solutions.

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NOVELTIES

Vista

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Gavi

p. 16



Home
Line

p. 60



Optimo
Line

p. 64



Vetra

p. 66



Arteo

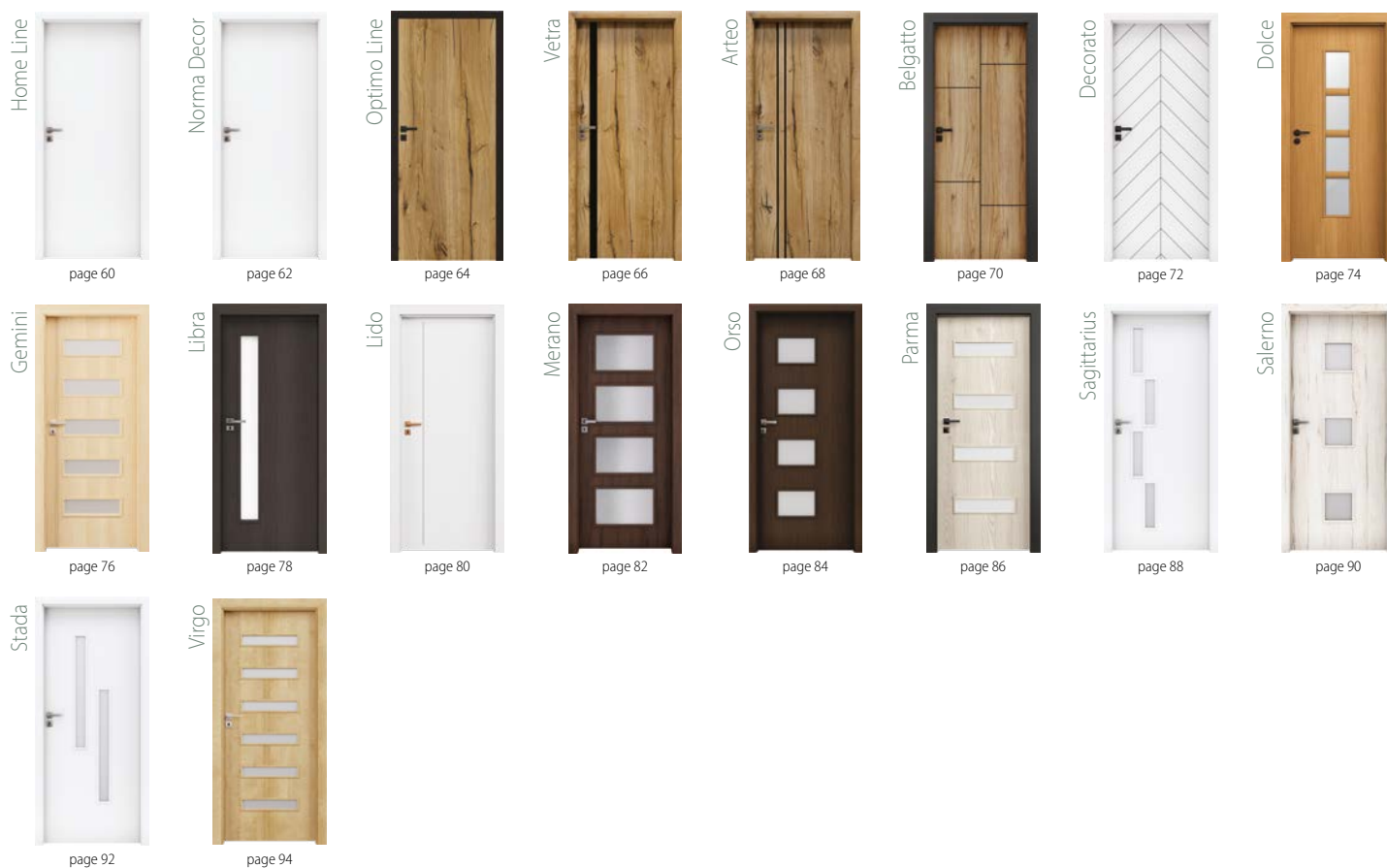
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COLLECTION OF MODULAR DOORS



COLLECTION OF FOILED DOORS



What's new?

ALUMINUM ACCENTS

We've expanded our range with Arteo doors, now featuring sleek aluminum flat accents. Available in black, gold, and silver, these finishes, combined with our variety of foils, offer a vast array of combinations. This allows you to create a personalized door that perfectly complements any interior.

for more info see page 68



LACOBEL GLASS INLAYS

The Lacobel glass inlays in the Vetra collection bring a distinctive character to the doors. The high-gloss panels draw attention and exude elegance, while the geometric shapes of the inserts create an illusion of height, making the room feel more spacious.

for more info see page 66



BLACK BOLECTIONS

The large glazing on the Vista doors ensures that rooms remain perfectly illuminated. Decorated with black bolections, the doors elegantly combine classic and modern styles.

for more info see page 14



FOILED AND MODULAR DOORS

FOILED DOORS

Foiled doors appear visually lighter than modular doors. They feature an MDF frame with a filling of either 'honeycomb' or chipboard, available at an additional cost. The frame and infill are covered on both sides with 3 mm thick HDF and decorative foil. Glazing beads are used to secure the infills in these models.

STABLE CONSTRUCTION

A robust MDF frame and the filling make a durable and stable leaf



RESISTANCE TO LOAD

2 or 3 (starting from width "90") screw-in pivot hinges



BASIC FILLING

"Honeycomb" panel



FILLING FOR EXTRA CHARGE

Tubular chipboard



TWO TYPES OF EDGES

- SOFT technology – rounded edge
- CUT EDGE technology – 90° edge



FOILED CONSTRUCTION

Glazing bead



SATINATO

Matt glass



Wide selection of
HANDLES



VENTILATION

Sleeves, undercut or grid*
(*in selected door leaves only)



MODULAR DOORS

The construction of **modular doors** consists of two vertical frames and an upper and lower frame. The leaf can be filled with panels or glass of varying thicknesses. Each model can be customized with a decorative foil. Unlike traditional methods, the panes and other fillings in these doors are mounted simultaneously with the door construction elements, significantly enhancing their stability.

STRONG MODULAR CONSTRUCTION

No glazing beads



Wide selection of
HANDLES



VENTILATION

Undercut, PVC, metal round or metal square sleeves



SATINATO

Matt glass



ROUNDED EDGES

Safe design



DOOR LEAF FILLING

MDF boards in different thicknesses

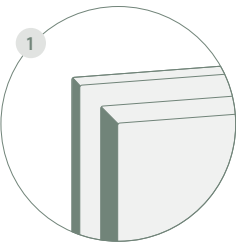


RESISTANCE TO LOAD

2 or 3 (starting from width "90") screw-in pivot hinges

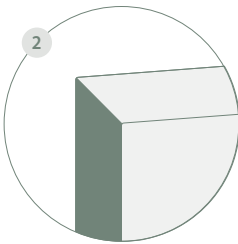


REBATED AND NON-REBATED DOORS



REBATED DOORS

The edge of a **rebated door** is finished with a rim (Fig. 1) that overlaps the frame. This design ensures that the door does not sit flush with the frame.



NON-REBATED DOORS

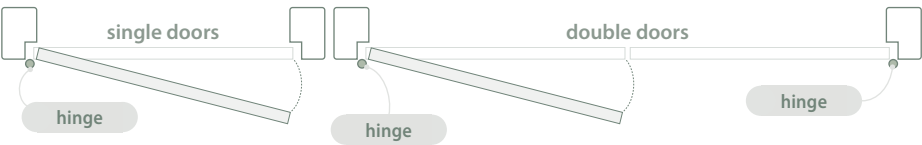
The edge of a **non-rebated door** is a smooth, uniform plane. Doors constructed this way align with the frame on the hinge side (Fig. 2)

LEFT AND RIGHT DOOR

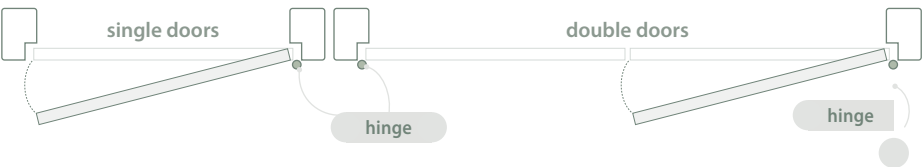
Before buying doors, it is worth considering in which direction they should open. For safety reasons, bathroom or kitchen doors should be installed in a way that makes it possible to open them outwards. In other areas, it is dependent on users' preference and the layout of the apartment or house.

The next step is to determine whether you need a right-hand or left-hand door. How can you tell? If the hinges are on the right side of the door frame, you'll need a right-hand door; if they're on the left, you'll need a left-hand door. It's important to consider this carefully before heading to the store. Make a list of the right-hand and left-hand doors you need, along with the opening direction for each one.

LEFT DOOR



RIGHT DOOR



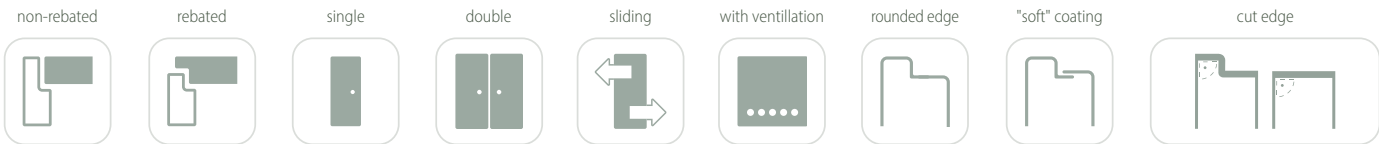
DOOR PRICE CALCULATION

In most cases, the quoted prices are for a door leaf without a door frame and door handles. To obtain the full price of the door set, you have to use the following calculation:



LEGEND

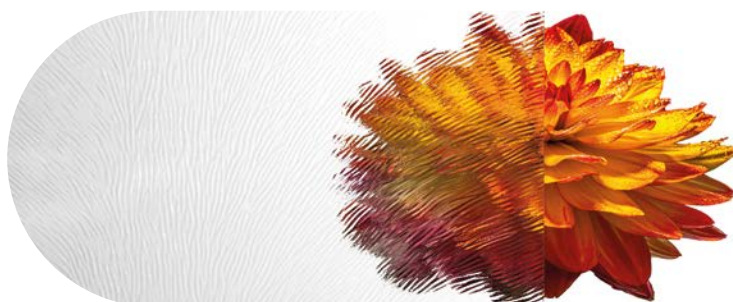
Please note the annotations marked with the following icons. They contain important information related to the door leaf models.



SATINATO



CHINCHILLA



TRANSPARENT



LACOBEL

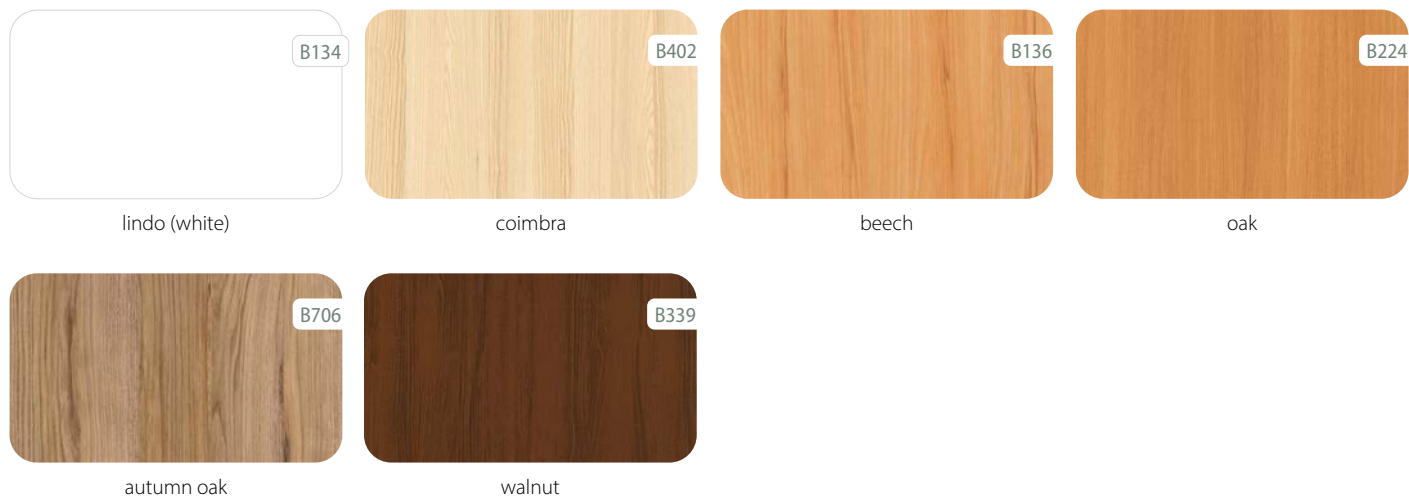


SATINATO WITH ENGRAVING



ENDURO ●●○○○

ENDURO classification: a foil with high design value and excellent reproduction of the natural wood grain. It is characterized by its good durability properties.



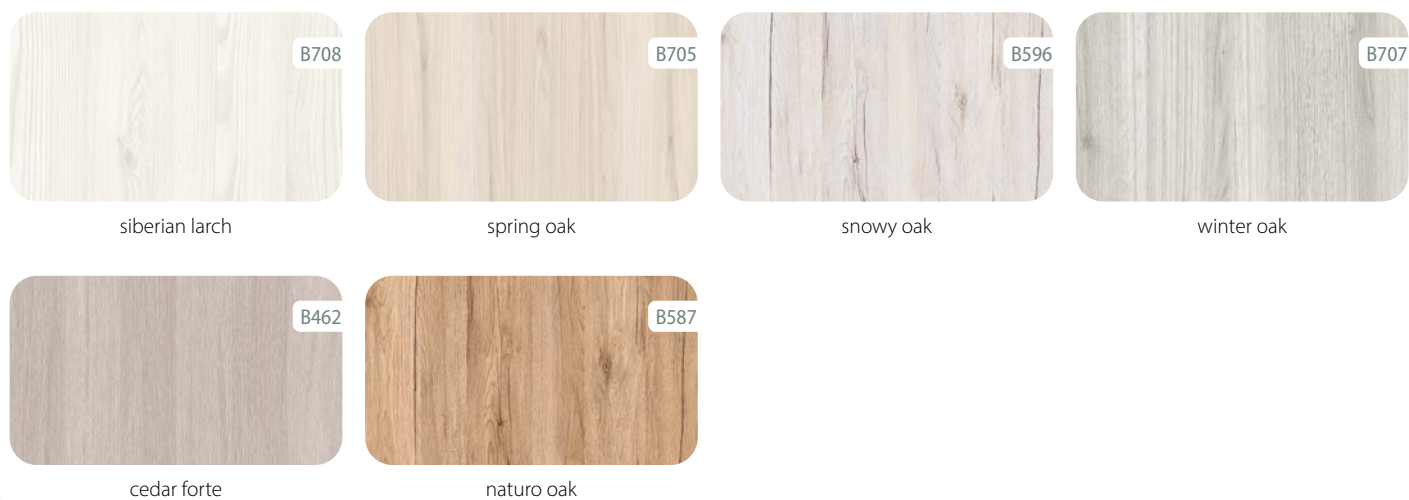
ENDURO 3D ●●○○○

ENDURO 3D classification: three-dimensional reproduction of the wood structure and good durability.



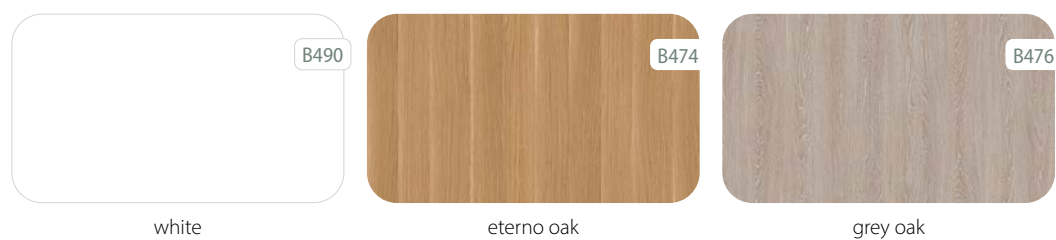
ENDURO PLUS ●●○○○

ENDURO PLUS classification: a group of foils with high design value, noticeable texture, and good durability.



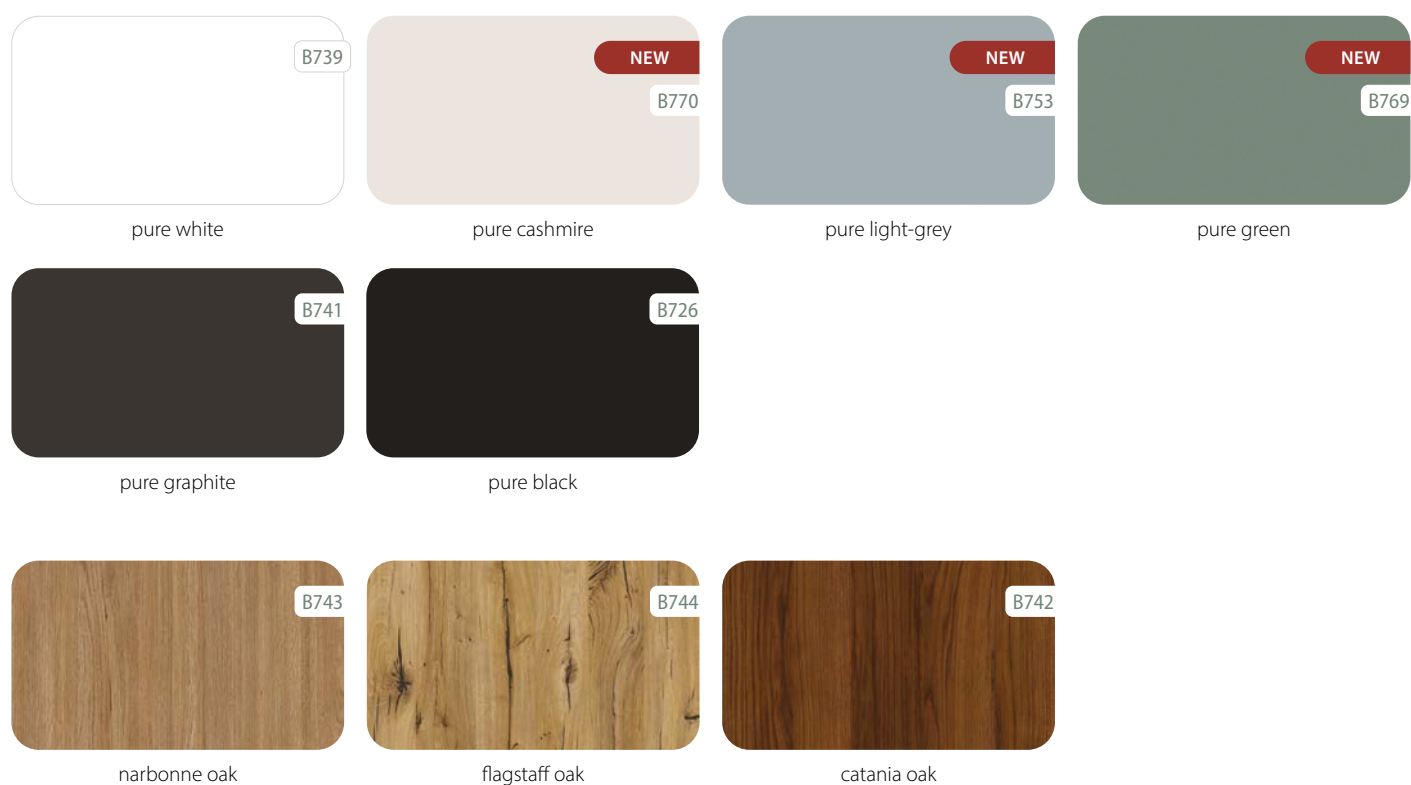
ECO-VENEER ●●●●○

ECO-VENEER classification: high-quality laminate in modern colours, very high durability.



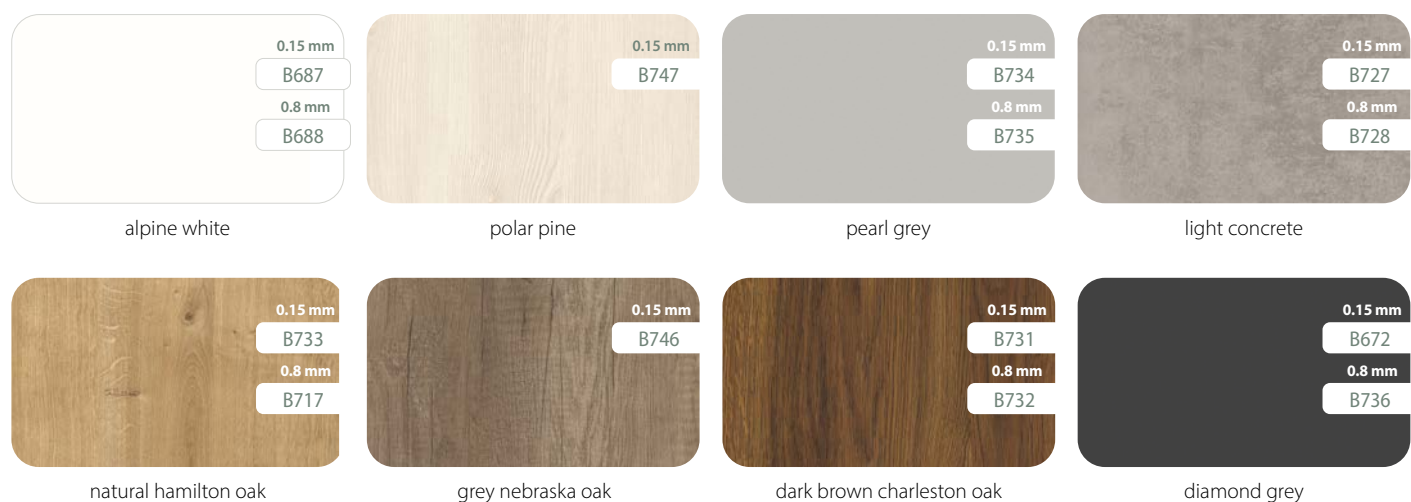
LAMINOLACK ●●●●○

Classification LAMINOLACK: high-quality polypropylene foil is characterised by excellent durability.



LAMINATE CPL 0.15 mm ●●●●● 0.8 mm ●●●●●

Classification CPL: Foils with maximum strength. Available in two thicknesses – 0.15 mm (door leaves and frames) and 0.8 mm (door leaves).



COLLECTION OF MODULAR DOORS

Modular doors are an excellent choice for those seeking long-lasting products. Their construction ensures exceptional durability and high acoustic performance. These doors, also known as frame or 5-component doors, are built with two vertical frames, an upper and lower crosspiece, and an infill, allowing for a wide range of design options within a single collection. This solid frame construction ensures great stability, making these doors exceptionally sturdy and resilient.





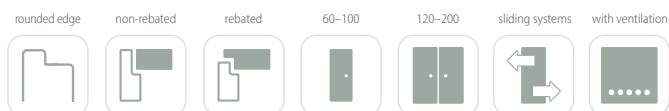
Rebated Vista 2 in B769

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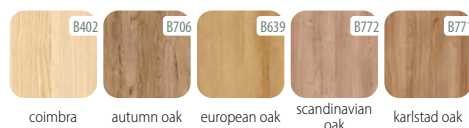
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DOOR LEAVES OPTIONS

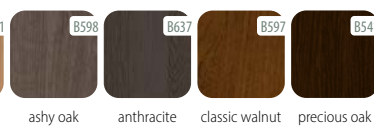


DECORS

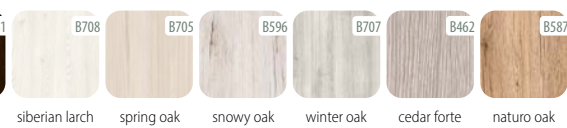
ENDURO ..



ENDURO 3D ..



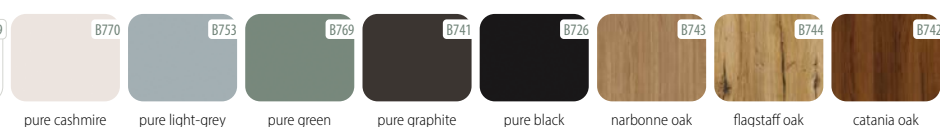
ENDURO PLUS ..



ECO-VENEER ...



LAMINOLACK





CONSTRUCTION

the filling element (depending on the model):

- 1 hardened glass:
 - satinato – 4 mm
 - transparent – 4 mm
- 2 MDF bolections
- 3 horizontal frame – MDF
- 4 vertical frame – MDF
 - side edges and upper edge are foiled
 - rounded vertical edges of door leaves (more info on p. 104)
 - double door leaves have a rebate and a counter-rebate (drawing on p. 104)
 - width of single doors: "60"–"100" / width of double doors: "120"–"200"
 - bolection only in black



ADDITIONAL OPTIONS

- door without a keyhole
- door width "100"
- door made in non-rebated version
- double door
- sliding leaf
- additional hinge for the door in sizes "60"–"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	

Additional information: accessories and handles

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DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

GLASS



SATINATO

the glossy side of glass is on the hinge side

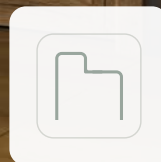


TRANSPARENT

Rebated Gavi 4 in B744

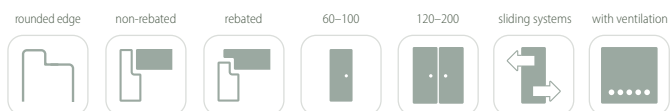


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DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

1	the filling element (depending on the model): hardened glass – 4 mm Lacobel glass – 4 mm panel – 4 mm
2	filling element: panel – 16 mm
3	horizontal frame – MDF (height: lower frame 400 mm, upper frame 350 mm)
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

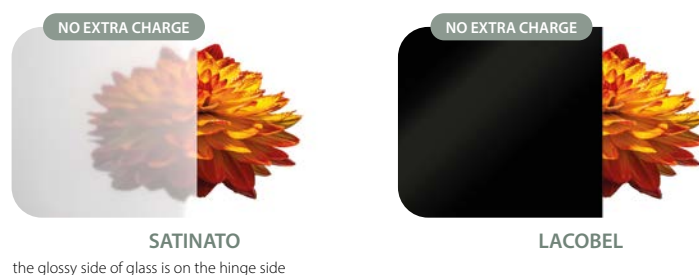
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[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

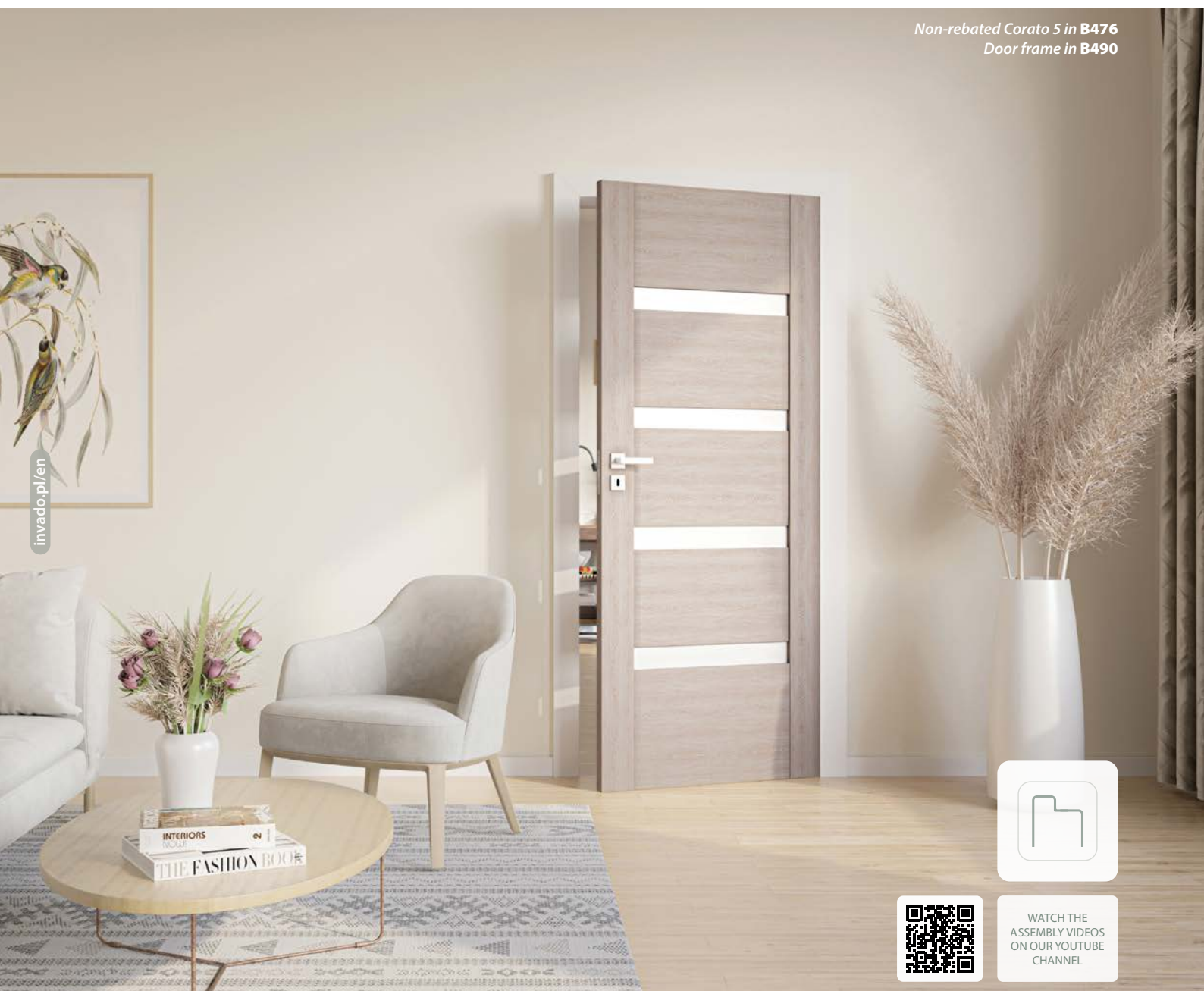
door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
PAGE 118	

GLASS



the glossy side of glass is on the hinge side

Non-rebated Corato 5 in B476
Door frame in B490

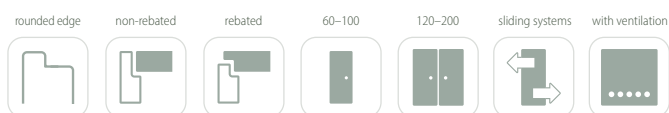


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DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

1	the filling element (depending on the model): tempered glass – 4 mm panel – 4 mm panel – 4 mm black matt
2	filling element: panel – 22 mm
3	horizontal frame – MDF (height: lower frame 400 mm, upper frame 350 mm)
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

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ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	

PAGE 118

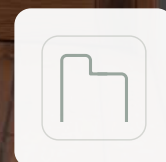
PAGE 118

GLASS



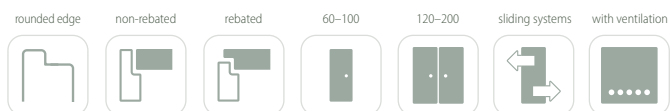
Rebated Artano 1 in B742

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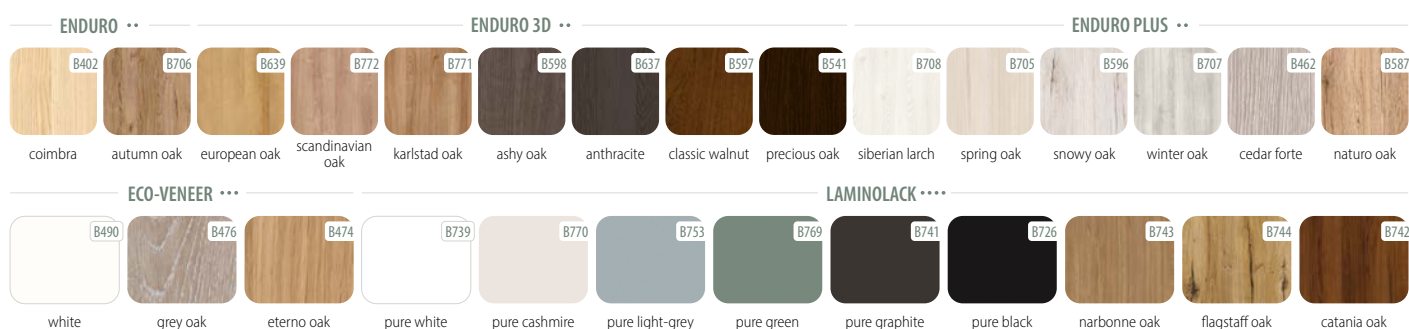


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DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

1	the filling element (depending on the model): tempered glass – 4 mm panel – 4 mm
2	filling element: panel – 16 mm
3	horizontal frame – MDF
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
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Additional information: accessories and handles

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STANDARD EQUIPMENT

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non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

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GLASS





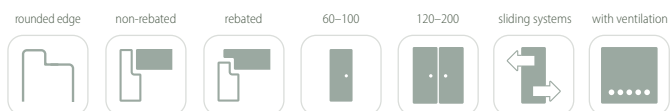
Rebated Aversa 1 in B741

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DOOR LEAVES OPTIONS



DECORS



Aversa 1



Aversa 2



Aversa 3



CONSTRUCTION

1	the filling element (depending on the model): tempered glass – 4 mm panel – 4 mm panel – 4 mm black matt
2	filling element: panel – 16 mm
3	horizontal frame – MDF
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—including in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	

PAGE 118

Additional information: accessories and handles

PAGE 118

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

GLASS

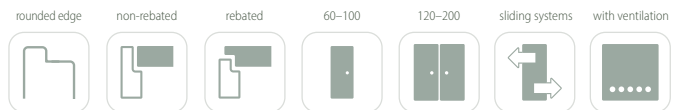


Non-rebated Mirror 2 in B490

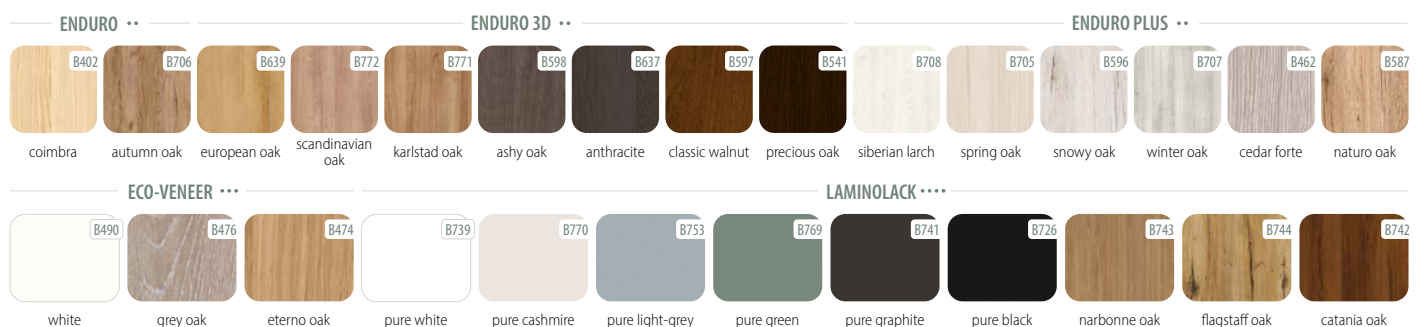
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DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

- 1 filling element: mirror – 4 mm
- 2 filling element: panel – 6 mm
- 3 horizontal frame – MDF
- 4 vertical frame – MDF



- side edges and upper edge are foiled
- **rounded** vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

ADDITIONAL OPTIONS

door without a keyhole

door width "100"

door made in non-rebated version

double door

sliding leaf

additional hinge for the door in sizes "60"–"80"

additional hinge for the non-rebated door—included in a door frame

caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit

ventilation undercut

PVC

sleeves metal, round (chrome, golden)

metal, square (chrome, nickel)

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

Additional information: accessories and handles

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DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

Rebated Pasaro 3 in B706

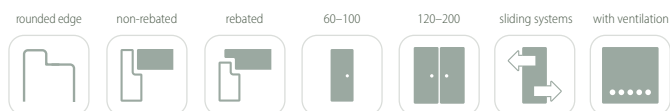


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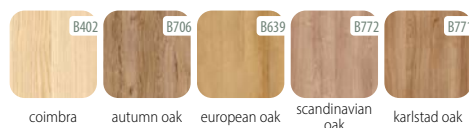
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DOOR LEAVES OPTIONS

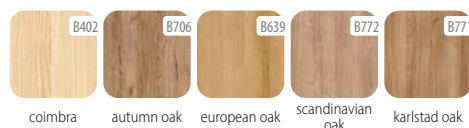


DECORS

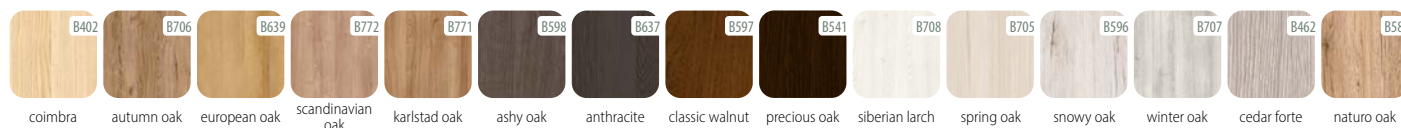
ENDURO ..



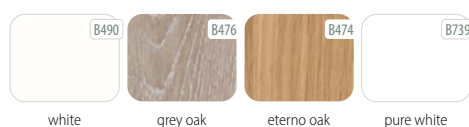
ENDURO 3D ..



ENDURO PLUS ..



ECO-VENEER ...



LAMINOLACK





CONSTRUCTION

1	the filling element (depending on the model): hardened glass – 4 mm panel – 4 mm
2	filling element: panel – 22 mm
3	horizontal frame – MDF (height: lower frame 400 mm, upper frame 350 mm)
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
PAGE 118	

GLASS

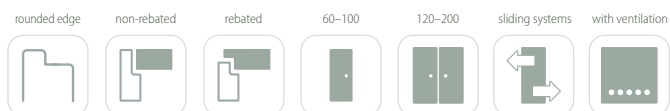


Rebated Vinadio 2 in B490



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DOOR LEAVES OPTIONS



DECORS



Vinadio 1



Vinadio 2



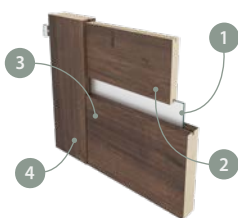
Vinadio 3



CONSTRUCTION

1	the filling element (depending on the model): hardened glass – 4 mm panel – 4 mm
2	filling element: panel – 22 mm
3	horizontal frame – MDF
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	

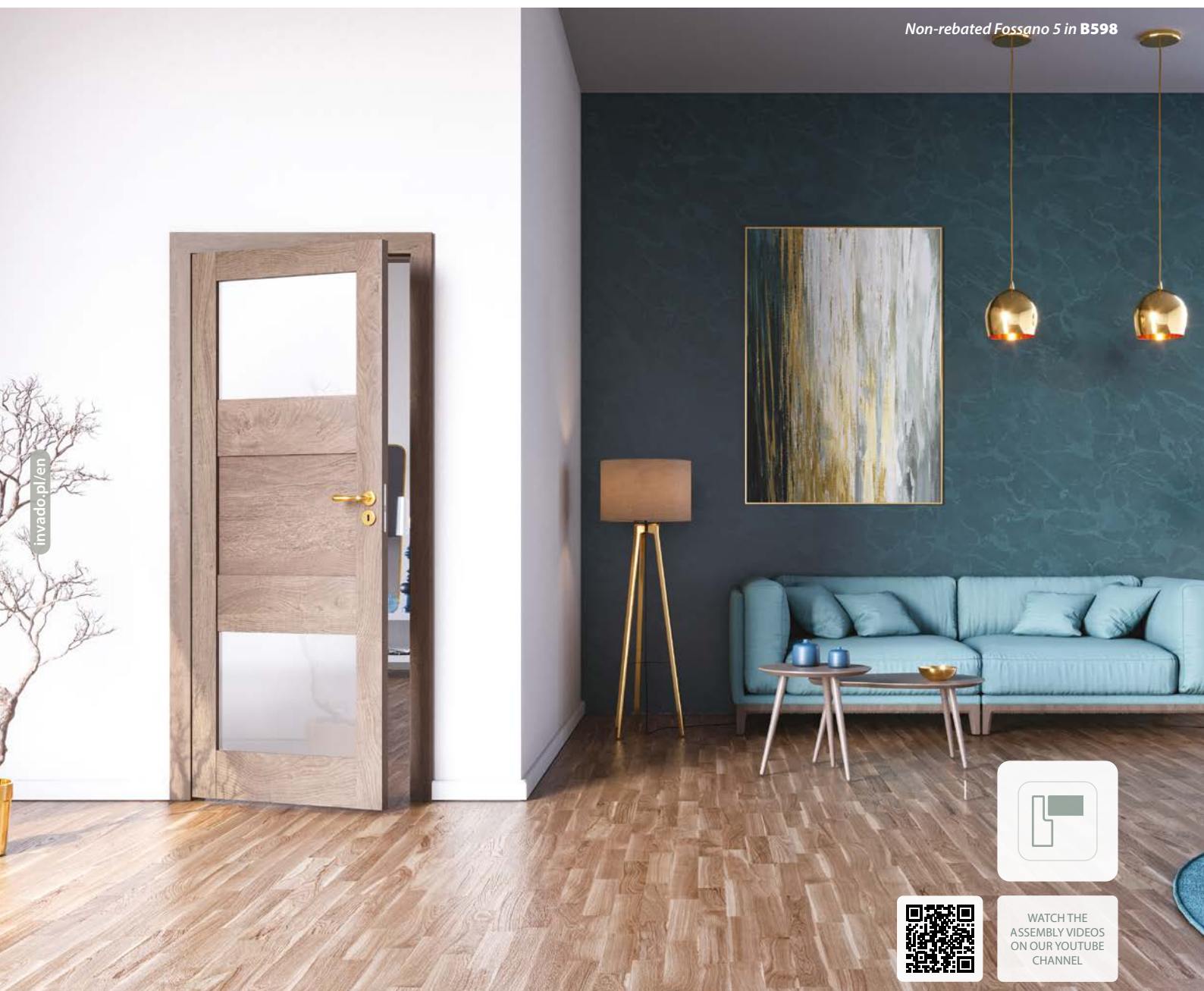
PAGE 118

Additional information: accessories and handles

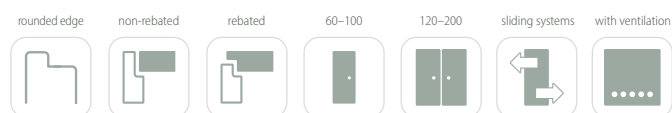
PAGE 118

GLASS





DOOR LEAVES OPTIONS



DECORS

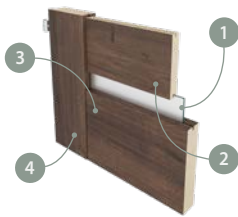




CONSTRUCTION

1	the filling element (depending on the model): hardened glass – 4 mm panel – 4 mm
2	filling element: panel – 22 mm
3	horizontal frame – MDF
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—including in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
PAGE 118	

GLASS

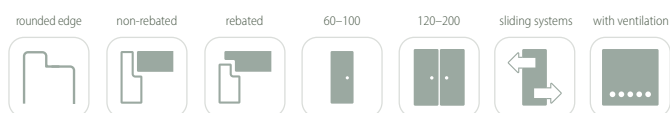


Non-rebated Imperia 4 in B739



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DOOR LEAVES OPTIONS



DECORS



Imperia 1



Imperia 2



Imperia 3



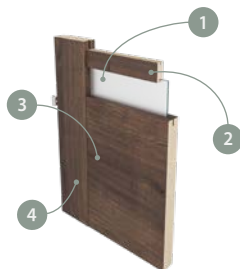
Imperia 4



CONSTRUCTION

1	the filling element (depending on the model): hardened glass – 4 mm panel – 4 mm
2	filling element: panel – 22 mm
3	horizontal frame – MDF (height: lower frame 400 mm, upper frame 350 mm)
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	

Additional information: accessories and handles		PAGE 118
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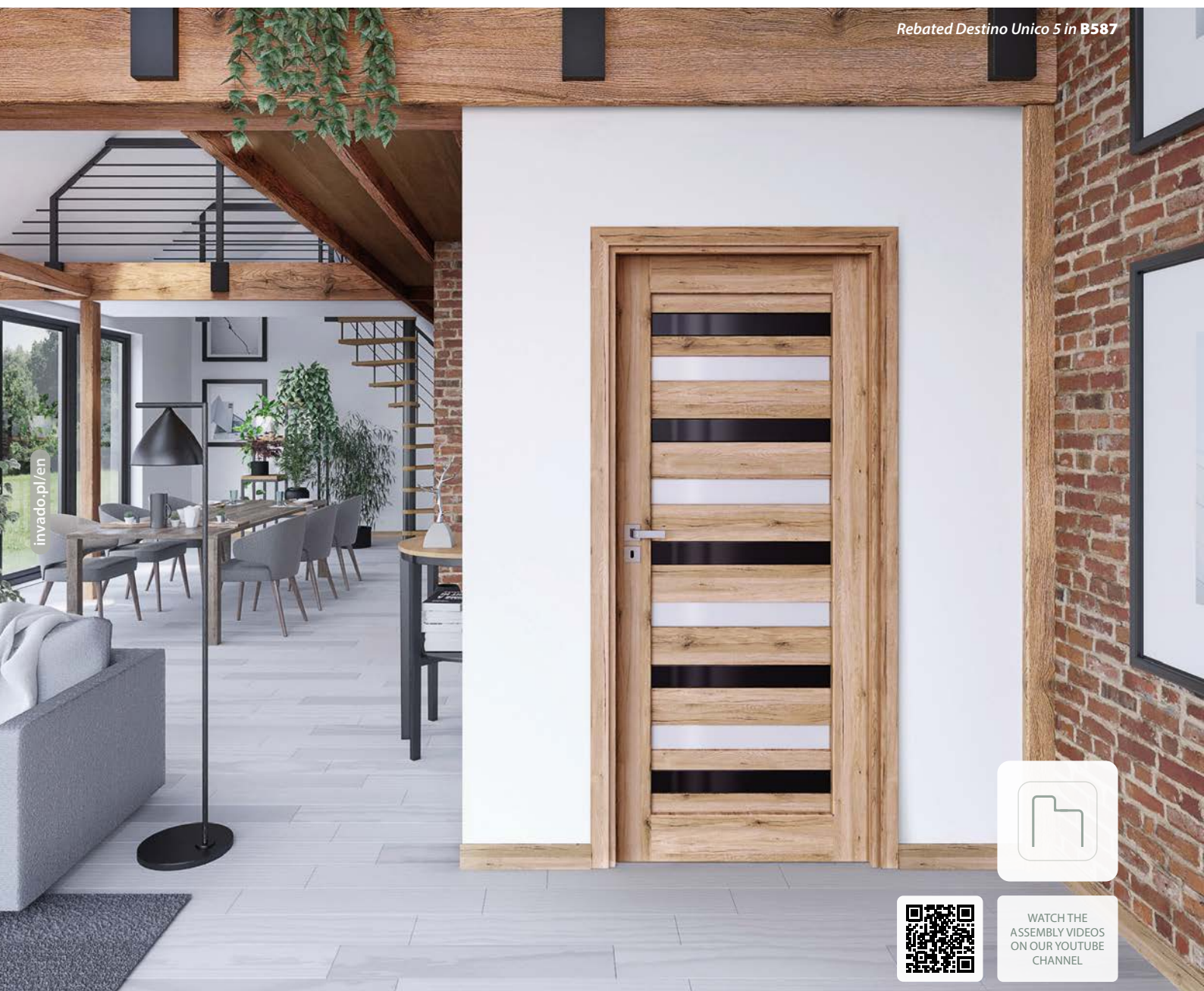
Additional information: accessories and handles

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GLASS



Rebated Destino Unico 5 in B587

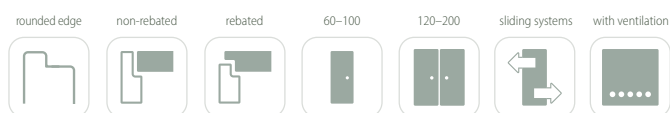


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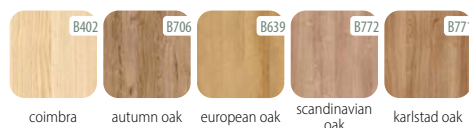
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DOOR LEAVES OPTIONS

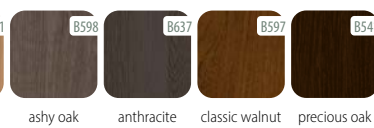


DECORS

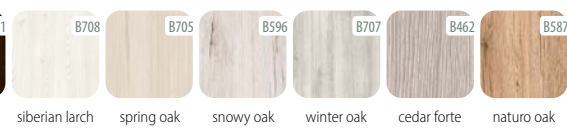
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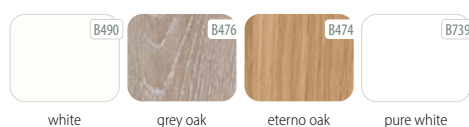
ENDURO 3D ..



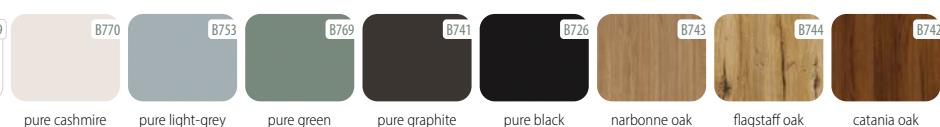
ENDURO PLUS ..



ECO-VENEER ...



LAMINOLACK





CONSTRUCTION

1	the filling element (depending on the model): hardened glass – 4 mm panel – 4 mm
2	filling element: panel – 22 mm
3	horizontal frame – MDF
4	vertical frame – MDF
5	inlay – Lacobel glass

- side edges and upper edge are **foiled**
- rounded** vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding door	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	PAGE 118

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	hidden hinges with a 3D regulation in satin chrome

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

GLASS

the glossy side of glass is on the hinge side

NO EXTRA CHARGE

SATINATO

GLASS INSERTS FOR DESTINO UNICO LEAVES:

RAL 7015 **RAL 9005** **RAL 9005 soft**

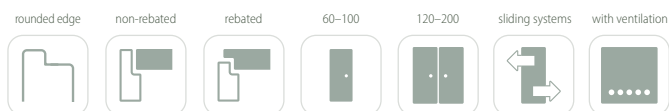
Non-rebated Livata 4 in B706

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DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

1	the filling element (depending on the model): hardened glass – 4 mm panel – 4 mm
2	filling element: panel – 22 mm
3	horizontal frame – MDF
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
PAGE 118	

GLASS

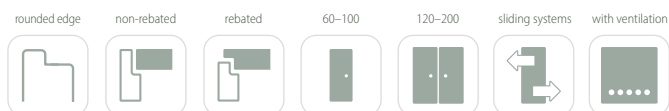


Non-rebated Versano 6 in B739



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DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

- | | |
|---|--|
| 1 | the filling element (depending on the model):
hardened glass – 4 mm
panel – 4 mm |
| 2 | filling element: panel – 22 mm |
| 3 | horizontal frame – MDF (height:
lower frame 400 mm, upper frame 350 mm) |
| 4 | vertical frame – MDF |
- side edges and upper edge are foiled
 - rounded vertical edges of door leaves (more info on p. 104)
 - double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
 - width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	

PAGE 118

Additional information: accessories and handles

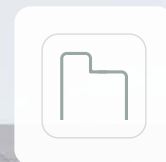
PAGE 118

GLASS



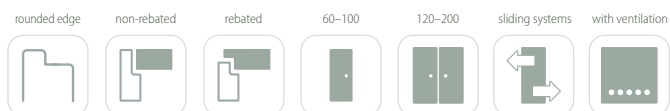
Non-rebated Nogaro 2 in B708

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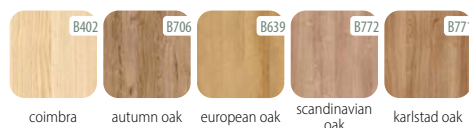
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DOOR LEAVES OPTIONS

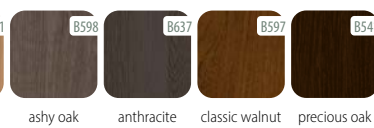


DECORS

ENDURO ..



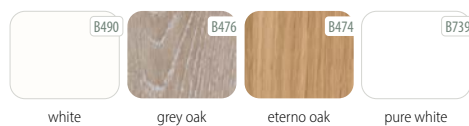
ENDURO 3D ..



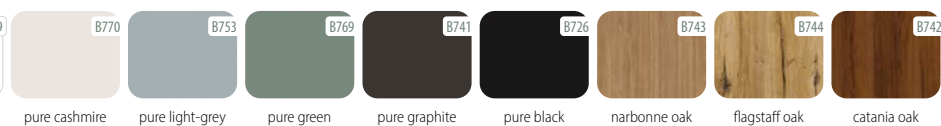
ENDURO PLUS ..



ECO-VENEER ...



LAMINOLACK



Nogaro 1



Nogaro 2



Nogaro 3



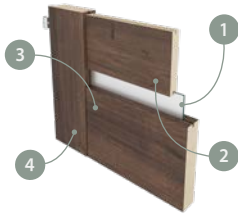
Nogaro 4



CONSTRUCTION

1	the filling element (depending on the model): hardened glass – 4 mm panel – 4 mm
2	filling element: panel – 22 mm
3	horizontal frame – MDF
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—including in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
PAGE 118	

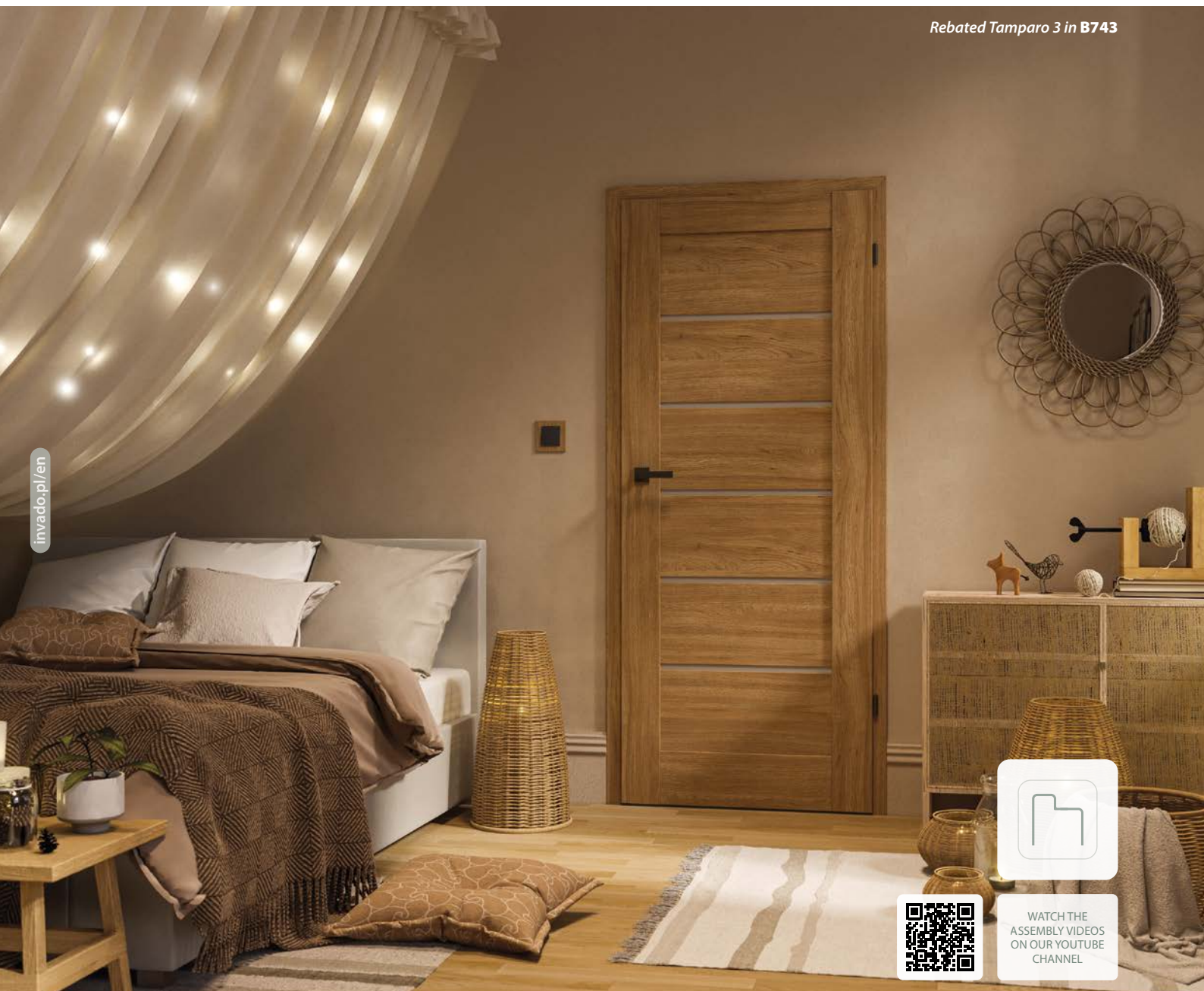
GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side

Rebated Tamparo 3 in B743

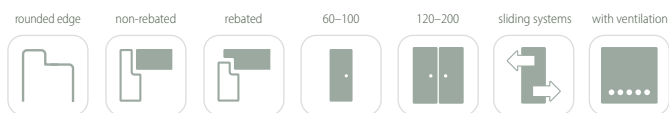


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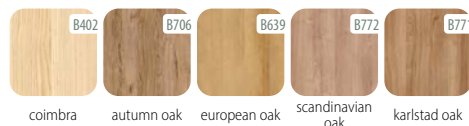
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DOOR LEAVES OPTIONS

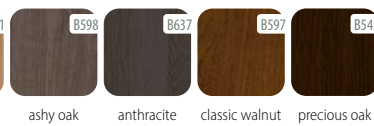


DECORS

ENDURO ..



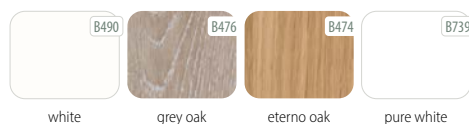
ENDURO 3D ..



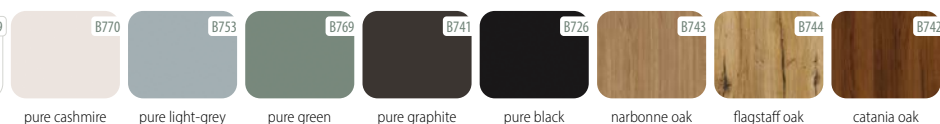
ENDURO PLUS ..



ECO-VENEER ...



LAMINOLACK





CONSTRUCTION

1

the filling element (depending on the model):
hardened glass – 4 mm
panel – 4 mm
panel – 4 mm black matt

2

filling element: panel – 22 mm

3

horizontal frame – MDF

4

vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—including in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
PAGE 118	

GLASS

NO EXTRA CHARGE

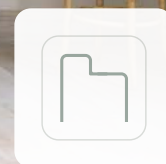
SATINATO

the glossy side of glass is on the hinge side

Non-rebated Linea Forte 8 in B744

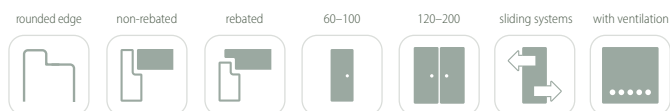


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DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

1	the filling element (depending on the model): hardened glass – 4 mm panel – 4 mm panel – 4 mm black matt B726
2	filling element: panel – 22 mm
3	horizontal frame – MDF (height: lower frame 400 mm, upper frame 350 mm)
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	

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Additional information: accessories and handles

PAGE 118

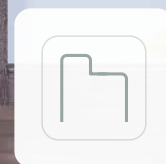
GLASS



Rebated Capena Inserto 3 in B637

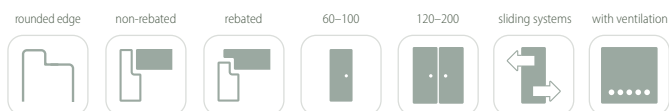


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DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

1	the filling element (depending on the model): hardened glass – 4 mm panel – 4 mm
2	filling element: panel – 22 mm
3	horizontal frame – MDF
4	vertical frame – MDF
5	insert – 8 mm aluminium strip

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"
- aluminium insert protrudes above the leaf surface



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

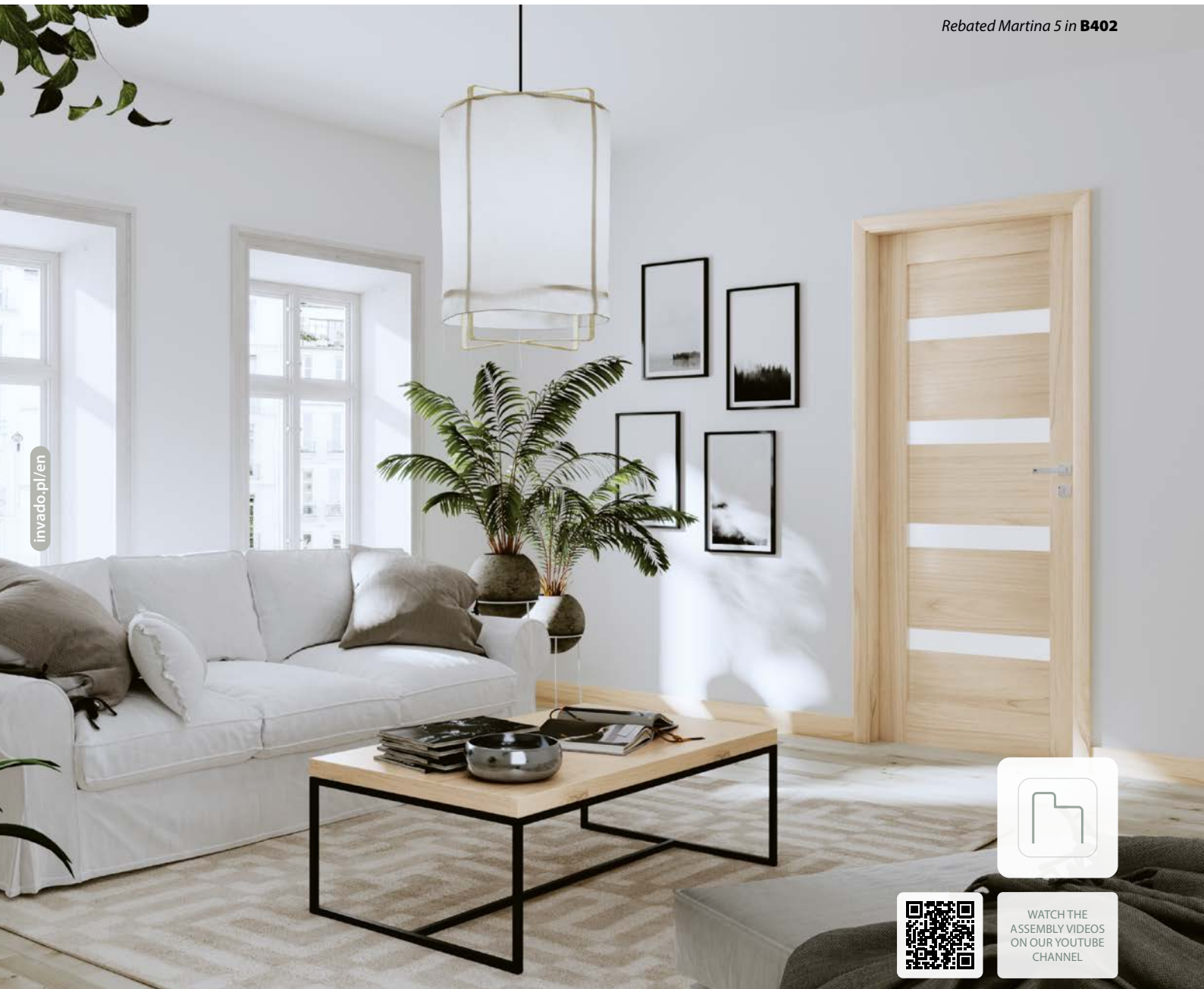
Additional information: accessories and handles

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GLASS



Rebated Martina 5 in **B402**

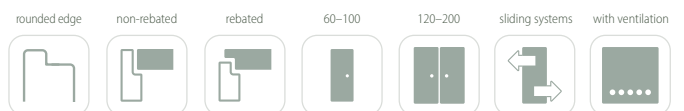


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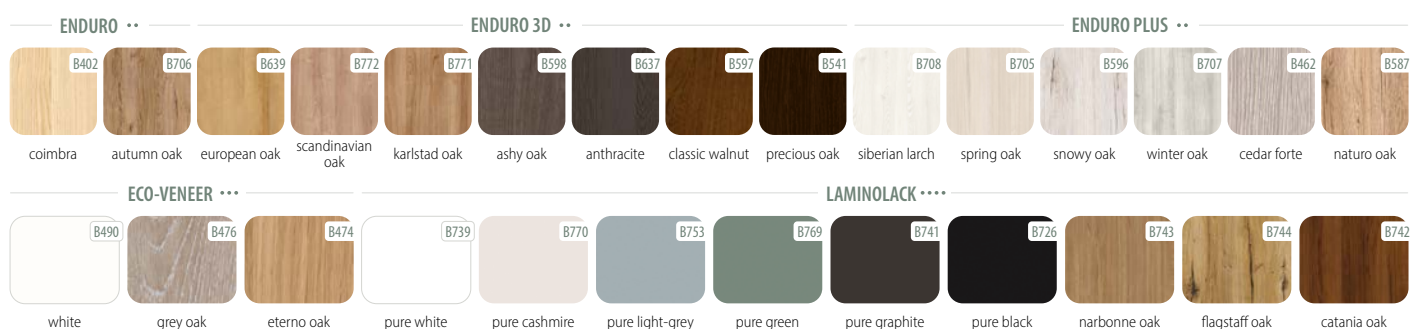


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DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

- | | |
|---|--|
| 1 | the filling element (depending on the model):
hardened glass – 4 mm
panel – 4 mm |
| 2 | filling element: panel – 22 mm |
| 3 | horizontal frame – MDF |
| 4 | vertical frame – MDF |
- side edges and upper edge are foiled
 - rounded vertical edges of door leaves (more info on p. 104)
 - double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
 - width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	

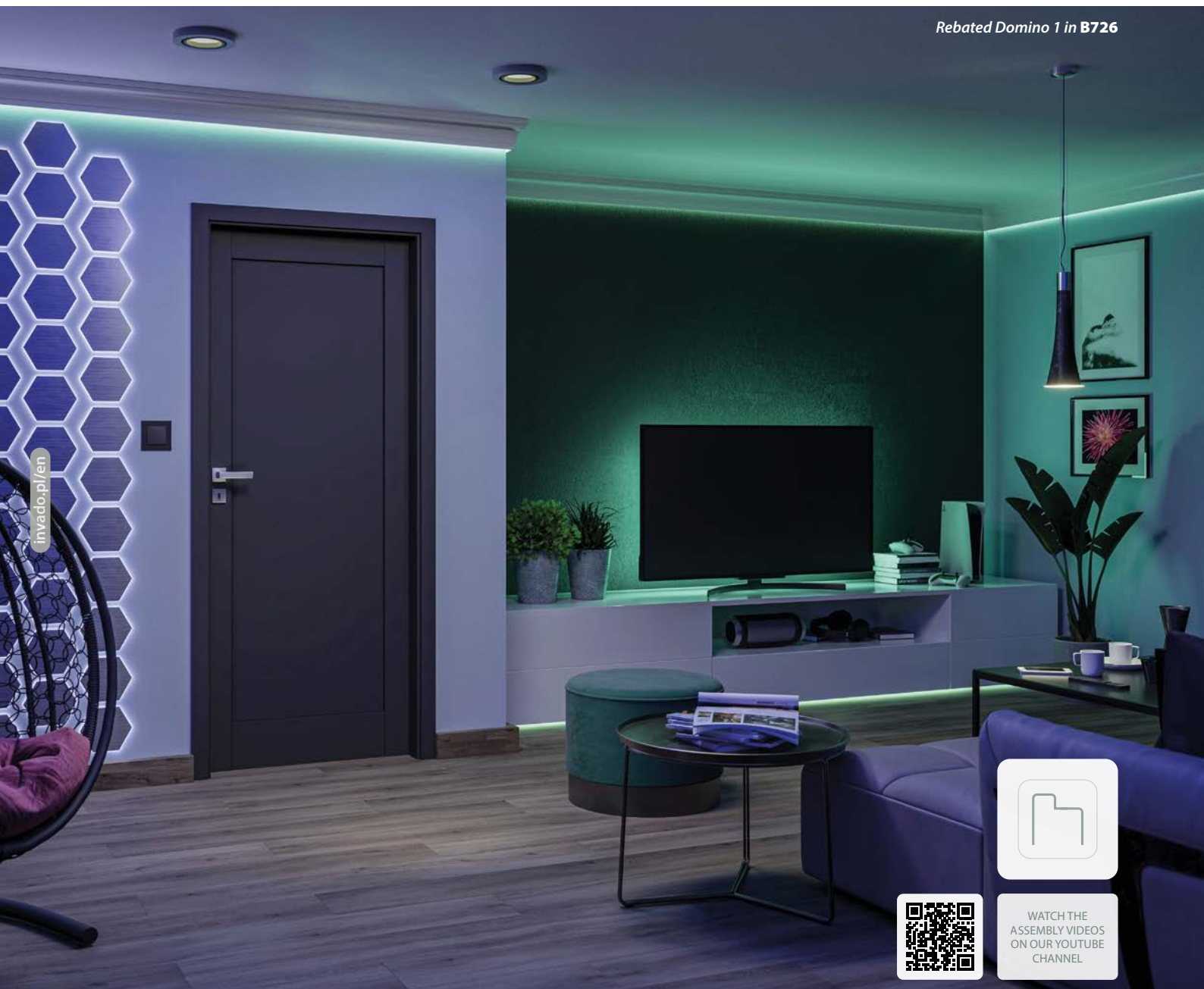
Additional information: accessories and handles

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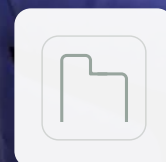
GLASS



Rebated Domino 1 in B726

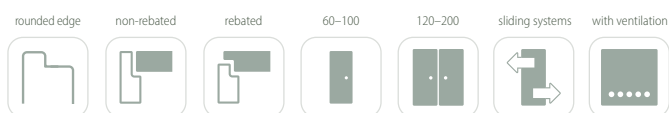


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DOOR LEAVES OPTIONS



DECORS



Domino 1



Domino 2



Domino 3



Domino 4



CONSTRUCTION

1	the filling element (depending on the model): hardened glass: <ul style="list-style-type: none"> • satinato – 4 mm • transparent – 4 mm (Domino 2 only) 	
2	filling element: panel – 10 mm	
3	horizontal frame – MDF	
4	vertical frame – MDF <ul style="list-style-type: none"> • side edges and upper edge are foiled • rounded vertical edges of door leaves (more info on p. 104) • double door leaves have a rebate and a counter-rebate (drawing on p. 104) • width of single doors: "60"–"100" / width of double doors: "120"–"200" 	

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

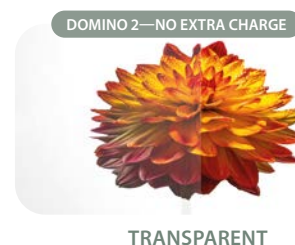
DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
PAGE 118	

GLASS





Non-rebated Bianco SATI 3 in **B739**

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DOOR LEAVES OPTIONS

- rounded edge
- non-rebated
- rebated
- 60–100
- 120–200
- sliding systems
- with ventilation

DECORS

ECO-VENEER ...

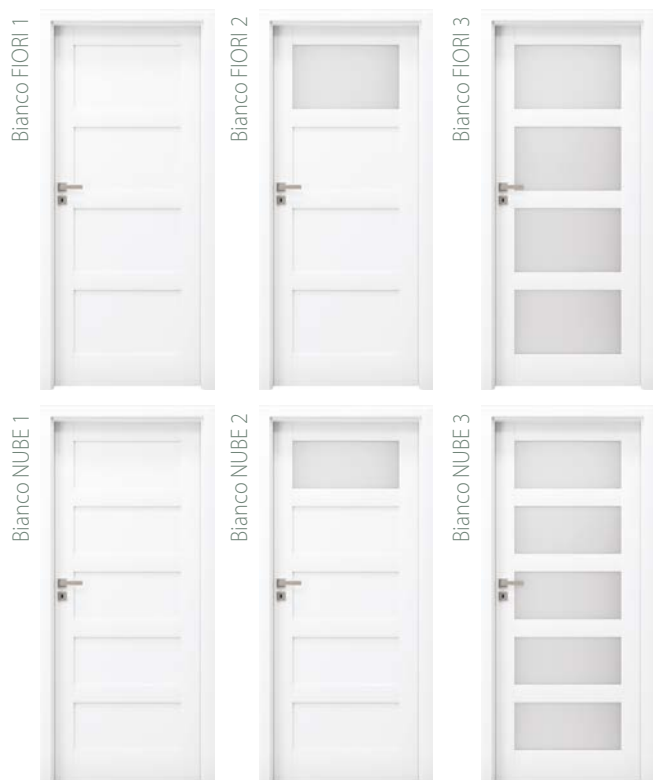
LAMINOLACK



white



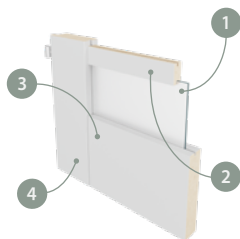
pure white



CONSTRUCTION

1	the filling element (depending on the model): hardened glass – 4 mm panel – 10 mm
2	filling element: panel – 33 mm
3	horizontal frame – MDF
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
additional hinge for the non-rebated door—including in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	

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Additional information: accessories and handles

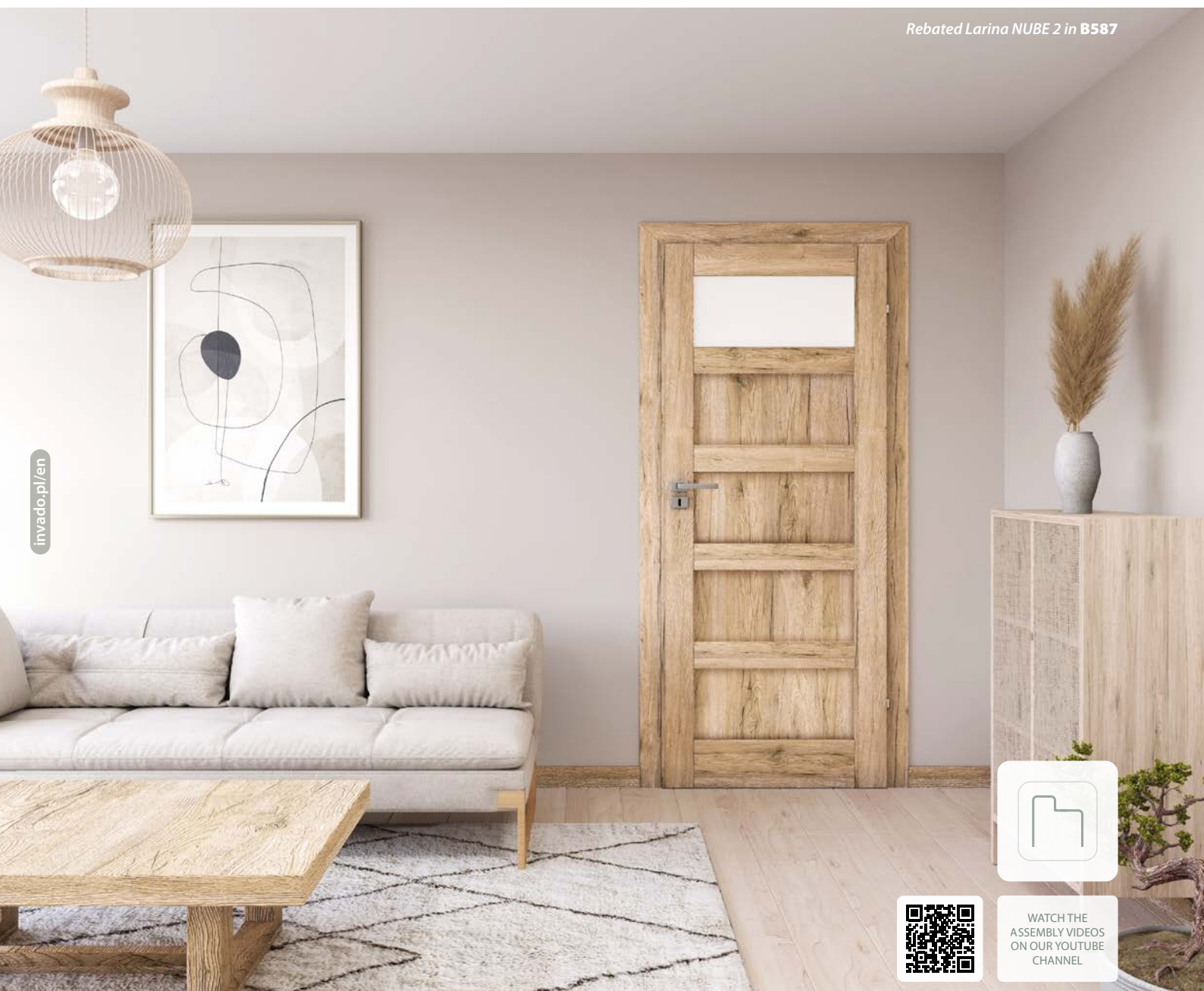
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GLASS

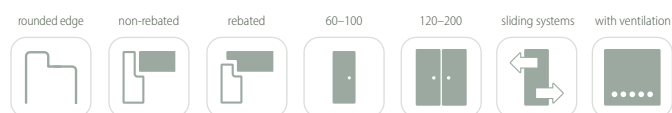


Rebated Larina NUBE 2 in B587

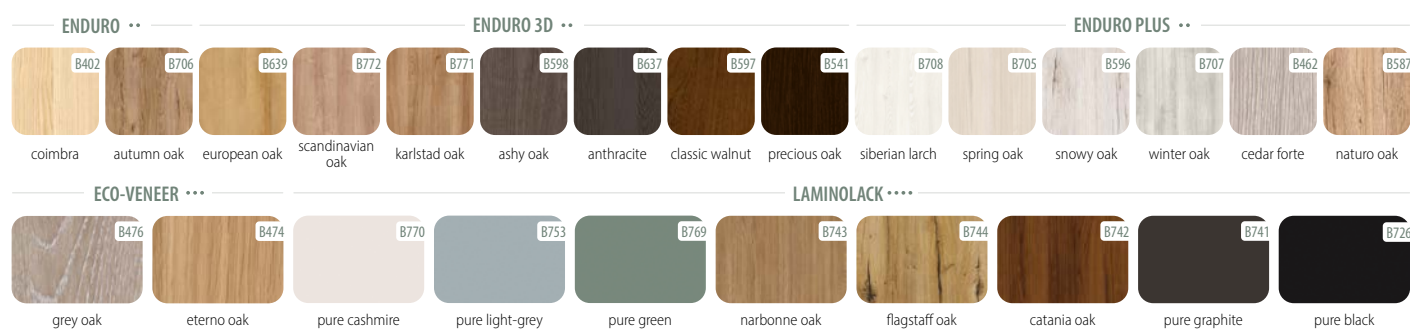
invado.pl/en



DOOR LEAVES OPTIONS



DECORS

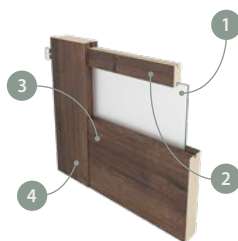




CONSTRUCTION

1	the filling element (depending on the model): hardened glass – 4 mm panel – 10 mm
2	filling element: panel – 35 mm
3	horizontal frame – MDF
4	vertical frame – MDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"



ADDITIONAL OPTIONS

door without a keyhole

door width "100"

door made in non-rebated version

double door

sliding leaf

additional hinge for the door in sizes "60"–"80"

additional hinge for the non-rebated door—included in a door frame

caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit

ventilation undercut

PVC

sleeves metal, round (chrome, golden)

metal, square (chrome, nickel)

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

Additional information: accessories and handles

PAGE 118

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



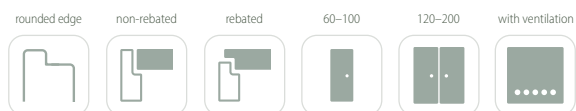
Rebated D'Artagnan 1 in B474

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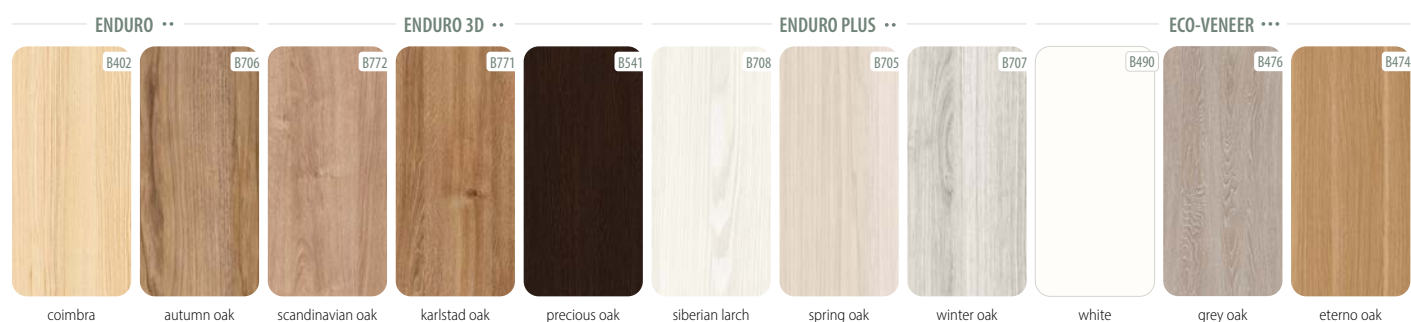


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DOOR LEAVES OPTIONS



DECORS



D'Artagnan 1



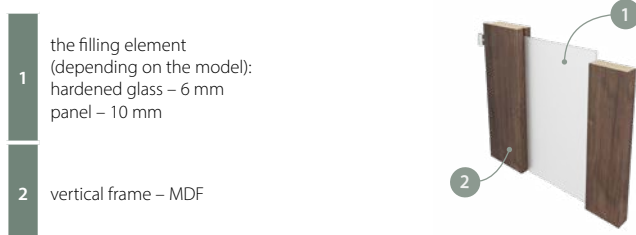
D'Artagnan INTERO



D'Artagnan 7 TONDO



CONSTRUCTION



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"100" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90" and "100"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole

door width "100"

door made in non-rebated version

double door

additional hinge for the door in sizes "60"–"80"

additional hinge for the non-rebated door—included in a door frame

caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit

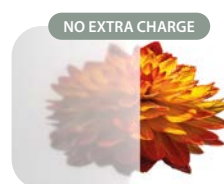
ventilation undercut (ONLY FOR THE INTERO MODEL)

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

Additional information: accessories and handles

PAGE 118

GLASS



SATINATO

the matt or engraved side of the glass is on the hinge side



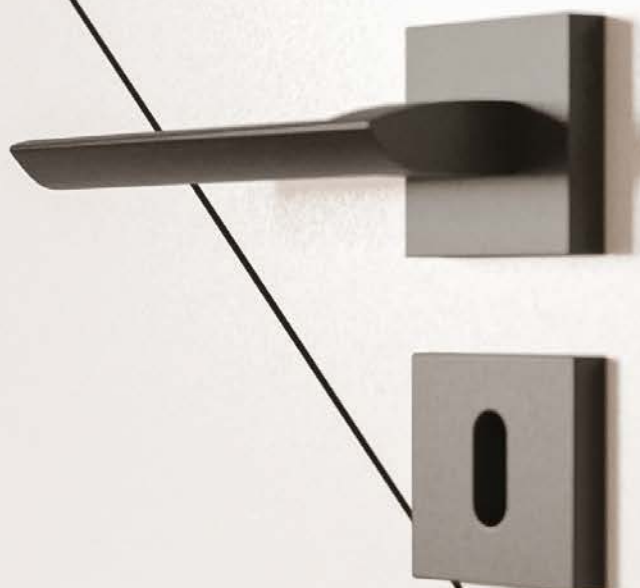
TRANSPARENT

longer execution time


ENGRAVING
7 TONDO only

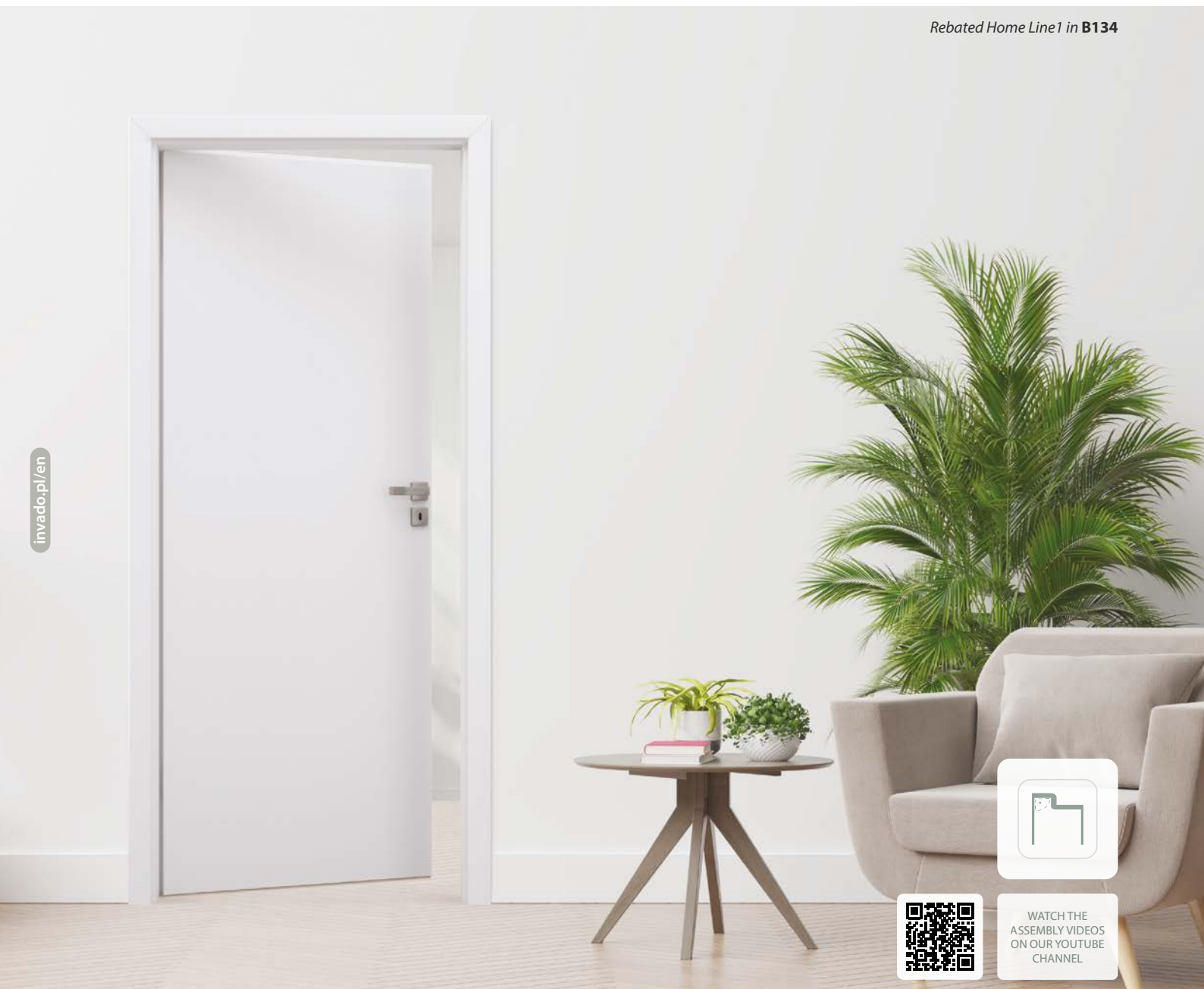
COLLECTION OF FOILED DOORS

Foiled doors, with their MDF frame construction, are significantly lighter than modular doors while maintaining high strength. Our collection offers a wide range of models featuring both modern and timeless designs at attractive prices. These doors are perfect for those looking to completely transform their interiors.



Rebated Home Line1 in B134

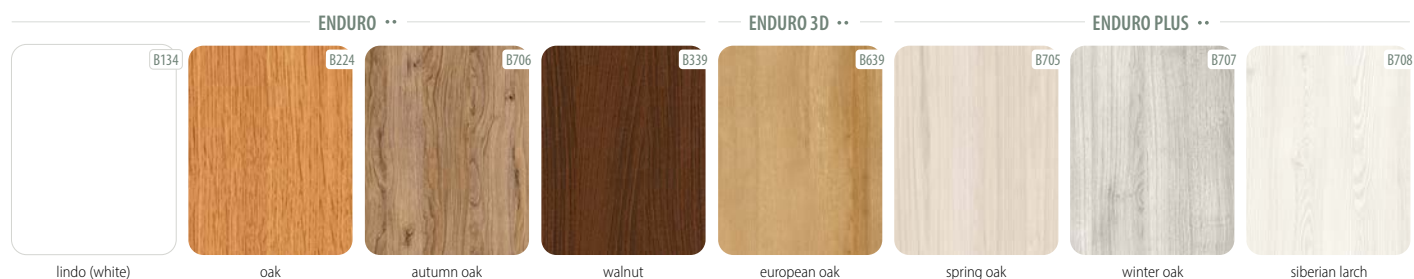
invado.pl/en



DOOR LEAVES OPTIONS



DECORS



Home Line 1



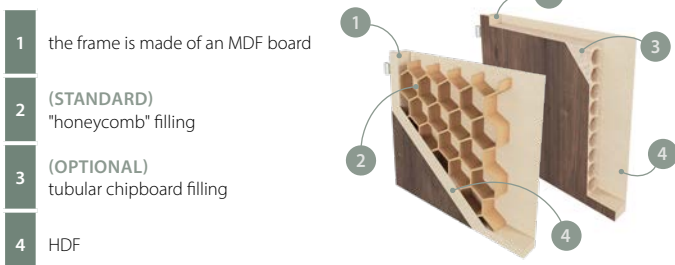
Home Line 4



Home Line 5



CONSTRUCTION



1 the frame is made of an MDF board

2 (STANDARD)
"honeycomb" filling

3 (OPTIONAL)
tubular chipboard filling

4 HDF

- side edges and upper edge are foiled
- cut edges (90°) of door leaf (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

ADDITIONAL OPTIONS

door without a keyhole

door width "100"; "110"

double door

sliding door

tubular chipboard filling

additional hinge for the door in sizes "60"–"80"

caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit

ventilation undercut

PVC

sleeves metal, round (chrome, golden)

metal, square (chrome, nickel)

ventilation grid

cylinder lock insert 31/36

Additional information: accessories and handles

PAGE 118

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

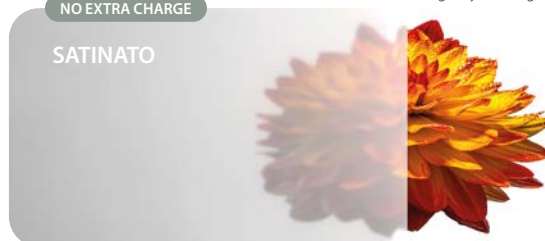
[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

GLASS

NO EXTRA CHARGE

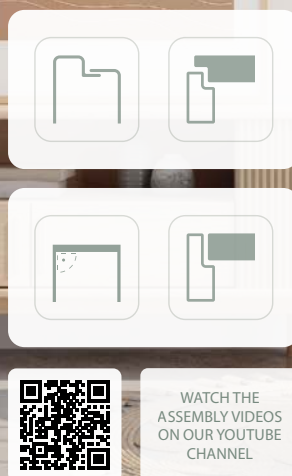
SATINATO

the glossy side of glass is on the hinge side

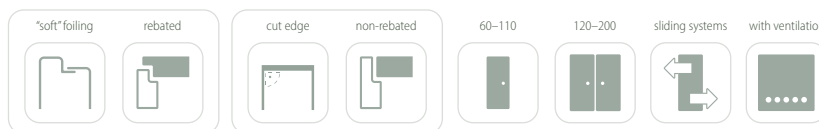


Rebated Norma Decor 1 in **B739**

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DOOR LEAVES OPTIONS



DECORS

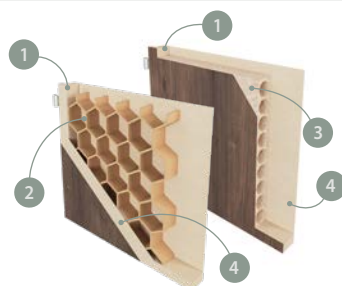




AVAILABLE ONLY IN COLOURS: B134, B136, B224, B339

CONSTRUCTION

- 1 the frame is made of an MDF board
- 2 (STANDARD)
"honeycomb" filling
- 3 (OPTIONAL)
tubular chipboard filling
- 4 HDF



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"
- non-rebated leaves only with the cut-edge

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

GLASS



CHINCHILLA



SATINATO
the glossy side of glass is on the hinge side

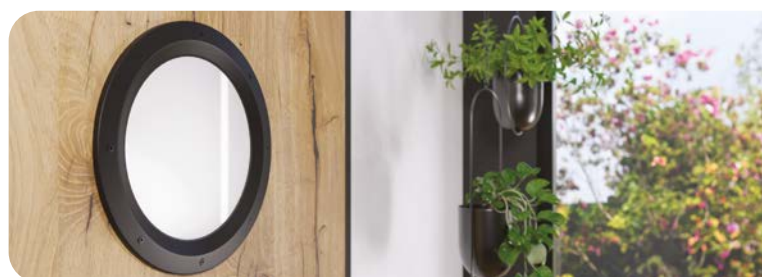


TRANSPARENT
ND6 only

ADDITIONAL OPTIONS

	door without a keyhole
	door width "100"; "110"
	door made in non-rebated version
	double door
	sliding leaf
	tubular chipboard filling
rebated	cylinder lock insert 31/36
	additional hinge for the door in sizes "60"–"80"
	caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
non-rebated	additional hinge for the non-rebated door—included in a door frame
	cylinder lock insert 31/31
	ventilation undercut
sleeves	PVC
	metal, round (chrome, golden)
	metal, square (chrome, nickel)
	ventilation grid
	reinforcement for self-closer
Additional information: accessories and handles	

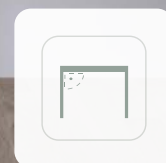
PAGE 118



Porthole in **NORMA DECOR 6** available in silver and black colour with the possibility of using a transparent or satin glass pane (option included in the price of the door leaf).

Non-rebated Optimo Line 6 in B744

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DOOR LEAVES OPTIONS

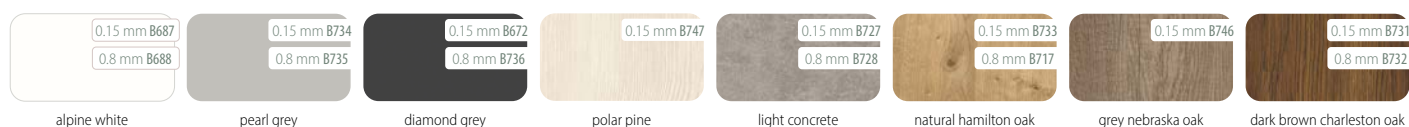


DECORS

LAMINOLACK



CPL 0.15 mm CPL 0.8 mm



Optimo Line 1



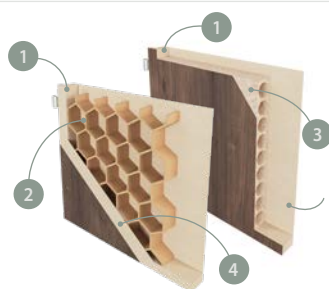
Optimo Line 6



- Due to the manufacturing technique, for doors from the OPTIMO LINE collection, it is possible to use the edge of the leaf in a different colour than its surface. The base for creating unique creations is the edge in the colour: **pure black, alpine white, or natural Hamilton oak** in combination with the OPTIMO LINE colour palette (p. 119)

CONSTRUCTION

- 1 the frame is made of an MDF board
- 2 (STANDARD)
"honeycomb" filling
- 3 (OPTIONAL)
tubular chipboard filling
- 4 HDF



- side edges and upper edge are foiled
- edge band in the colour of the door leaf
- **cut edges** (90°) of door leaf (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"—"110" / width of double doors: "120"—"200"
- In double non-rebated door leaves, edge band in the colour of the door leaf and silver fittings are standard. However, it is possible to make them with pure black edge band and fittings as part of a custom order. In this case, please contact our Customer Service.

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"—"80", 3 pcs for door leaves in sizes "90"—"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole

door width "100"; "110"—CPL 0.15 mm

door width "100"; "110"—CPL 0.8 mm

door made in non-rebated version

double door

sliding leaf

tubular chipboard filling

rebated	cylinder lock insert 31/36
	additional hinge for the door in sizes "60"—"80"
	caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
non-rebated	additional hinge for the non-rebated door—included in a door frame
	cylinder lock insert 31/31
	pure black or alpine white edge band
	natural hamilton oak edge band (only in alpine white door leaf)
	a set of: 2 hinges + striking plate + door lock in colours: white, satin chrome, golden, black

ventilation undercut

sleeves	PVC
	metal, round (chrome, golden)
	metal, square (chrome, nickel)

ventilation grid

reinforcement for self-closer

Additional information: accessories and handles

PAGE 118

Porthole in **OPTIMO LINE 6** available in silver and black colour with the possibility of using a transparent or satin glass pane (**option included in the price of the door leaf**).



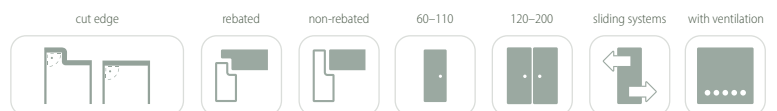
Rebated Vetra 2 in B744

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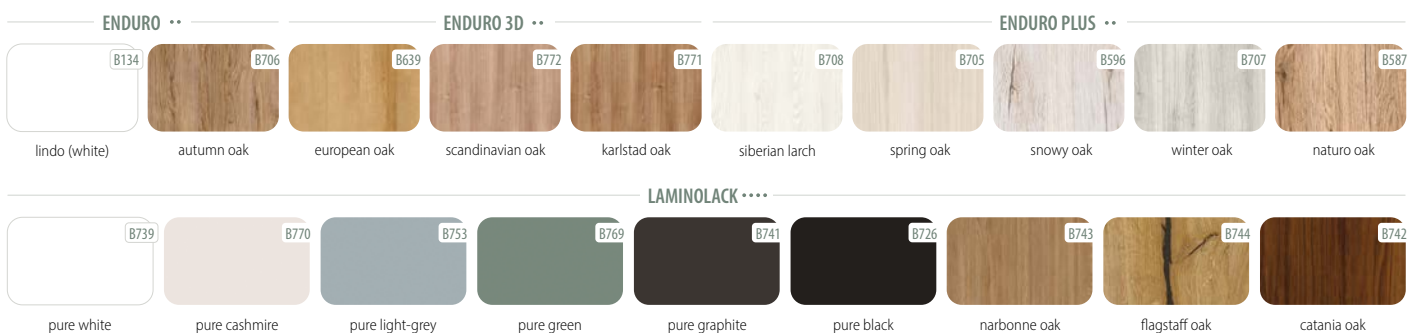


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DOOR LEAVES OPTIONS



DECORS





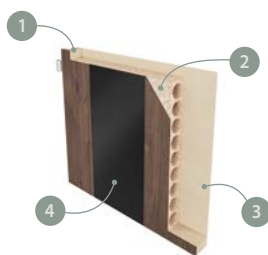
CONSTRUCTION

1 the frame is made of an MDF board

2 (STANDARD)
tubular chipboard filling

3 HDF

4 inlay: Lacobel glass
flush with the leaf surface



- side edges and upper edge are foiled
- cut edges (90°) of door leaf (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"
- Lacobel glass inlay is flush with the leaf surface

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole

door width "100"; "110"

door made in non-rebated version

double door

sliding leaf

cylinder lock insert 31/36

rebated

additional hinge for the door in sizes "60"–"80"

caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit

non-rebated

additional hinge for the non-rebated door—included in a door frame

cylinder lock insert 31/36

ventilation undercut

Additional information: accessories and handles

PAGE 118

GLASS INLAY

NO EXTRA CHARGE

LACOBEL



Rebated Arteo 3 in B134

Silver inlay

Golden inlay

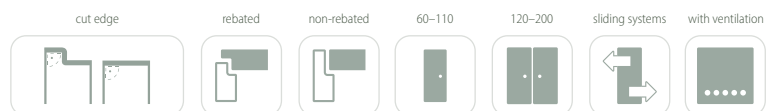
Black inlay

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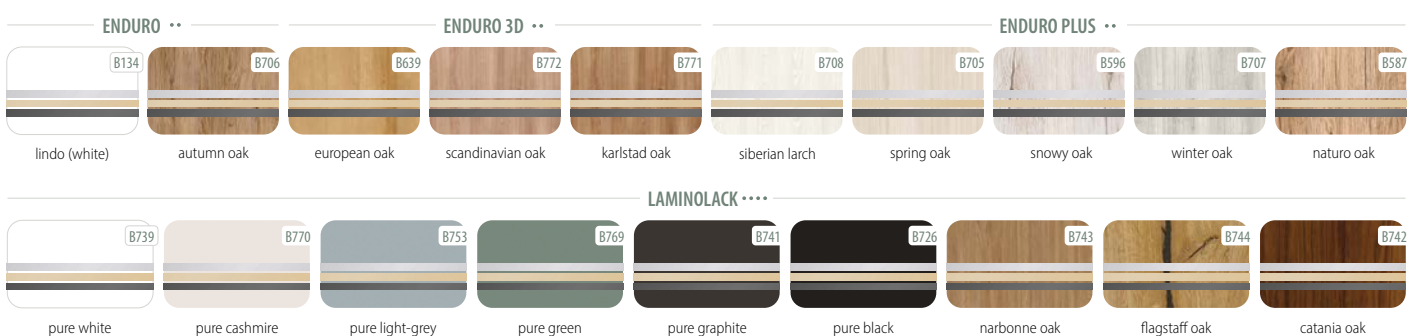


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DOOR LEAVES OPTIONS



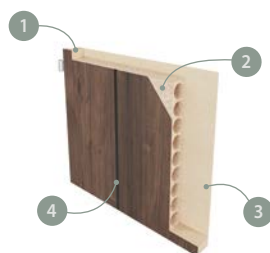
DECORS





CONSTRUCTION

- 1 the frame is made of an MDF board
- 2 (STANDARD)
tubular chipboard filling
- 3 HDF
- 4 insert: aluminium strip—8 mm



- side edges and upper edge are foiled
- **cut edges** (90°) of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"—"110" / width of double doors: "120"—"200"
- aluminium inlay is flush with the leaf surface

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
	cylinder lock insert 31/36
rebated	additional hinge for the door in sizes "60"—"80"
	caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
non-rebated	additional hinge for the non-rebated door—included in a door frame
	cylinder lock insert 31/36
ventilation undercut	

Additional information: accessories and handles

PAGE 118

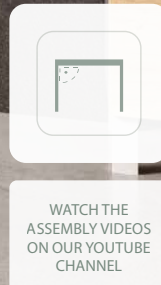
STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"—"80", 3 pcs for door leaves in sizes "90"—"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

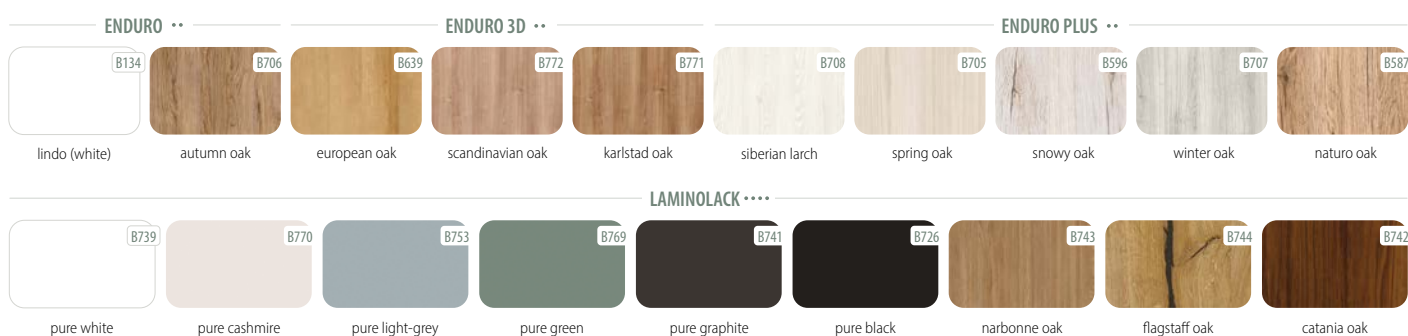
Non-rebated Belgatto 9 in **B706**
Door frame in **B726**



DOOR LEAVES OPTIONS



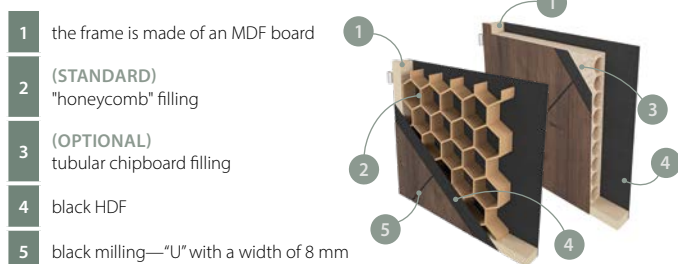
DECORS





AVAILABLE ONLY AS SINGLE DOORS

CONSTRUCTION



- side edges and upper edge are foiled
- edge band in the colour of the door leaf (standard) or black (optional)
- cut edges (90°) of door leaf (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

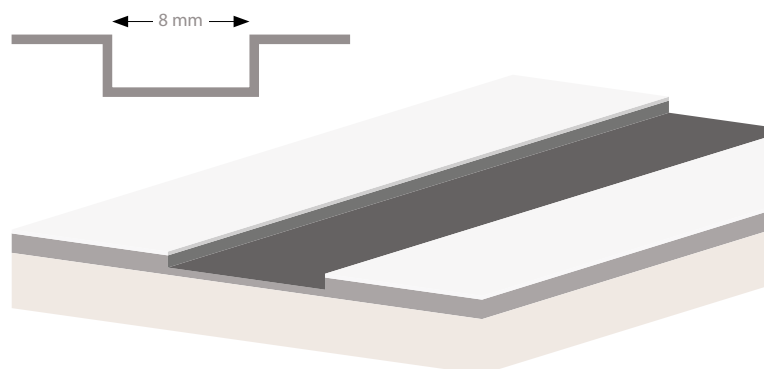
rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

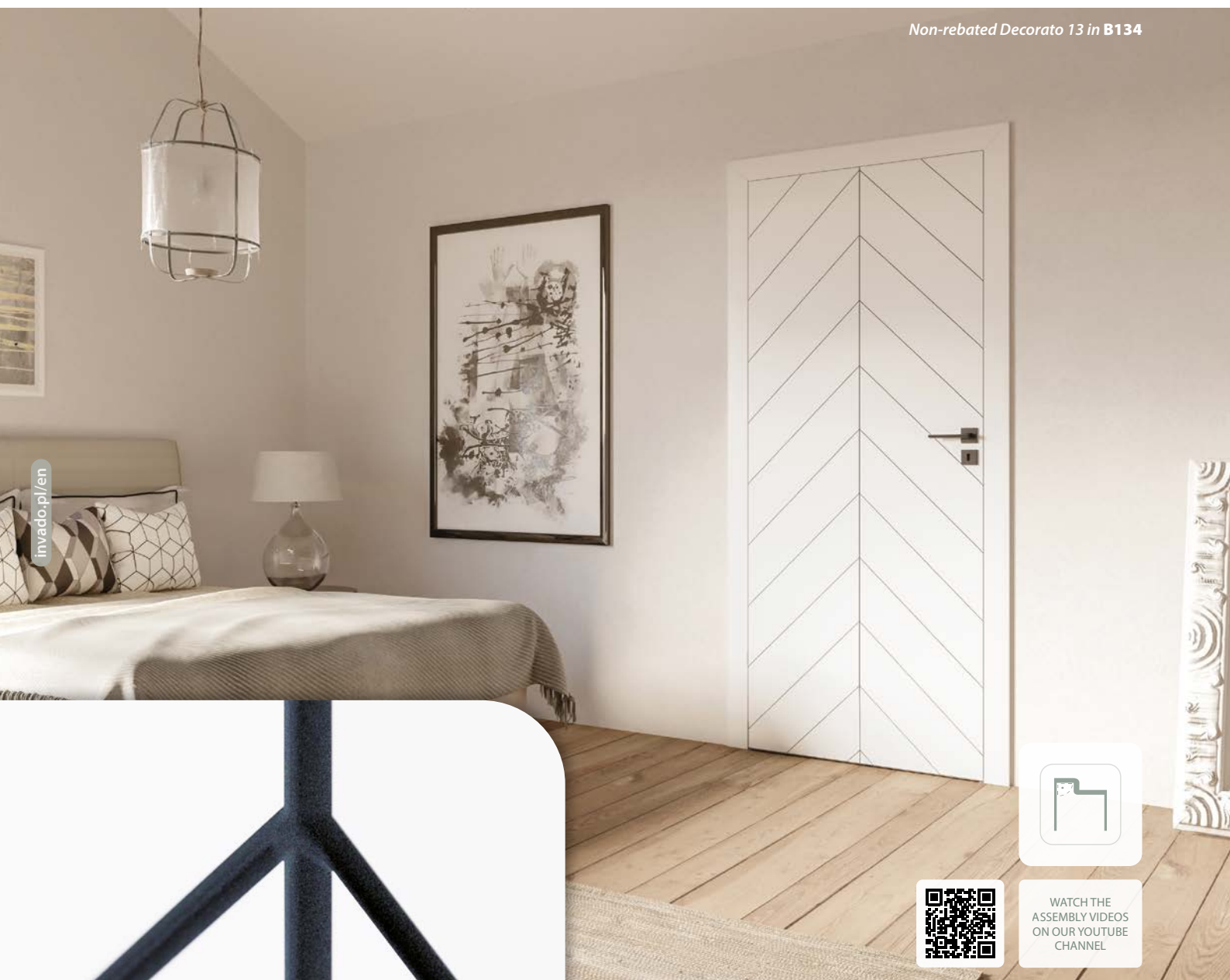
[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
tubular chipboard filling	
	cylinder lock insert 31/36
rebated	additional hinge for the door in sizes "60"–"80"
	caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
non-rebated	additional hinge for the non-rebated door—included in a door frame
	cylinder lock insert 31/31
ventilation undercut	
reinforcement for self-closer	
black edge band	
Additional information: accessories and handles	
PAGE 118	



Non-rebated Decorato 13 in B134



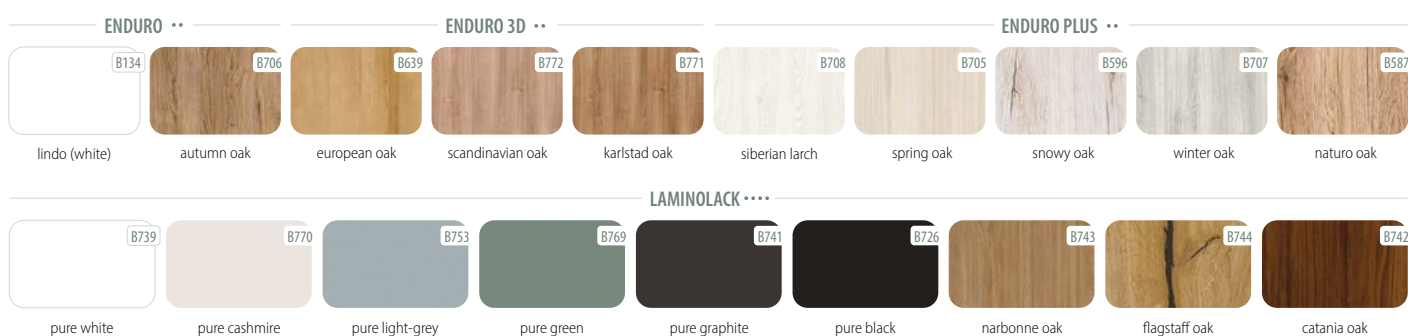
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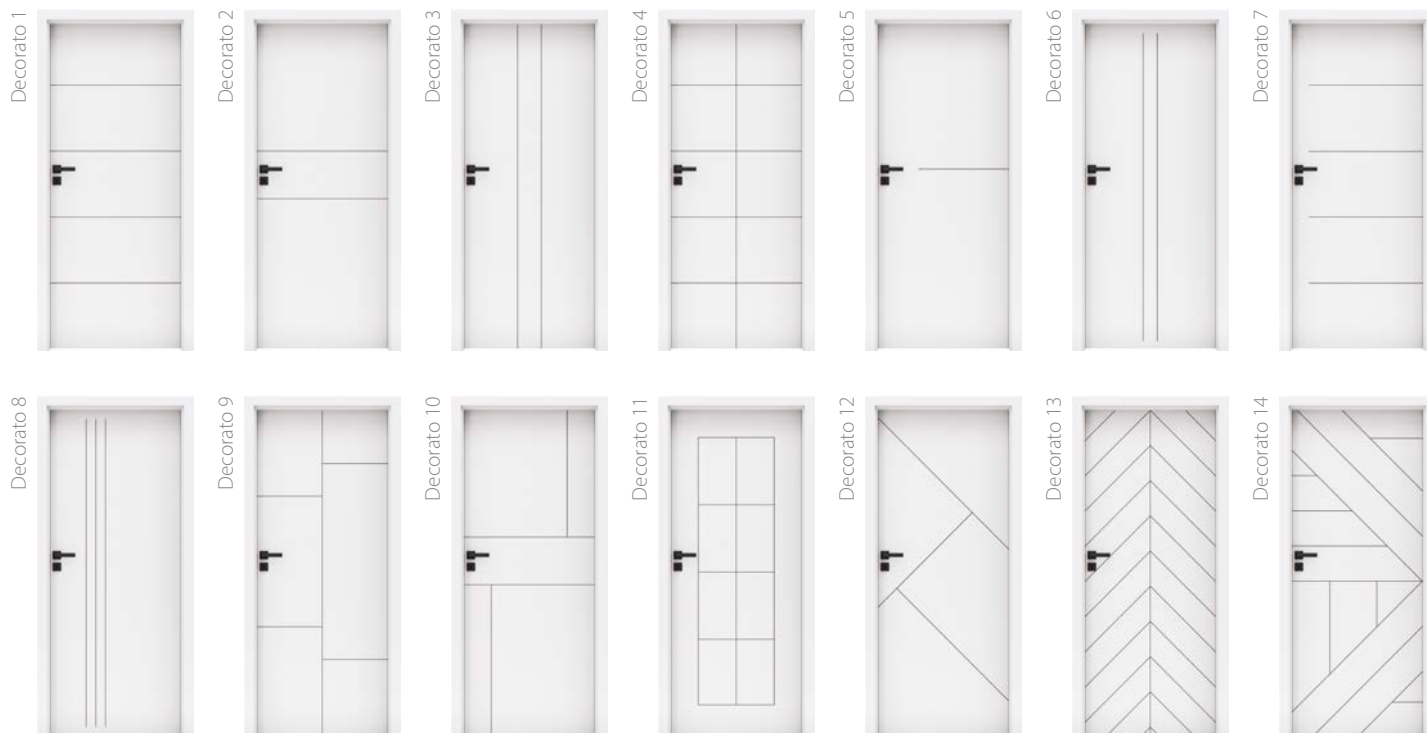


DOOR LEAVES OPTIONS



DECORS

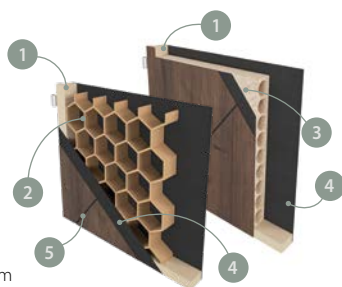




AVAILABLE ONLY AS SINGLE DOORS

CONSTRUCTION

- 1 the frame is made of an MDF board
- 2 (STANDARD)
"honeycomb" filling
- 3 (OPTIONAL)
tubular chipboard filling
- 4 black HDF
- 5 black milling—"V" with a width of 3 mm



- side edges and upper edge are foiled
- edge band in the colour of the door leaf (standard) or black (optional)
- cut edges (90°) of door leaf (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"—"110" / width of double doors: "120"—"200"

STANDARD EQUIPMENT

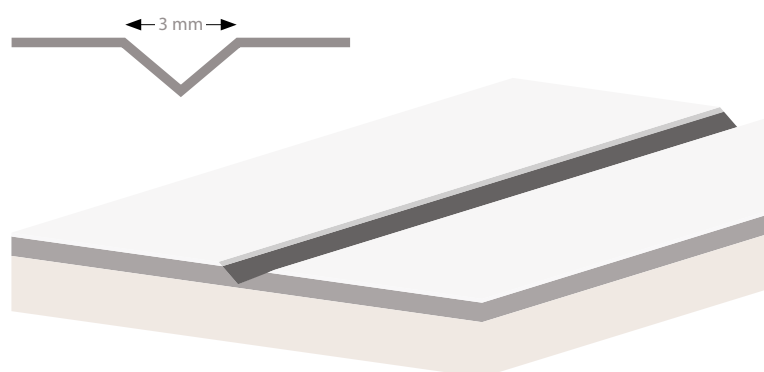
rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"—"80", 3 pcs for door leaves in sizes "90"—"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	P. 110
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	P. 110
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

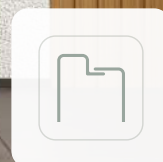
ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
tubular chipboard filling	
	cylinder lock insert 31/36
rebated	additional hinge for the door in sizes "60"—"80"
	caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
non-rebated	additional hinge for the non-rebated door—included in a door frame
	cylinder lock insert 31/31
ventilation undercut	
reinforcement for self-closer	
black edge band	
Additional information: accessories and handles	
PAGE 118	



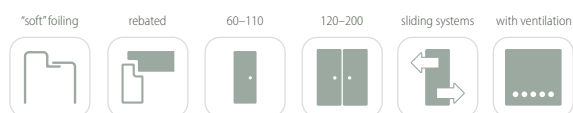
Rebated Dolce 1 in B224

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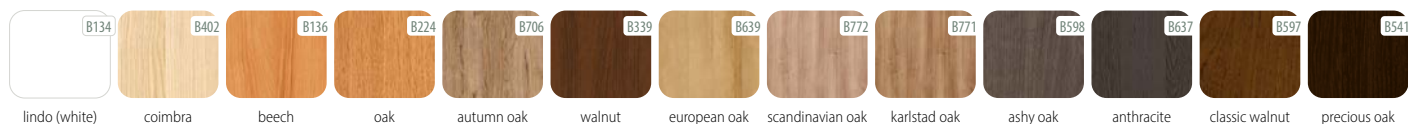
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DOOR LEAVES OPTIONS



DECORS

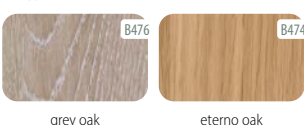
ENDURO ..



ENDURO PLUS ..



ECO-VENEER ...



Dolce 1



Dolce 2



Dolce 3



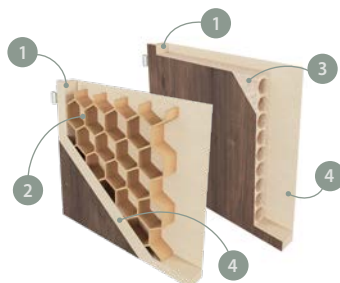
CONSTRUCTION

1 the frame is made of an MDF board

2 (STANDARD)
"honeycomb" filling

3 (OPTIONAL)
tubular chipboard filling

4 HDF



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"—"110" / width of double doors: "120"—"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"—"80", 3 pcs for door leaves in sizes "90"—"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole

door width "100"; "110"

double door

sliding leaf

tubular chipboard filling

additional hinge for the door in sizes "60"—"80"

caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit

ventilation undercut

PVC

sleeves metal, round (chrome, golden)

metal, square (chrome, nickel)

cylinder lock insert 31/36

Additional information: accessories and handles

PAGE 118

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side

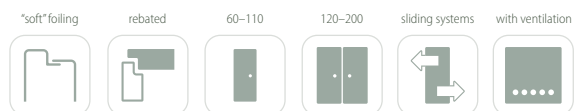


Rebated Gemini 1 in B402



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DOOR LEAVES OPTIONS



DECORS



Gemini 1



Gemini 2



Gemini 3



CONSTRUCTION

1

the frame is made of an MDF board

2

(STANDARD)
"honeycomb" filling

3

(OPTIONAL)
tubular chipboard filling

4

HDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
double door	
sliding leaf	
tubular chipboard filling	
additional hinge for the door in sizes "60"–"80"	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36

Additional information: accessories and handles

PAGE 118

GLASS

NO EXTRA CHARGE

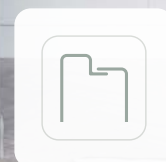
SATINATO

the glossy side of glass is on the hinge side

Rebated Libra in B637

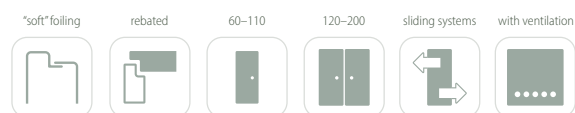


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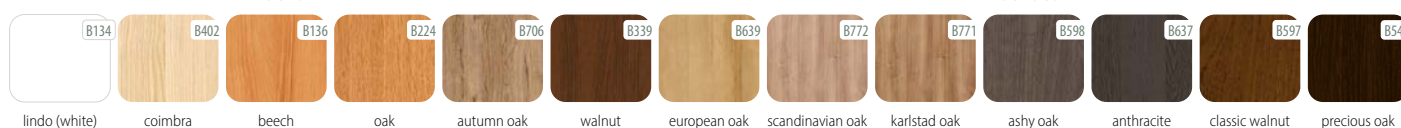
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DOOR LEAVES OPTIONS

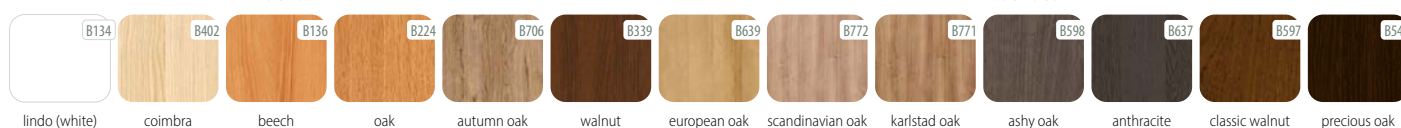


DECORS

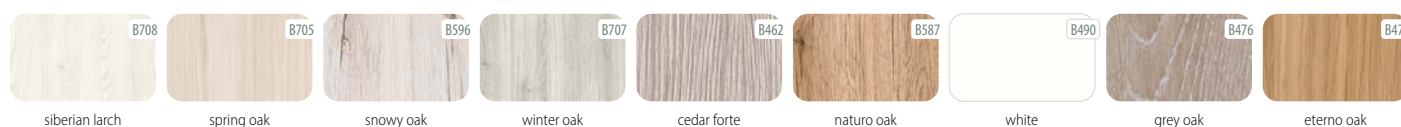
ENDURO ..



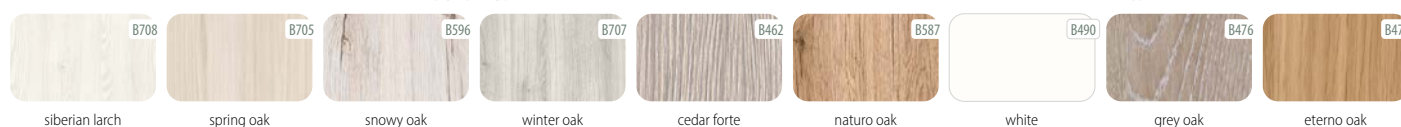
ENDURO 3D ..



ENDURO PLUS ..



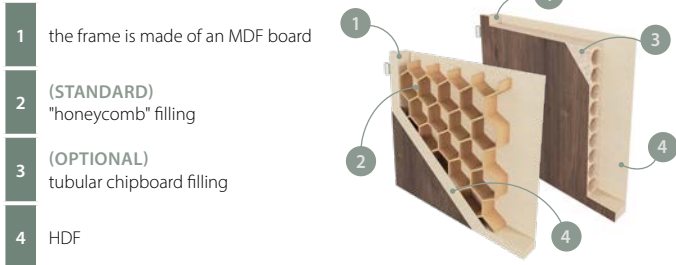
ECO-VENEER ...



Libra



CONSTRUCTION



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

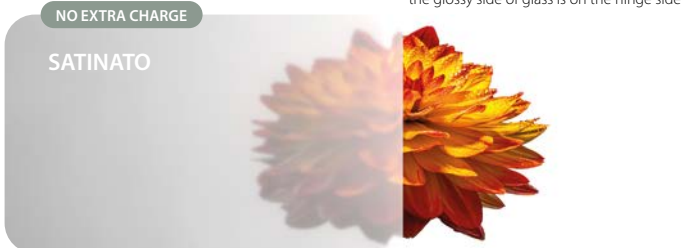
ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
double door	
sliding leaf	
tubular chipboard filling	
additional hinge for the door in sizes "60"—"80"	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36	

Additional information: accessories and handles

PAGE 118

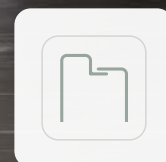
GLASS



Rebated Lido 14 in **B134**

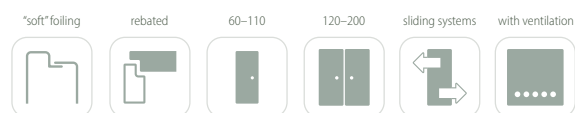


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DOOR LEAVES OPTIONS

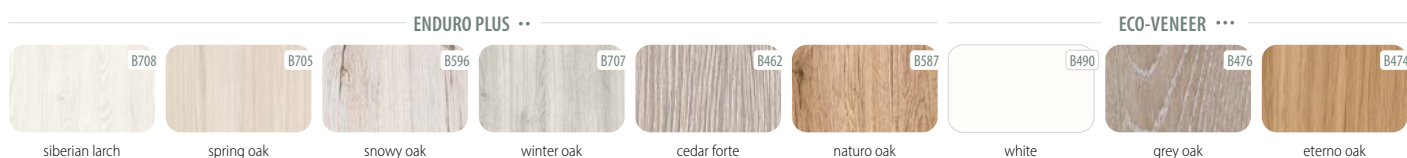


DECORS

ENDURO ..



ENDURO 3D ..



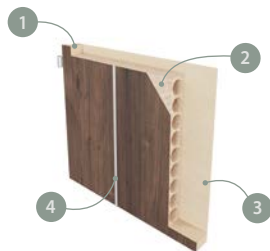
ENDURO PLUS ..

ECO-VENEER ...



CONSTRUCTION

- 1 the frame is made of an MDF board
- 2 (STANDARD)
tubular chipboard filling
- 3 HDF
- 4 insert: aluminium strip—8 mm



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"—"110" / width of double doors: "120"—"200"
- aluminum insert protrudes above the surface of the door leaf

STANDARD EQUIPMENT

- | | |
|---------|---|
| rebated | lock 72 mm for a standard key, a WC knob, or a cylinder lock insert |
| | screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"—"80", 3 pcs for door leaves in sizes "90"—"110" |

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

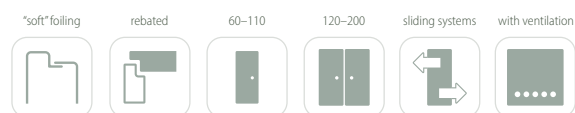
door without a keyhole	
door width "100"; "110"	
double door	
sliding leaf	
additional hinge for the door in sizes "60"—"80"	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36	

Additional information: accessories and handles

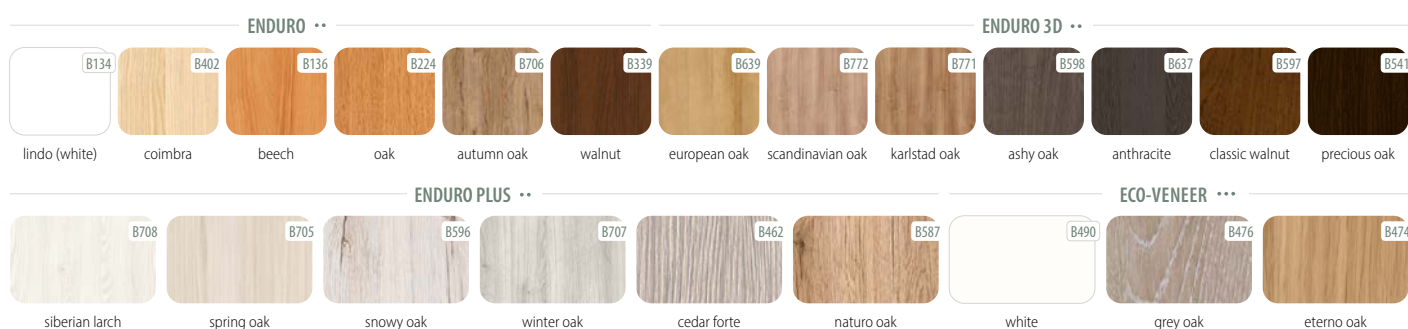
PAGE 118



DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

- 1** the frame is made of an MDF board
- 2** (STANDARD) "honeycomb" filling
- 3** (OPTIONAL) tubular chipboard filling
- 4** HDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
double door	
sliding leaf	
tubular chipboard filling	
additional hinge for the door in sizes "60"—"80"	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36	
Additional information: accessories and handles	PAGE 118

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side

NO EXTRA CHARGE

CHINCHILLA

Rebated Orso 3 in B541

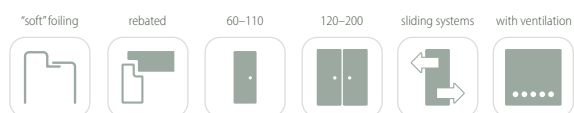


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DOOR LEAVES OPTIONS



DECORS

ENDURO ..



ENDURO PLUS ..



ECO-VENEER ...



Oriso 1



Oriso 2



Oriso 3



Oriso 4



Oriso 5



CONSTRUCTION

1

the frame is made of an MDF board

2

(STANDARD)
"honeycomb" filling

3

(OPTIONAL)
tubular chipboard filling

4

HDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
double door	
sliding leaf	
tubular chipboard filling	
additional hinge for the door in sizes "60"–"80"	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36	

Additional information: accessories and handles

PAGE 118

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



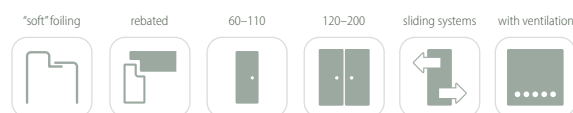
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Rebated Parma 2 in **B707**
Door frame in **B726**

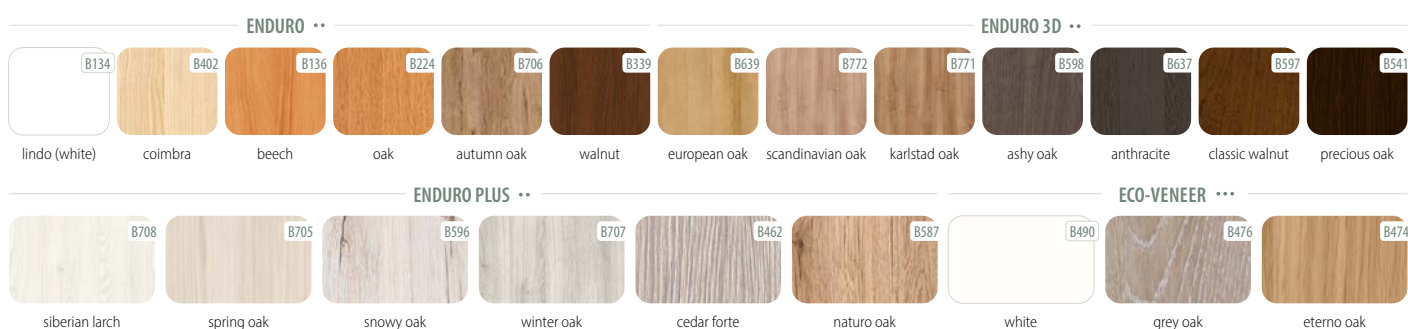


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DOOR LEAVES OPTIONS



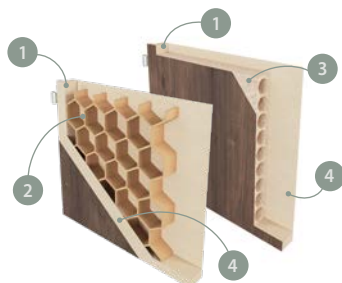
DECORS





CONSTRUCTION

- 1 the frame is made of an MDF board
- 2 (STANDARD)
"honeycomb" filling
- 3 (OPTIONAL)
tubular chipboard filling
- 4 HDF



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width “100”; “110”	
double door	
sliding leaf	
tubular chipboard filling	
additional hinge for the door in sizes “60” – “80”	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36	

Additional information: accessories and handles

PAGE 118

GLASS

NO EXTRA CHARGE

SATINATO

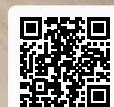
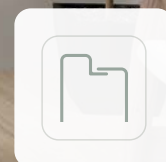
the glossy side of glass is on the hinge side



Rebated Sagittarius 2 in B490

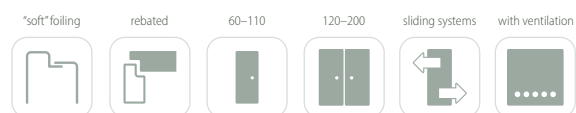


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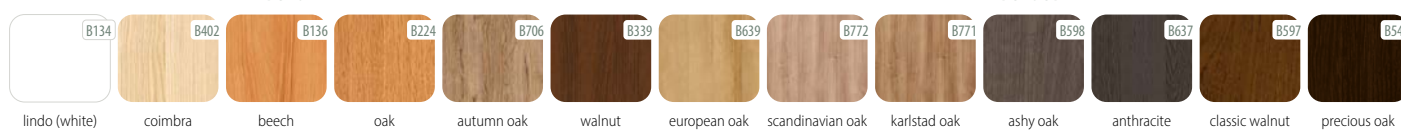
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DOOR LEAVES OPTIONS

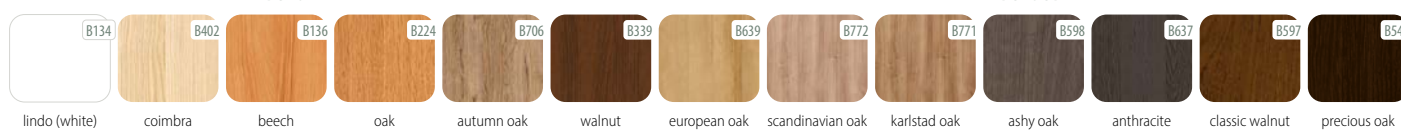


DECORS

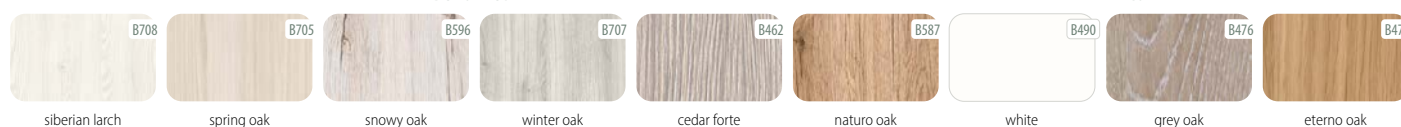
ENDURO ..



ENDURO 3D ..



ENDURO PLUS ..



ECO-VENEER ...



Sagittarius 1



Sagittarius 2

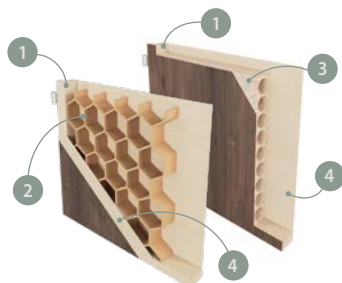


Sagittarius 3



CONSTRUCTION

- | | |
|---|---|
| 1 | the frame is made of an MDF board |
| 2 | (STANDARD)
"honeycomb" filling |
| 3 | (OPTIONAL)
tubular chipboard filling |
| 4 | HDF |



- side edges and upper edge are **foiled**
- rounded** vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"—"110" / width of double doors: "120"—"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"—"80", 3 pcs for door leaves in sizes "90"—"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
double door	
sliding leaf	
tubular chipboard filling	
additional hinge for the door in sizes "60"—"80"	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36	

Additional information: accessories and handles

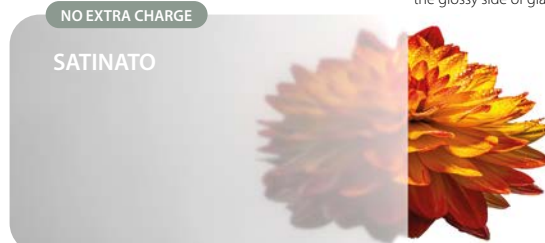
PAGE 118

GLASS

NO EXTRA CHARGE

SATINATO

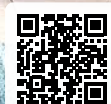
the glossy side of glass is on the hinge side



Rebated Salerno 3 in B596

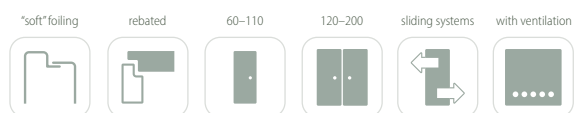


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DOOR LEAVES OPTIONS

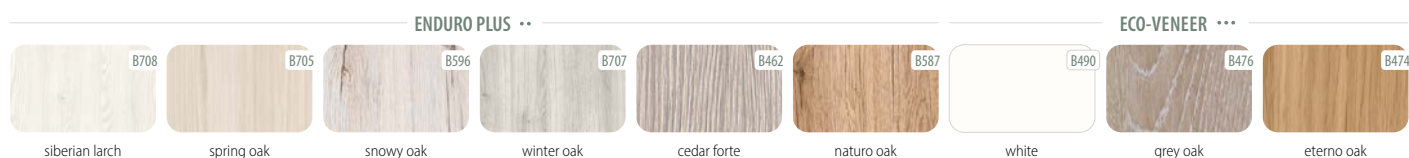


DECORS

ENDURO ..



ENDURO 3D ..



ENDURO PLUS ..

ECO-VENEER ...

Salerno 1



Salerno 2



Salerno 3



Salerno 4



CONSTRUCTION

1
the frame is made of an MDF board

2
(STANDARD)
"honeycomb" filling

3
(OPTIONAL)
tubular chipboard filling

4
HDF

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
double door	
sliding leaf	
tubular chipboard filling	
additional hinge for the door in sizes "60"–"80"	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36	
Additional information: accessories and handles	PAGE 118

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

GLASS

NO EXTRA CHARGE

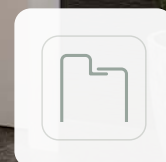
SATINATO

the glossy side of glass is on the hinge side

Rebated Strada 2 in B490

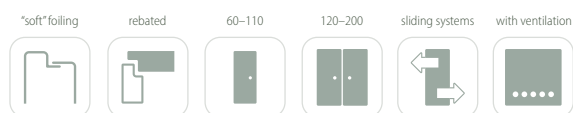


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DOOR LEAVES OPTIONS



DECORS

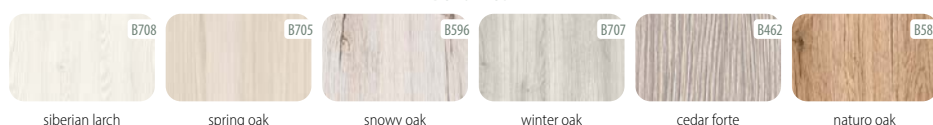
ENDURO ..



ENDURO 3D ..



ENDURO PLUS ..



ECO-VENEER ...



Strada 1



Strada 2

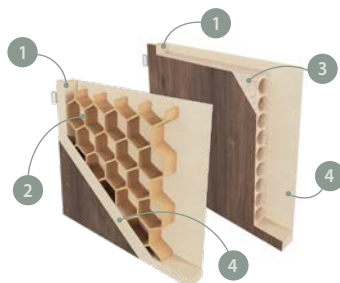


Strada 3



CONSTRUCTION

- | | |
|---|---|
| 1 | the frame is made of an MDF board |
| 2 | (STANDARD)
"honeycomb" filling |
| 3 | (OPTIONAL)
tubular chipboard filling |
| 4 | HDF |



- side edges and upper edge are **foiled**
- rounded** vertical edges of door leaves (more info on p. 104)
- double door leaves have a **rebate** and a **counter-rebate** (drawing on p. 104)
- width of single doors: "60"—"110" / width of double doors: "120"—"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"—"80", 3 pcs for door leaves in sizes "90"—"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
double door	
sliding leaf	
tubular chipboard filling	
additional hinge for the door in sizes "60"—"80"	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36	

Additional information: accessories and handles

PAGE 118

GLASS

NO EXTRA CHARGE

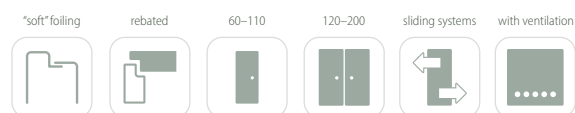
SATINATO

the glossy side of glass is on the hinge side

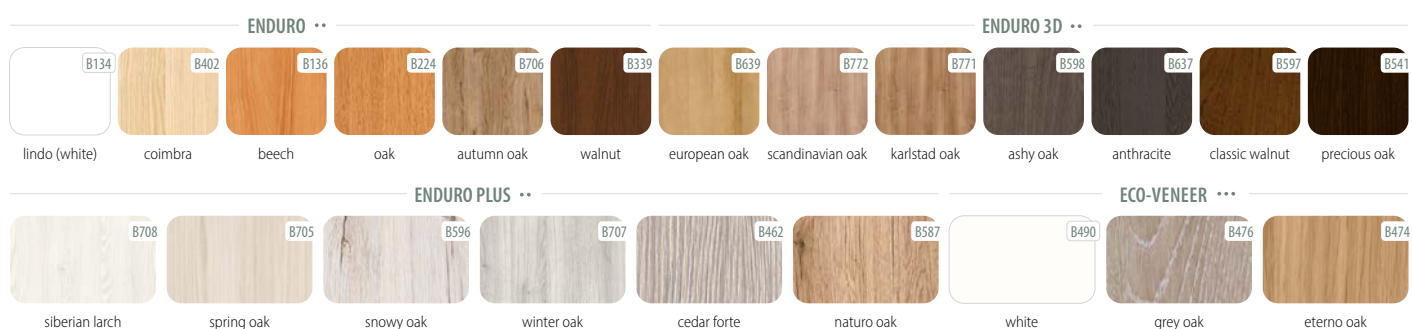




DOOR LEAVES OPTIONS



DECORS



Virgo 1



Virgo 2

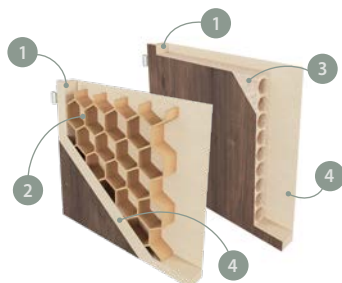


Virgo 3



CONSTRUCTION

- 1 the frame is made of an MDF board
- 2 (STANDARD)
"honeycomb" filling
- 3 (OPTIONAL)
tubular chipboard filling
- 4 HDF



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 104)
- double door leaves have a rebate and a counter-rebate (drawing on p. 104)
- width of single doors: "60"—"110" / width of double doors: "120"—"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"—"80", 3 pcs for door leaves in sizes "90"—"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	P. 106
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	P. 108
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	P. 108
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	P. 112

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
double door	
sliding leaf	
tubular chipboard filling	
additional hinge for the door in sizes "60"—"80"	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
	PVC
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36	

Additional information: accessories and handles

PAGE 118

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side





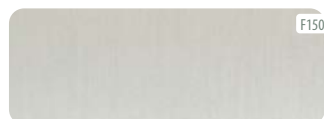
Amber 14 with door frame in B726

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LOCK COLOURS



anodized silver



stainless steel



black

DOOR LEAVES OPTIONS

60-110 with ventilation



LOCKS



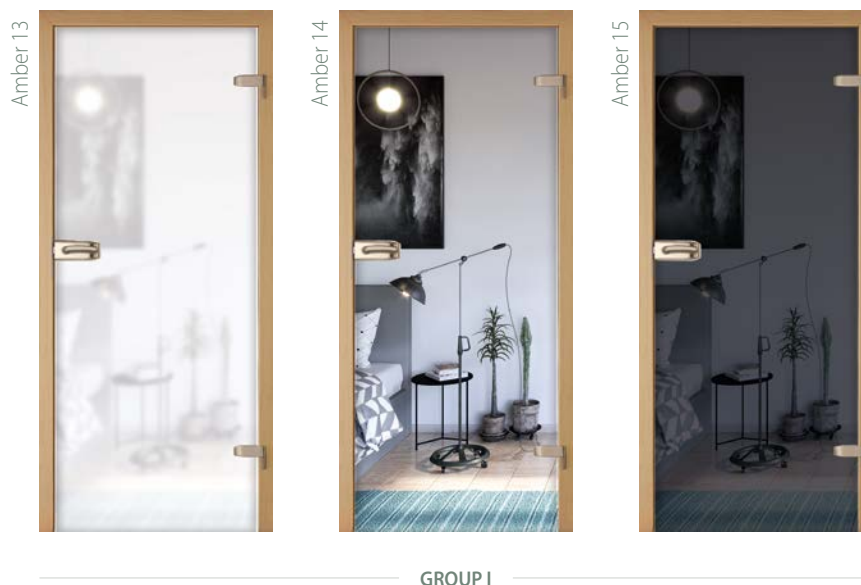
studio **RONDO**



studio **CLASSIC**



studio **ARCOS**



GROUP I



GROUP II

Amber doors are divided into groups due to the types of glass decorations:

GROUP I—basic glass
(transparent or matte
in various shades)

Amber 13—satinato glass

Amber 14—transparent glass

Amber 15—satinato glass

GROUP II—decorated glass
(engraving or overprint)

Amber 3—overprint on transparent glass

Amber 6—overprint on transparent glass

Amber 12—engraving on satinato glass

CONSTRUCTION

- tempered glass, 8 mm thick
- the matt side of a glass pane is on the hinge side
- block or adjustable door frame, 2 hinges

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)

P. 106

[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide

P. 108

[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide

P. 108

DIMENSIONS OF GLASS DOORS (MM)

	„60“	„70“	„80“	„90“
door leaf width	617	717	817	917
door leaf height	(PL) 2027/1975 (CZ-SK)			

ADDITIONAL OPTIONS

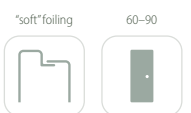
ventilation undercut

Libra in B639



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DOOR LEAVES OPTIONS

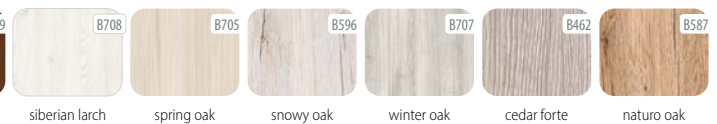


DECORS

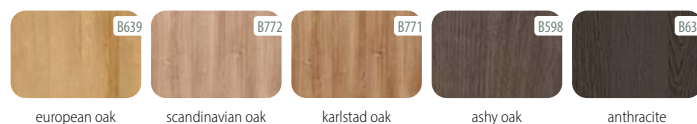
ENDURO ..



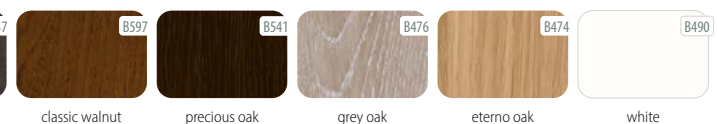
ENDURO PLUS ..



ENDURO 3D ..



ECO-VENEER ...



Folding doors—NORMA DECOR 1



Folding doors—LIBRA

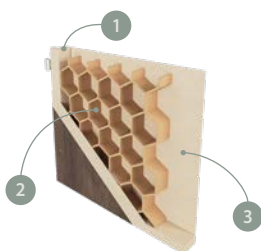


CONSTRUCTION

1 MDF frame

2 (STANDARD)
'honeycomb' filling

3 HDF



- folding doors consist of a folding door and a block or adjustable door frame
- the top track for folding doors comes with a frame specifically designed for the folding door leaf.
- folding doors are supplied as a universal leaf (for left or right-hand installation)
- folding doors consist of two narrow leaves connected by recessed hinges
- folding doors are mounted bottom to floor and top to track
- width of single doors: "60"—"90"

STANDARD EQUIPMENT

- silver round grip in colour satin chrome
- 2 hidden hinges in colour satin chrome

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)

P. 106

[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide

P. 108

[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide

P. 108



GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Pocket door sliding system

SLIDING SYSTEMS

Aversa 1 in a sliding system in B490



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SYSTEM ELEMENTS

cassette	construction cassette for the sliding system in sizes "100" or "125"
cassette enclosure	set of profiles (door frame), brushes and seals
	set of covering profiles for both sides of the door frame

ADDITIONAL OPTIONS

soft-close hardware for sliding door

key hook lock or WC hook lock (chrome, satin, golden, black) with a grip suitable for key or WC lock. In case of door leaves equipped with a hook lock, the customer installs the striking plate in the door frame on their own

key

WC

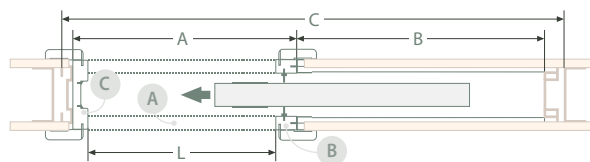
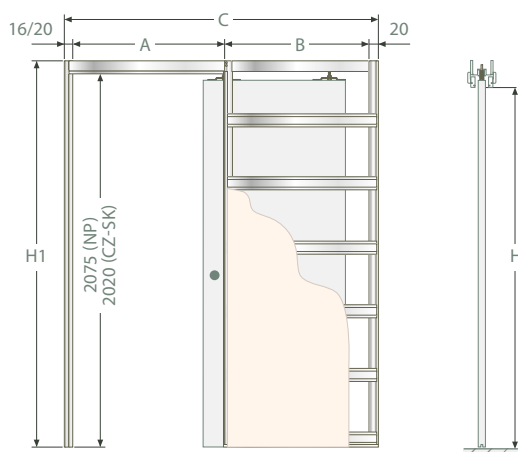
extension (tunnel) to increase the regulation range of the frame (price for every 10 mm started). The minimum width of the extension is 20 mm

strike plate

The cassette with thickness 100 mm is designed for modular door leaves (eg. Domino, Versano, Tamparo) and standard flat doors.

The cassette with thickness 125 mm is designed for standard foiled door leaves (eg. Parma, Strada).

DIAGRAM OF THE LOCATION OF DOOR FRAME ELEMENTS FOR SLIDING SYSTEM—SINGLE SLIDING SYSTEM

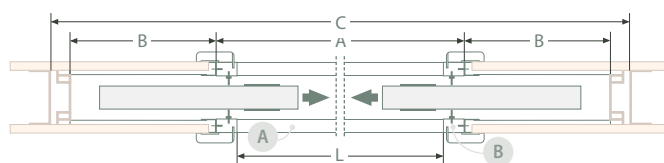
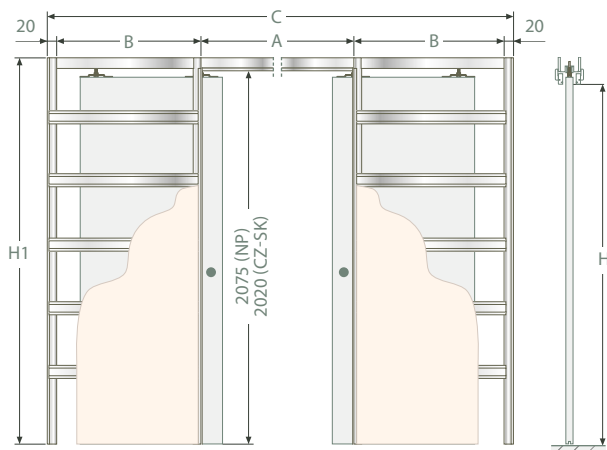


DIMENSIONS OF THE CASSETTE FOR SINGLE SLIDING SYSTEM (mm)

internal width L x H	outer width C x H1	A	B	wall thickness	width	height
610 x 2010 (PL)/1955 (CZ-SK)	1346 x 2120 (PL)/2065 (CZ-SK)	670	640	100-125	644	2040 (PL) / 1988 (CZ-SK)
710 x 2010 (PL)/1955 (CZ-SK)	1546 x 2120 (PL)/2065 (CZ-SK)	770	740		744	
810 x 2010 (PL)/1955 (CZ-SK)	1746 x 2120 (PL)/2065 (CZ-SK)	870	840		844	
910 x 2010 (PL)/1955 (CZ-SK)	1946 x 2120 (PL)/2065 (CZ-SK)	970	940		944	
1010 x 2010 (PL)/1955 (CZ-SK)	2146 x 2120 (PL)/2065 (CZ-SK)	1070	1040		1044	

H—internal height of the cassette; H1—outer height; L—internal width; C—outer width.

DIAGRAM OF THE LOCATION OF DOOR FRAME ELEMENTS FOR SLIDING SYSTEM—DOUBLE SLIDING SYSTEM



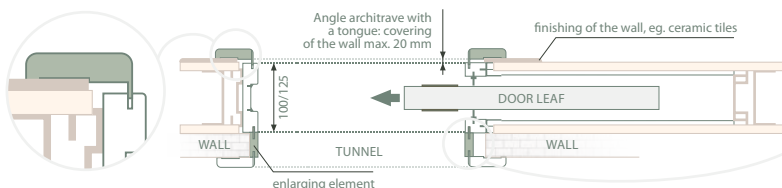
DIMENSIONS OF THE CASSETTE FOR DOUBLE SLIDING SYSTEM (mm)

internal width L x H	outer width C x H1	A	B	wall thickness	width	height
1224 x 2010 (PL)/1955 (CZ-SK)	2610 x 2120 (PL)/2065 (CZ-SK)	1290	640	100-125	644	2040 (PL) / 1988 (CZ-SK)
1424 x 2010 (PL)/1955 (CZ-SK)	3010 x 2120 (PL)/2065 (CZ-SK)	1490	740		744	
1624 x 2010 (PL)/1955 (CZ-SK)	3410 x 2120 (PL)/2065 (CZ-SK)	1690	840		844	
1824 x 2010 (PL)/1955 (CZ-SK)	3810 x 2120 (PL)/2065 (CZ-SK)	1890	940		944	
2024 x 2010 (PL)/1955 (CZ-SK)	4210 x 2120 (PL)/2065 (CZ-SK)	2090	1040		1044	

H—internal height of the cassette; H1—outer height; L—internal width; C—outer width.

DIAGRAM OF THE LOCATION OF DOOR FRAME ENLARGING ELEMENTS FOR THE POCKET DOOR SLIDING SYSTEM

Normally, adjustment of up to 20 mm is carried out through the angle architrave with a tongue

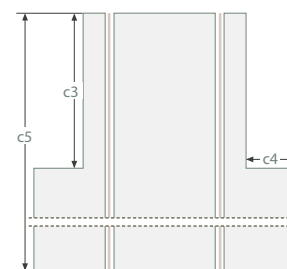
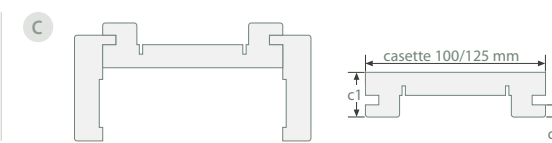
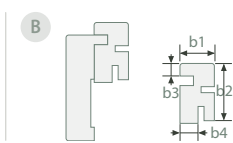
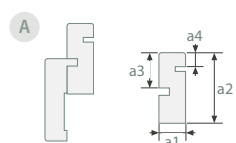


Adjustment of more than 20 mm is done by enlarging element (tunnel)—at extra charge

CASSETTE ENCLOSURE ELEMENTS

A—upper profile + angle architrave; B—vertical profile + angle architrave; C—fender beam + angle architrave

Dimensions of cassette elements (mm)	a1	a2	a3	a4	b1	b2	b3	b4	c1	c2	c3	c4	c5
cassette 100	19	60	25	10	19	33	7	10	25	7	60	12	2070 (PL) / 2015 (CZ-SK)
cassette 125 (PL)	25				25							25	



strike plate



door seal



profiles and architraves



brush



soft-close hardware for sliding door

Wall-mounted sliding system

SLIDING SYSTEMS

Norma Decor 1 in a sliding system in **B687**



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ASSEMBLY
AND INSTALLATION
OF WALL-MOUNTED
SLIDING SYSTEM

SYSTEM ELEMENTS

rail	200 cm rail mounted on aluminium angle bracket
curtain rod	curtain rod in the colour of the door leaf – mounted on an aluminium rail (two types depending on the height of the back band used in the door frame – ORS3] 60 mm or [ORS9] 80 mm)

ADDITIONAL OPTIONS AT EXTRA CHARGE

soft-close hardware for sliding door

bumper

key hook lock or WC hook lock (chrome, satin, golden, black) with a grip suitable for key or WC lock

strike plate

ENDURO/PLUS/3D

ECO-VENEER/LAMINOLACK

CPL 0.15 mm

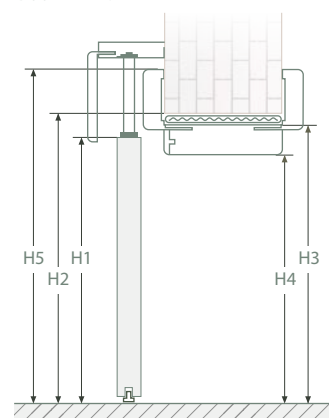
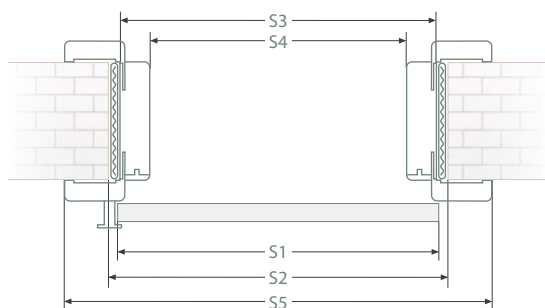
KEY

WC

DIMENSIONS OF THE DOOR LEAF AND THE DOOR FRAME FOR THE WALL-MOUNTED SLIDING SYSTEM

		door frame for single door (mm)					door frame for double door (mm)								
		„60“	„70“	„80“	„90“	„100“	„120“	„130“	„140“	„150“	„160“	„170“	„180“	„190“	„200“
s1	door leaf width	644	744	844	944	1044	1288	1388	1488	1588	1688	1788	1888	1988	2088
s2	width of the wall opening*	674	774	874	974	1074	1310	1410	1510	1610	1710	1810	1910	2010	2110
s3	outer width of the door frame	644	744	844	944	1044	1280	1380	1480	1580	1680	1780	1880	1980	2080
s4	internal width of the door frame	600	700	800	900	1000	1236	1336	1436	1536	1636	1736	1836	1936	2036
s5	width of the door frame with architraves	60 mm [ORS3]	744	844	944	1044	1144	1380	1480	1580	1680	1780	1880	1980	2080
	80 mm [ORS9]	784	884	984	1084	1184	1420	1520	1620	1720	1820	1920	2020	2120	2220
h1	door leaf height	2040 (PL)/1988 (CZ-SK)													
h2	height of the wall opening	2062 (PL)/2008 (CZ-SK)													
h3	outer height of the door frame	2047 (PL)/1993 (CZ-SK)													
h4	internal height of the door frame*	2025 (PL)/1971 (CZ-SK)													
h5	height of the door frame with architraves	60 mm [ORS3]	2097 (PL)/2043 (CZ-SK)												
	80 mm [ORS9]	2117 (PL)/2063 (CZ-SK)													

*DIMENSIONS OF THE WALL OPENING FOR THE VERSION WITHOUT A DOOR FRAME SHOULD BE IDENTICAL TO THE INTERNAL WIDTH OF THE DOOR FRAME.



AVAILABLE DOOR FRAMES

[ORS3] adjustable door frame with a flat angle architrave 60 mm-wide

price includes: adjustable door frame with a flat angle architrave 60 mm-wide, with milling and swing sheet for a hook lock

[ORS9] adjustable door frame with a flat angle architrave 80 mm-wide

price includes: adjustable door frame with a flat angle architrave 80 mm-wide, with milling and swing sheet for a hook lock

CLASSIFICATION OF RAILS AND RAIL COVERS DEPENDING ON THE WIDTH OF THE SLIDING SYSTEM

door leaf	length of rail cover	number of rail cover el.	number of rails and angle architraves	door leaf	length of rail cover	number of rail cover el.	number of rails and angle architraves
„60“	1350 mm	1 element	1 rail and angle architrave 200 cm-long	„70“ + „70“ lub „60“ + „80“	3000 mm	2 elements	2 rails and angle architraves 200 cm-long
„70“	1550 mm			„70“ + „80“ lub „60“ + „90“	3200 mm		
„80“	1750 mm			„80“ + „80“ lub „70“ + „90“ lub „60“ + „100“	3400 mm		
„90“	1950 mm			„80“ + „90“ lub „70“ + „100“	3600 mm		
„100“	2150 mm	2 elements	2 rails and angle architraves 200 cm-long	„90“ + „90“ lub „80“ + „100“	3800 mm		
„60“ + „60“	2600 mm			„90“ + „100“	4000 mm		
„60“ + „70“	2800 mm			„100“ + „100“	4200 mm		3 rails and angle architraves 200 cm-long



rail cover
A—91.5 mm [ORS3] or 111.5 mm [ORS9]; B—92 mm



bumper



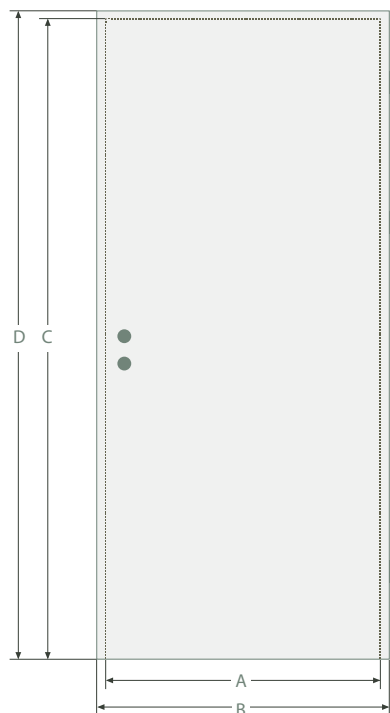
soft-close hardware for sliding door



strike plate

Technical information

DIMENSIONS OF REBATED, NON-REBATED AND SLIDING DOORS



	„60“	„70“	„80“	„90“	„100“
A	618	718	818	918	1018
B	644	744	844	944	1044
C	2027 (PL) / 1975 (CZ-SK)				
D	2040 (PL) / 1988 (CZ-SK)				

Dimensions **A** and **C** are outer dimensions of non-rebated doors;
Dimensions **B** and **D** are outer dimensions of rebated doors and doors prepared for sliding systems.

A REBATE AND A COUNTER-REBATE IN DOUBLE DOOR LEAVES



MODULAR AND FLAT REBATED DOORS WITH A BLOCK OR ADJUSTABLE DOOR FRAME
DOUBLE DOOR LEAVES WITH A REBATE AND A COUNTER-REBATE



NON-REBATED DOORS WITH AN ADJUSTABLE DOOR FRAME
DOUBLE DOOR LEAVES WITH A REBATE AND A COUNTER-REBATE

ROUNDED VERTICAL AND UPPER EDGES IN DOOR LEAVES

	SWING		SLIDING SYSTEMS	EDGE FROM THE CONTACT SIDE OF DOUBLE DOOR
	REBATED	NON-REBATED		
MODULAR DOORS	YES	YES	YES	YES
FLAT DOORS	YES	–	NO	NO
MILLED DOORS	NO	NO	NO	NO
HOME LINE				
OPTIMO LINE				
ARTEO				
VETRA	YES*	–	–	–
FOLDING DOORS				

* OUTER VERTICAL EDGES ONLY.

VENTILATION

According to the norm, the door to the bathroom, shower, and separate WC should open outwards, have a passage width of at least 0.8 m and height of 2 m, and have ventilation holes for the air supply in the bottom of the door with total ventilation area of at least 0.022 m². The total ventilation area is the sum of the gap under the door (standard 7 mm) and additional solutions that increase the total net ventilation area such as ventilation sleeves, ventilation undercut, and ventilation grid. The use of a ventilation grid ensures the correct ventilation area for all door widths, while using the sleeve and/or undercut the increased gap between the door and the floor should be used to meet the required regulations. If the regulations mentioned above must be obliged, the clients must trim the door on their own.



VENTILATION UNDERCUT
(visualization for door leaf width "80")



METAL VENTILATION SLEEVES, SQUARE
(chrome, nickel)



RECUPERATION



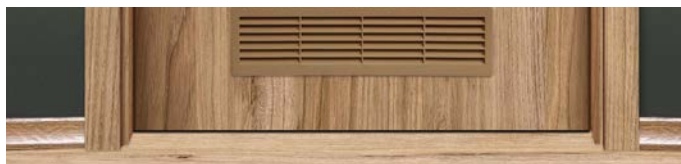
METAL VENTILATION SLEEVES, ROUND
(chrome, golden)



VENTILATION SLEEVES
(visualization for door leaf width "80")



PVC VENTILATION SLEEVES
(variety of colours)



VENTILATION GRID
(visualization for door leaf width "80")



VENTILATION GRID
(Norma Decor, variety of colours)

door width	number of ventilation sleeves	door leaf with metal ventilation sleeves	door leaf with PVC ventilation sleeves for foiled doors	door leaf with PVC ventilation sleeves for modular doors	total ventilation area: ventilation undercut and the gap under the door (7 mm) [m ²]	total ventilation area: ventilation grid and the gap under the door (7 mm) [m ²]
"60"	3	0.0069	0.0062	0.0056	0.00835	> 0.022
"70"	4	0.0085	0.0075	0.0067	0.01085	
"80"	5	0.0101	0.0089	0.0079	0.01335	
"90"	6	0.0117	0.0103	0.0090	0.01585	
"100"	6	0.0124	0.0110	0.0097	0.01835	
"110"	6	0.0131	0.0117	0.0104	0.02085	

NOTE: D'ARTAGNAN, ARTEO AND VETRA DOOR LEAVES CANNOT BE FITTED WITH SLEEVES, UNDERCUTS OR VENTILATION GRIDS. SLIDING DOORS MEET THE VENTILATION REQUIREMENT DUE TO THE DESIGN OF THE SYSTEM. INVADO DOES NOT MAKE SEVERAL VENTILATION SOLUTIONS AT THE SAME TIME.

GUIDELINES FOR BUILDINGS EQUIPPED WITH A RECUPERATION SYSTEM

To ensure adequate airflow from the living areas to the corridor, sanitary, and auxiliary rooms, it is recommended that all internal doors should have a gap at the bottom. The gap area in doors in living and auxiliary rooms should be at least 80 cm² (INVADO doors with an undercut fully meet this requirement). The size of the ventilation gap in doors in sanitary rooms should be 200 cm².

Block door frame

FOR REBATED DOORS [OB3]



OB3

BLOCK DOOR
FRAME



HINGE



CAPS FOR
HINGES



OB3 + 2X LO1

BLOCK DOOR FRAME
+ 2 x FLAT ARCHITRAVE LO1
(10 x 60 MM)
(OPTION AT EXTRA CHARGE)

CONSTRUCTION

- MDF board
- foiling—all decors available in the INVADO offer
- cross-section: 90 x 44 mm

DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

OPTIONS AT EXTRA CHARGE FOR BLOCK DOOR FRAMES

- flat architrave LO1 60 x 10 mm "60"–"110"
- flat architrave LO7 80 x 16 mm "60"–"110"
- quadrant LC1 (single doors) or LC2 (double doors)
- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame "60"–"80"

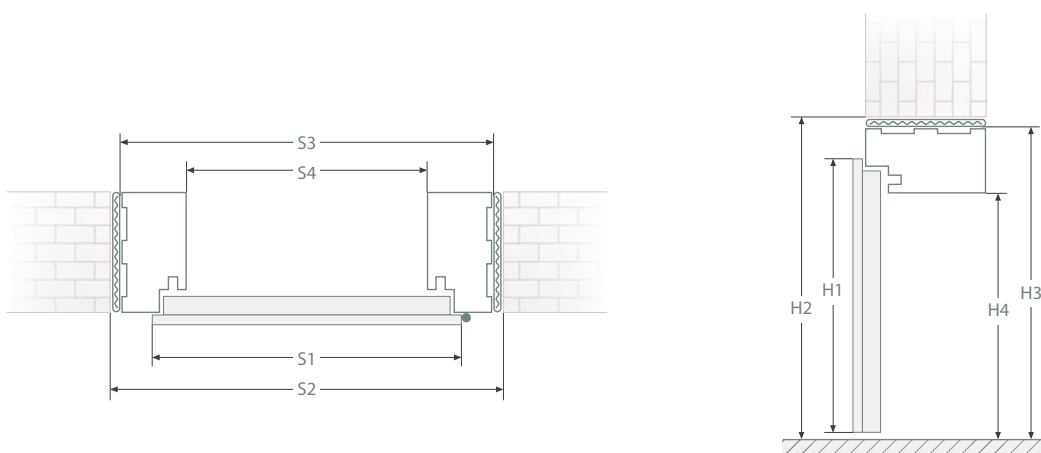


OB3 + 2X LO7

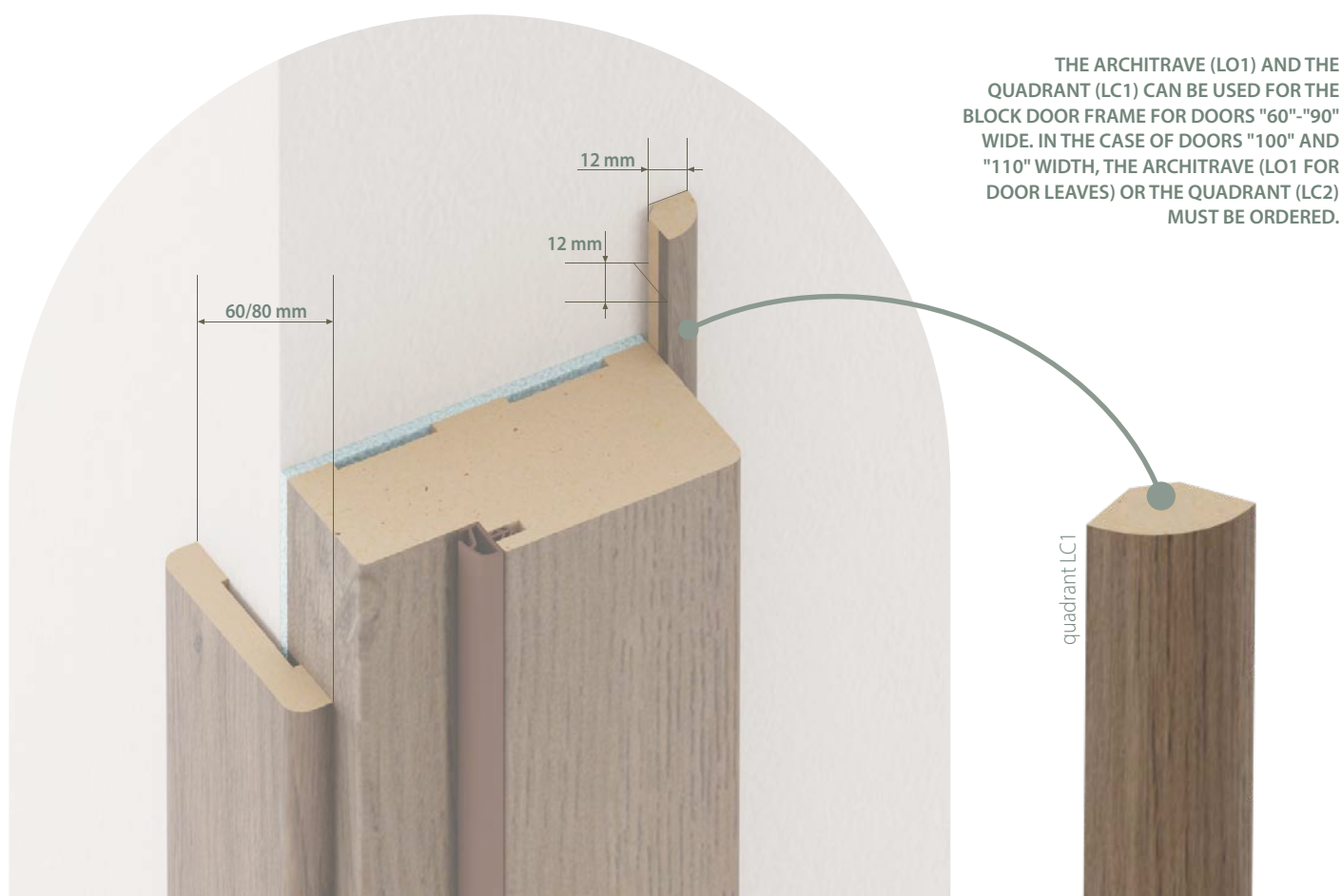
BLOCK DOOR FRAME
+ 2 x FLAT ARCHITRAVE LO7
(16 x 80 mm)
(OPTION AT EXTRA CHARGE)

DIMENSIONS

		width of single doors (mm)						width of double doors (mm)								
		„60“	„70“	„80“	„90“	„100“	„110“	„120“	„130“	„140“	„150“	„160“	„170“	„180“	„190“	„200“
s1	door leaf	644	744	844	944	1044	1144	1278	1378	1478	1578	1678	1778	1878	1978	2078
s2	width of the wall opening	718	818	918	1018	1118	1218	1354	1454	1554	1654	1754	1854	1954	2054	2154
s3	outer width of the door frame	688	788	888	988	1088	1188	1324	1424	1524	1624	1724	1824	1924	2024	2124
s4	internal width of the door frame	600	700	800	900	1000	1100	1236	1336	1436	1536	1636	1736	1836	1936	2036
h1	door leaf height	2040 (PL)/1988 (CZ-SK)														
h2	height of the wall opening	2084 (PL)/2030 (CZ-SK)														
h3	outer height of the door frame	2069 (PL)/2015 (CZ-SK)														
h4	internal height of the door frame	2025 (PL)/1971 (CZ-SK)														



APPLICATION OF QUADRANT LC2 AND ARCHITRAVE LO1, AND THEIR COVERING SURFACES



Adjustable door frame

FOR REBATED DOORS [ORS1/ORS8]

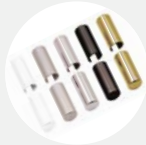


ORS1

ADJUSTABLE DOOR FRAME
+ FLAT ARCHITRAVE 60 MM WIDE
AND A "TONGUE" 30 MM-LONG



HINGE



CAPS FOR
HINGES



ADJUSTABLE
DOOR FRAME
INSTALLATION

CONSTRUCTION

- MDF board
- foiling—all decors available in the INVADO offer
- A set of 45° jointed angle brackets is included as standard with the door frame. The standard angle bracket consists of a flat architrave, available in 60 mm or 80 mm widths, and a 30 mm long tongue. Additionally, a separate 50 mm long angle bracket with a tongue set can be ordered (see extra charges below).

DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

OPTIONS AT EXTRA CHARGE

- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame "60"—"80"
- standard angle architrave (a "tongue" 30 mm-long, an architrave 60 or 80 mm-wide)
- angle architrave with longer "tongue" (a "tongue" 50 mm long, an architrave 60 or 80 mm-wide)
- wall framing ("blind door frame")



ORS8

ADJUSTABLE DOOR FRAME
+ FLAT ARCHITRAVE 80 MM WIDE
AND A "TONGUE" 30 MM-LONG

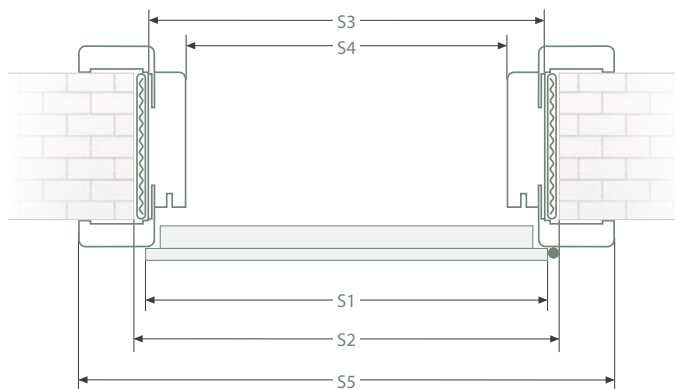
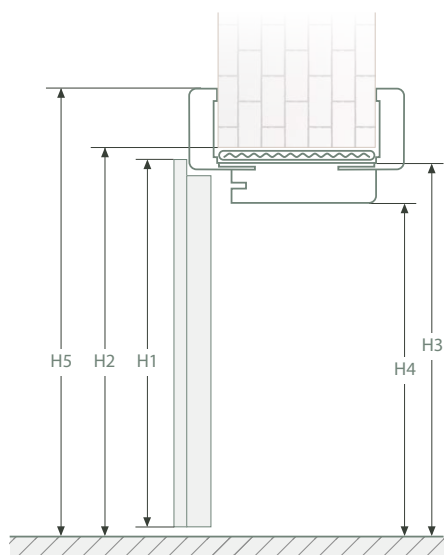
NOMINAL COVERAGE OF THE WALL

symbol	A	B	C	D	E	F	G	H	I	J
wall thickness	75–94	95–114	120–139	140–159	160–179	180–199	200–219	220–239	240–259	260–279

symbol	K	L	M	N	O	P	Q	R	S	T	U
wall thickness	280–299	300–319	320–339	340–359	360–379	380–399	400–419	420–439	440–459	460–479	480–499*

DIMENSIONS

			width of single doors (mm)					width of double doors (mm)									
			„60“	„70“	„80“	„90“	„100“	„110“	„120“	„130“	„140“	„150“	„160“	„170“	„180“	„190“	„200“
s1	door leaf width		644	744	844	944	1044	1144	1278	1378	1478	1578	1678	1778	1878	1978	2078
s2	width of the wall opening		674	774	874	974	1074	1174	1310	1410	1510	1610	1710	1810	1910	2010	2110
s3	outer width of the door frame		644	744	844	944	1044	1144	1280	1380	1480	1580	1680	1780	1880	1980	2080
s4	internal width of the door frame		600	700	800	900	1000	1100	1236	1336	1436	1536	1636	1736	1836	1936	2036
s5	width of the door frame with architraves	60 mm [ORS1]	744	844	944	1044	1144	1244	1380	1480	1580	1680	1780	1880	1980	2080	2180
		80 mm [ORS8]	784	884	984	1084	1184	1284	1420	1520	1620	1720	1820	1920	2020	2120	2220
h1	door leaf height		2040 (PL)/1988 (CZ-SK)														
h2	height of wall opening		2062 (PL)/2008 (CZ-SK)														
h3	outer height of the door frame		2047 (PL)/1993 (CZ-SK)														
h4	internal height of the door frame		2025 (PL)/1971 (CZ-SK)														
h5	height of the door frame with architraves	60 mm [ORS1]	2097 (PL)/2043 (CZ-SK)														
		80 mm [ORS8]	2117 (PL)/2063 (CZ-SK)														



WALL THICKNESS RANGE



DOOR FRAME
WIDTH
MODIFICATION

The adjustable door frame is made in dimensions adjustable to the wall thickness in steps of 20 mm. The minimum wall thickness is 75 mm.

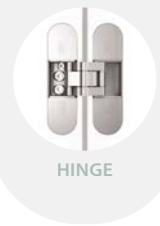
NOTE: due to special mills, there is a possibility to trim the frame and reduce the wall thickness coverage by 15 mm. Door frame for wall thickness greater than 360 mm consists of at least two connected components.



Door frame for
wall thickness
from 360 mm

Adjustable door frame

FOR NON-REBATED DOORS [ORS7/ORS10/ORS4]



HINGE



ORS7

**ADJUSTABLE DOOR
FRAME**

+ FLAT ARCHITRAVE
60 MMWIDE AND A
"TONGUE" 30 MM-LONG



ORS10

**ADJUSTABLE DOOR
FRAME**

+ FLAT ARCHITRAVE
80 MMWIDE AND A
"TONGUE" 30 MM-LONG

CONSTRUCTION

- MDF board
- foiling—all decors available in the INVADO offer
- A set of 45° [ORS7] and [ORS10] or 90° [ORS4] jointed angle brackets is included as standard with the door frame. The standard angle bracket consists of a flat architrave, available in 60 mm or 80 mm widths, and a 30 mm long tongue. Additionally, a separate 50 mm long angle bracket with a tongue set can be ordered (see extra charges below).

DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

OPTIONS AT EXTRA CHARGE

- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame
- standard angle architrave (a "tongue" 30 mm-long, an architrave 60 or 80 mm-wide)
- angle architrave with longer "tongue" (a "tongue" 50 mm long, an architrave 60 or 80 mm-wide)



ORS4

**ADJUSTABLE DOOR
FRAME**

+ FLAT ARCHITRAVE 90° 80
MMWIDE AND A "TONGUE"
30 MM-LONG
(OPTION AT EXTRA CHARGE)

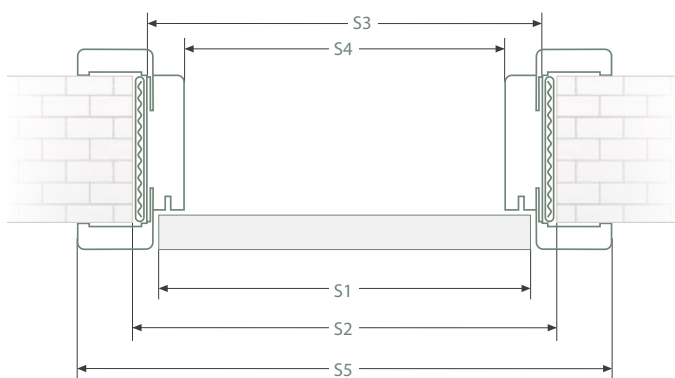
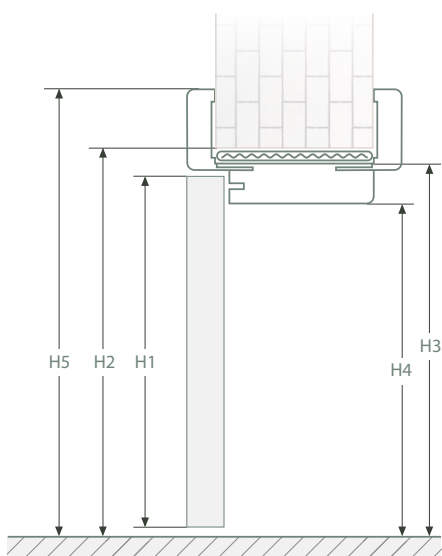
NOMINAL COVERAGE OF THE WALL

symbol	A	B	C	D	E	F	G	H	I	J
wall thickness	75–94	95–114	120–139	140–159	160–179	180–199	200–219	220–239	240–259	260–279

symbol	K	L	M	N	O	P	Q	R	S	T	U
wall thickness	280–299	300–319	320–339	340–359	360–379	380–399	400–419	420–439	440–459	460–479	480–499*

DIMENSIONS

		width of single doors (mm)						width of double doors (mm)								
		„60“	„70“	„80“	„90“	„100“	„110“	„120“	„130“	„140“	„150“	„160“	„170“	„180“	„190“	„200“
s1	door leaf width	618	718	818	918	1018	1118	1239	1339	1439	1539	1639	1739	1839	1939	2039
s2	width of the wall opening	674	774	874	974	1074	1174	1294	1394	1494	1594	1694	1794	1894	1994	2094
s3	outer width of the door frame	644	744	844	944	1044	1144	1264	1364	1464	1564	1664	1764	1864	1964	2064
s4	internal width of the door frame	600	700	800	900	1000	1100	1220	1320	1420	1520	1620	1720	1820	1920	2020
s5	width of the door frame with architraves	60 mm [ORS7]	744	844	944	1044	1144	1244	1364	1464	1564	1664	1764	1864	1964	2064
		80 mm [ORS10]														
		80 mm [ORS4]	784	884	984	1084	1184	1284	1404	1504	1604	1704	1804	1904	2004	2104
h1	door leaf height	2027 (PL)/1975 (CZ-SK)														
h2	height of wall opening	2062 (PL)/2008 (CZ-SK)														
h3	outer height of the door frame	2047 (PL)/1993 (CZ-SK)														
h4	internal height of the door frame	2025 (PL)/1971 (CZ-SK)														
h5	height of the door frame with architraves	60 mm [ORS7]	2097 (PL)/2043 (CZ-SK)													
		80 mm [ORS10]														
		80 mm [ORS4]	2117 (PL)/2063 (CZ-SK)													



WALL THICKNESS RANGE

The adjustable door frame is available in sizes that accommodate wall thicknesses in 20 mm increments. The minimum wall thickness is 75 mm.



DOOR FRAME
RANGE
ADJUSTMENT

NOTE: For a wall thickness of 75-85, a frame with dimension A (75-94) must be used. In this case, the angle must be shortened at the milling point — otherwise the frame will not sit flush with the wall on both sides. A door frame for a wall thickness of 360 mm and above consists of at least two interconnected components.



Door frame for
wall thickness
from 360 mm

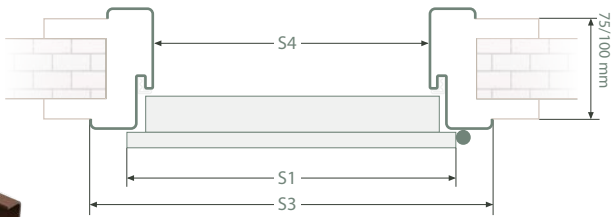
Metal door frames

[FD 11 / FD 12 / FD 14 / FD 61–67]

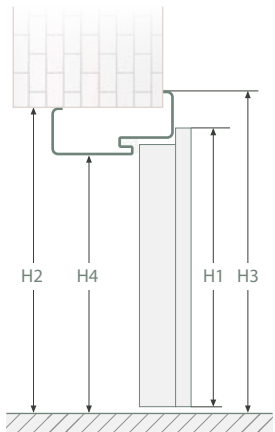
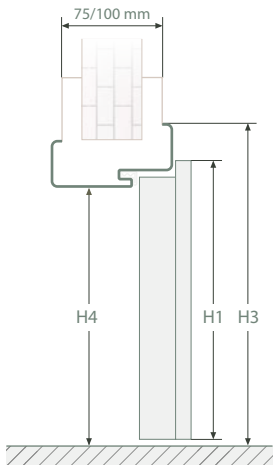
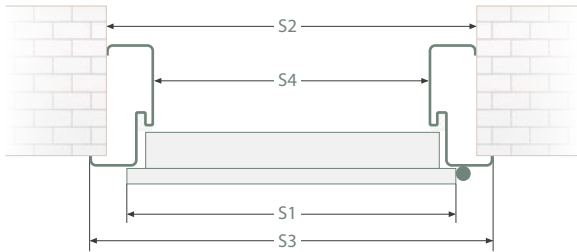
METAL DOOR FRAME [FD 11/FD 12]



Covering assembly:



Corner assembly:



CONSTRUCTION

- welded frame
- ungalvanized plate with a thickness of 1.2 mm
- powder-coated frame in a choice of standard RAL colours
- 2 silver hinges and a seal included
- universal mounting brackets for brick walls and plasterboard walls

RANGES OF WALL THICKNESS COVERING

- door frame FD 11—75 mm
- door frame FD 12—100 mm

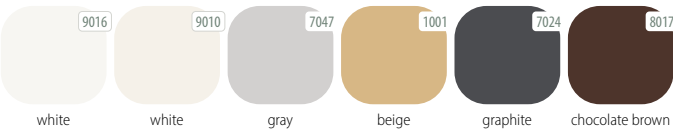
DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

DIMENSIONS

		single door (mm)							double door (mm)							
		"60"	"70"	"80"	"90"	"100"	"110"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width	644	744	844	944	1044	1144	1278	1378	1478	1578	1678	1778	1878	1978	2078
s2	width of the wall opening	680	780	880	980	1080	1180	1316	1416	1516	1616	1716	1816	1916	2016	2116
s3	outer width of the door frame	696	796	896	996	1096	1196	1332	1432	1532	1632	1732	1832	1932	2032	2132
s4	internal width of the door frame	600	700	800	900	1000	1100	1236	1336	1436	1536	1636	1736	1836	1936	2036
h1	door leaf height	2040														
h2	height of the wall opening	2065														
h3	outer height of the door frame	2072														
h4	internal height of the door frame	2024														

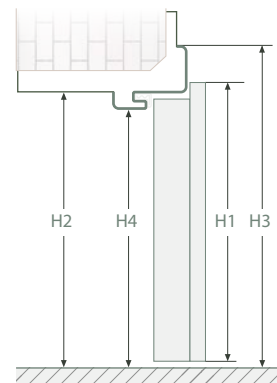
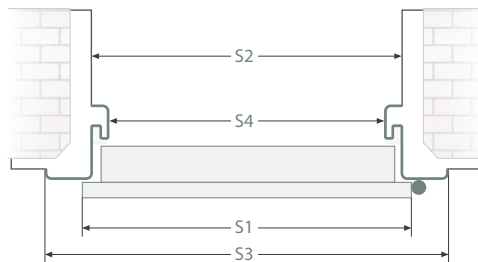
AVAILABLE RAL DECORS



OPTIONS AT EXTRA CHARGE

- third hinge
- reinforcement for the self-closer
- adapted for the electric door strike

METAL DOOR FRAME (SMALL) [FD 14]



CONSTRUCTION

- welded frame
- ungalvanized plate with a thickness of 1.2 mm
- powder-coated frame in a choice of standard RAL colours
- 2 silver hinges and a seal included
- universal mounting brackets for brick walls and plasterboard walls

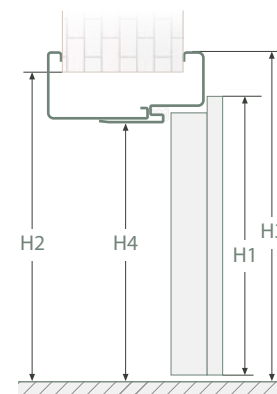
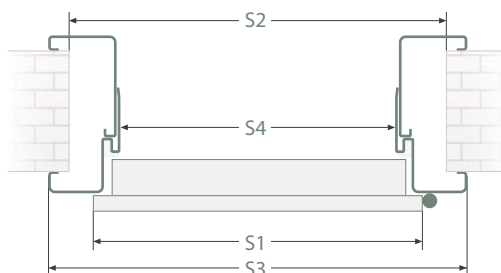
DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

DIMENSIONS

		single door (mm) (mm)						double door (mm)								
		„60“	„70“	„80“	„90“	„100“	„110“	„120“	„130“	„140“	„150“	„160“	„170“	„180“	„190“	„200“
s1	door leaf width	644	744	844	944	1044	1144	1278	1378	1478	1578	1678	1778	1878	1978	2078
s2	width of the wall opening	671	771	871	971	1071	1171	1307	1407	1507	1607	1707	1807	1907	2007	2107
s3	outer width of the door frame	696	796	896	996	1096	1196	1332	1432	1532	1632	1732	1832	1932	2032	2132
s4	internal width of the door frame	600	700	800	900	1000	1100	1236	1336	1436	1536	1636	1736	1836	1936	2036
h1	door leaf height	2040														
h2	height of the wall opening	2043														
h3	outer height of the door frame	2072														
h4	internal height of the door frame	2024														

ADJUSTABLE METAL DOOR FRAME [FD 61-67]



CONSTRUCTION

- 2-part frame, adjustable (adjustment range in 30 mm steps)
- ungalvanized plate with a thickness of 1.5 mm
- powder-coated frame in a choice of standard RAL colours
- 2 silver hinges and a seal included
- universal mounting brackets for brick walls and plasterboard walls

DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

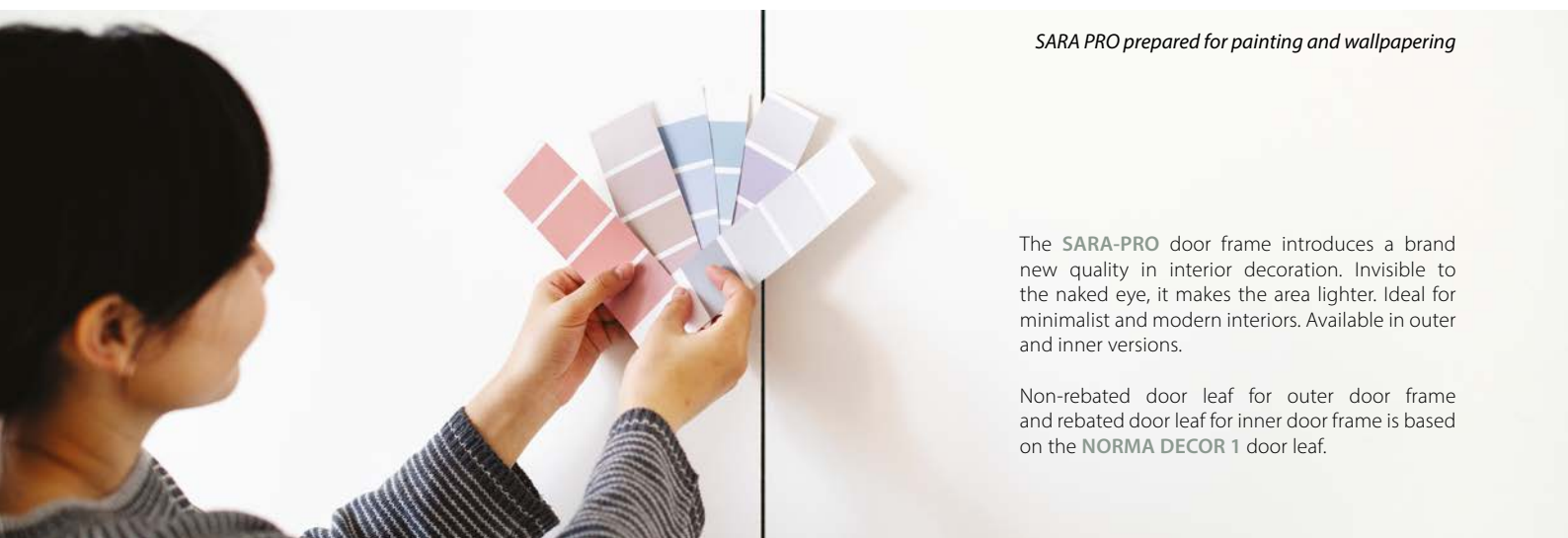
DIMENSIONS

DIMENSIONS		single door (mm)						double door (mm)								
		„60“	„70“	„80“	„90“	„100“	„110“	„120“	„130“	„140“	„150“	„160“	„170“	„180“	„190“	„200“
s1	door leaf width	644	744	844	944	1044	1144	1278	1378	1478	1578	1678	1778	1878	1978	2078
s2	width of the wall opening	693	793	893	993	1093	1193	1326	1426	1526	1626	1726	1826	1926	2026	2126
s3	outer width of the door frame	716	816	916	1016	1116	1216	1350	1450	1550	1650	1750	1850	1950	2050	2150
s4	internal width of the door frame	600	700	800	900	1000	1100	1236	1336	1436	1536	1636	1736	1836	1936	2036
h1	door leaf height	2040														
h2	height of the wall opening	2070														
h3	outer height of the door frame	2082														
h4	internal height of the door frame	2024														

Concealed door frame SARA-PRO



SARA PRO in B733 foil



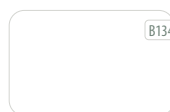
SARA PRO prepared for painting and wallpapering

The **SARA-PRO** door frame introduces a brand new quality in interior decoration. Invisible to the naked eye, it makes the area lighter. Ideal for minimalist and modern interiors. Available in outer and inner versions.

Non-rebated door leaf for outer door frame and rebated door leaf for inner door frame is based on the **NORMA DECOR 1** door leaf.

DECORS

ENDURO ..



lindo (white)



autumn oak



european oak



scandinavian oak



karlstad oak

ENDURO 3D ..



siberian larch

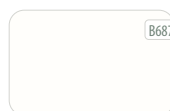


spring oak



winter oak

ENDURO PLUS ..



alpine white



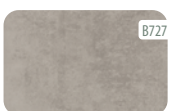
pearl grey



diamond grey



polar pine



light concrete



natural hamilton oak



nebraska oak



dark brown charleston oak

CPL 0,15 mm

CONSTRUCTION

- the frame is made of an MDF board
- (**STANDARD**) stabilisation filling—"honeycomb"
- (**OPTIONAL**) stabilisation filling—tubular chipboard
- frame with filling faced with HDF board on both sides
- (**OPTIONAL**) leaf prepared for painting and wallpapering
- (**OPTIONAL**) leaf covered with ENDURO or CPL 0.15 mm foil
- width of single doors "60"—"90"

ADDITIONAL OPTIONS

door without a keyhole

filling—tubular chipboard

ventilation undercut

PVC ventilation sleeves

ventilation grid

cylinder lock insert 31/36

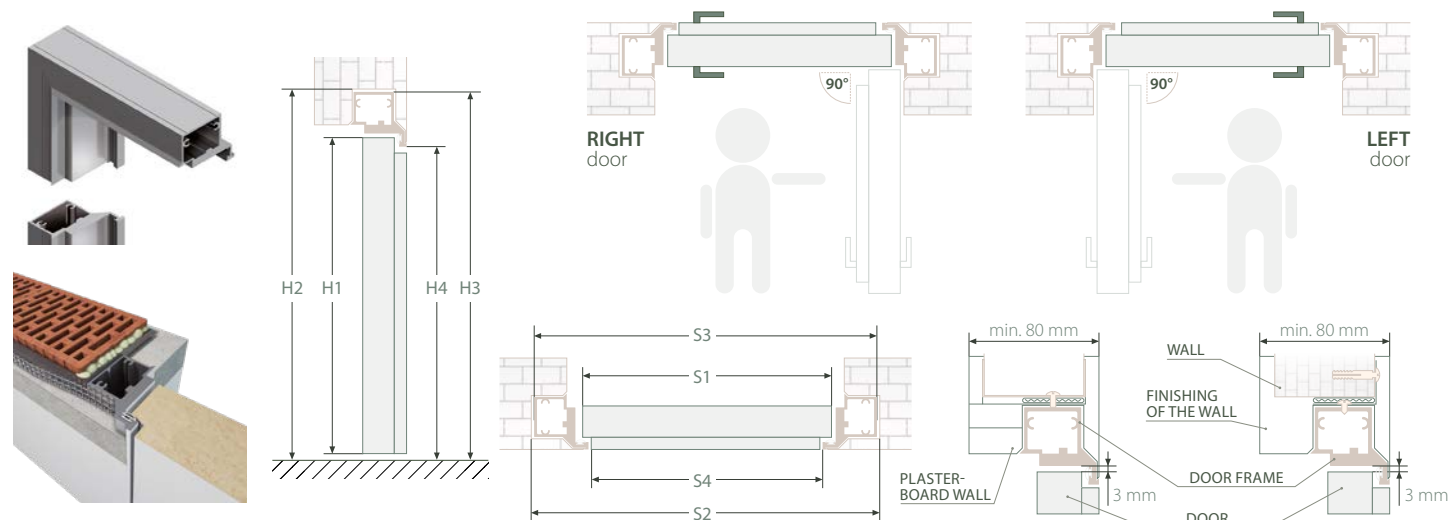
STANDARD EQUIPMENT

- 2 hidden hinges
- magnetic lock for a standard key, a WC knob or a cylinder lock insert or door without a keyhole

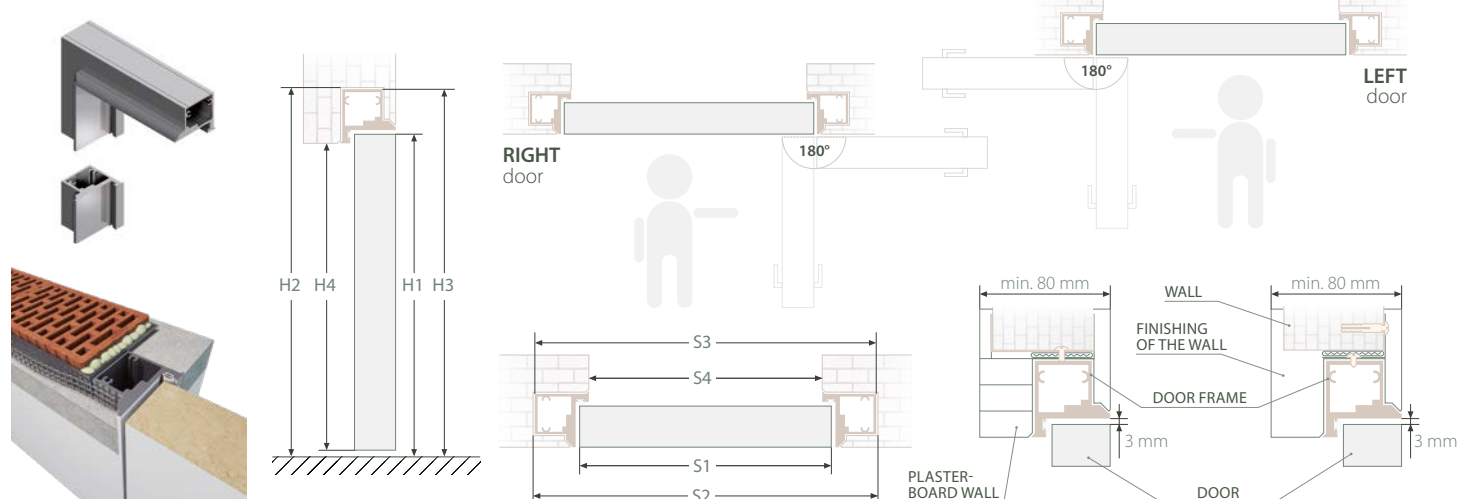
DIMENSIONS OF A DOOR LEAF AND CONCEALED DOOR FRAME

		inner door frame (mm)				outer door frame (mm)			
		"60"	"70"	"80"	"90"	"60"	"70"	"80"	"90"
s1	door leaf width	618	718	818	918	618	718	818	918
s2	width of the wall opening	698	798	898	998	698	798	898	998
s3	outer width of the door frame	688	788	888	988	688	788	888	988
s4	internal width of the door frame	603	703	803	903	603	703	803	903
h1	door leaf height	2027 (PL)/1975 (CZ-SK)				2017 (PL)/1965 (CZ-SK)			
h2	height of the wall opening	2076 (PL)/2024 (CZ-SK)				2066 (PL)/2014 (CZ-SK)			
h3	outer height of the door frame	2069 (PL)/2017 (CZ-SK)				2059 (PL)/2007 (CZ-SK)			
h4	internal height of the door frame	2027 (PL)/1975 (CZ-SK)				2017 (PL)/1965 (CZ-SK)			

CONCEALED DOOR FRAME SARA-PRO—INNER

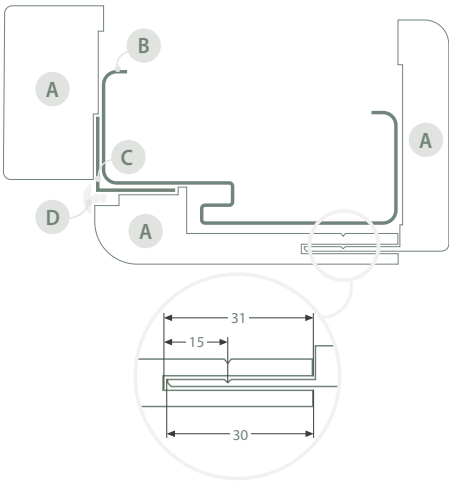


CONCEALED DOOR FRAME SARA-PRO—OUTER



Housing system

FOR METAL DOOR FRAMES [ORS5]



- A door frame housing
- B metal door frame
- C aluminium angle element
- D gasket

FEATURES

- The ORS5 metal frame cover is an adjustable overlay frame that allows for the installation of a new door leaf and adjustable frame without removing the existing metal frame. By covering the old frame, it enables the use of standard INVADO door leaves.
NOTE: the ORS5 frame changes the position of the leaf in relation to the wall run.

WIDTH OF THE DOOR FRAME FOR DOOR LEAVES

- width of single doors "60" to "90"

RANGES OF WALL THICKNESS

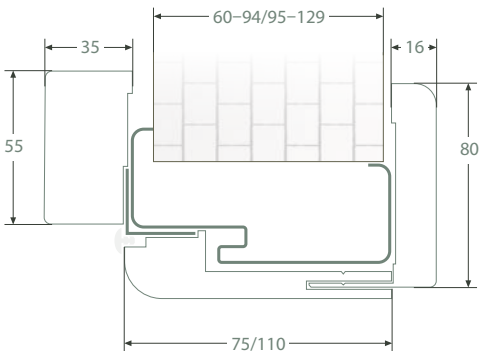
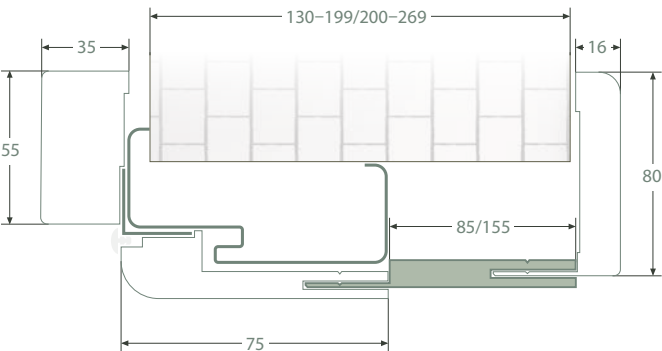
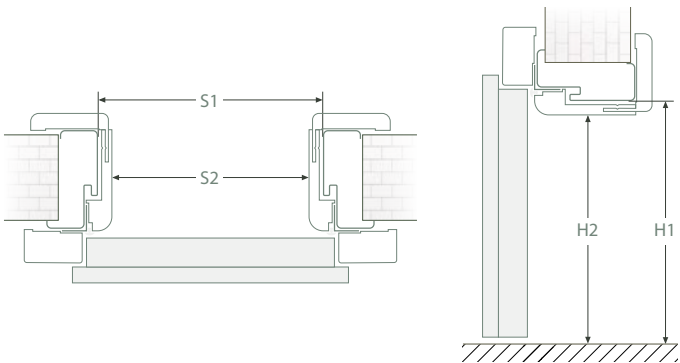
- 60–94, 95–129, 130–199, 200–269

INTERNAL DIMENSIONS OF METAL DOOR FRAME (MM)

		"60"	"70"	"80"	"90"
s1	door leaf width	600	700	800	900
s2	clear width of the enclosure	573	673	773	873
h1	door leaf height	2025 (PL)/1975 (CZ-SK)			
h2	clear height of enclosure	2011			

Housing system for metal door frames for walls thicker than 130 mm has an additional enlarging element.

For the range of 130–199—the enlarging element is 85 mm-wide.
For the range of 200–269—the enlarging element is 155 mm-wide.



ACCESSORIES

HANDLES



Accessories

FOILED AND MODULAR DOORS



caps for hinges
(white, satin chrome, chrome, black, gold)
Set for 1 piece of hinge



hinge
Set with leaf and frame hinge



hidden hinge
Delivered with a door frame



cylinder lock insert



porthole
(black or silver with satinated or transparent glass)
Included in the price of the door Norma Decor 6 and Optimo Line 6



automatic bottom door seal



aluminium threshold



door seal
(black, white, gray, brown, beige)



ventilation sleeves
PVC



ventilation sleeves
metal round



ventilation sleeves
metal square



ventilation grid

BLACK IRONMONGERY FOR REBATED DOORS



black hinge
(rebated doors)
Set with leaf and frame hinge



black lock
(key/WC/cylinder insert)

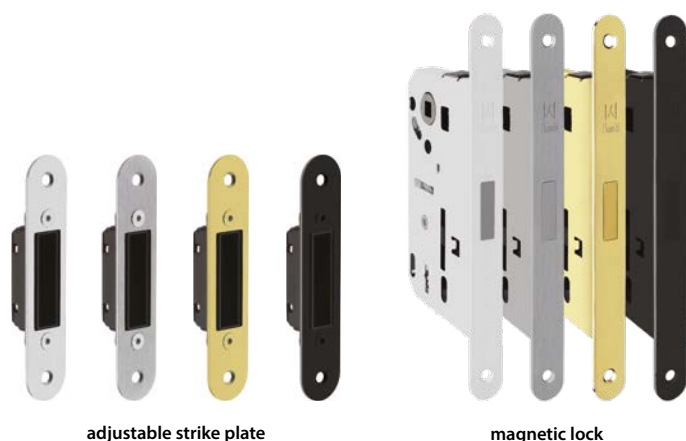


strike plate for the
black door frame



strike plate for the
adjustable door frame

OPTIMO LINE



adjustable strike plate

magnetic lock



hidden hinges

Colours: white, satin chrome, gold, black

Surcharge for changing the colour of the fittings—set:
2 hinges + strike plate + door leaf lock

OPTIMO *line*



edge band in a different colour than the door leaf surface
(natural hamilton oak, alpine white or pure black)

SLIDING SYSTEMS



hook lock
WC/key



grip with
folding key
and a thimble



grip with
WC knob and
a thimble



grip and
a thimble



strike plate

Colours: chrome, satin chrome, gold, black



bumper



soft-close hardware
for sliding door

KICK AND PUSH METAL PANELS

- material: polished stainless steel
- dimensions: width matched to the door leaf, height 300 mm, thickness 0.6 mm
- price per set for two sides of the leaf



PUSH top panel
with handle holes



standard KICK
bottom panel



bottom panel
with undercut
(undercut – height: 15 mm)



bottom panel
with holes for sleeves*
(ventilation sleeves – \varnothing 40 mm)



KICK bottom panel
with ventilation grid
(grid dimensions: 430 x 110 mm)

* ventilation sleeves – diameter: 40 mm

(depending on the width of the leaf a different number of ventilation sleeves is used: "60" – 3 sleeves / "70" – 4 sleeves / "80" – 5 sleeves / "90"-110" – 6 sleeves)

Handles

IBIZA K



with escutcheon
for repeatable key



with escutcheon
for cylinder lock insert



with escutcheon
for WC lock

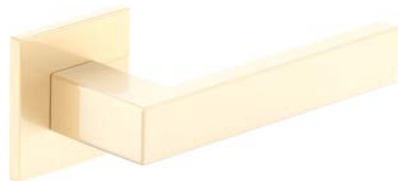


white



black

QUBIK K FIT



with escutcheon
for repeatable key



with escutcheon
for cylinder lock insert



with escutcheon
for WC lock



brushed brass



brushed nickel



glossy chrome



black

TOPAZ



with escutcheon
for repeatable key



with escutcheon
for cylinder lock insert



with escutcheon
for WC lock



stainless steel (inox)

FOSTER-BI



with escutcheon
for repeatable key



with escutcheon
for cylinder lock insert



with escutcheon
for WC lock



white



matt nickel



glossy chrome



black



glossy gold

SPARK FIT



with escutcheon
for repeatable key



with escutcheon
for cylinder lock insert



with escutcheon
for WC lock



white



anthracite



black

GIUSSY



with escutcheon
for repeatable key



with escutcheon
for cylinder lock insert



with escutcheon
for WC lock



nickel/chrome



brown grafiatto

INVADO



with escutcheon
for repeatable key



with escutcheon
for cylinder lock insert



with escutcheon
for WC lock



nickel/chrome

PRESTO



with escutcheon
for repeatable key



with escutcheon
for cylinder lock insert



with escutcheon
for WC lock



nickel/chrome

UNO-R



with escutcheon
for repeatable key



with escutcheon
for cylinder lock insert



with escutcheon
for WC lock



stainless steel (inox)

UNO



with escutcheon
for repeatable key



with escutcheon
for cylinder lock insert



with escutcheon
for WC lock



stainless steel (inox)



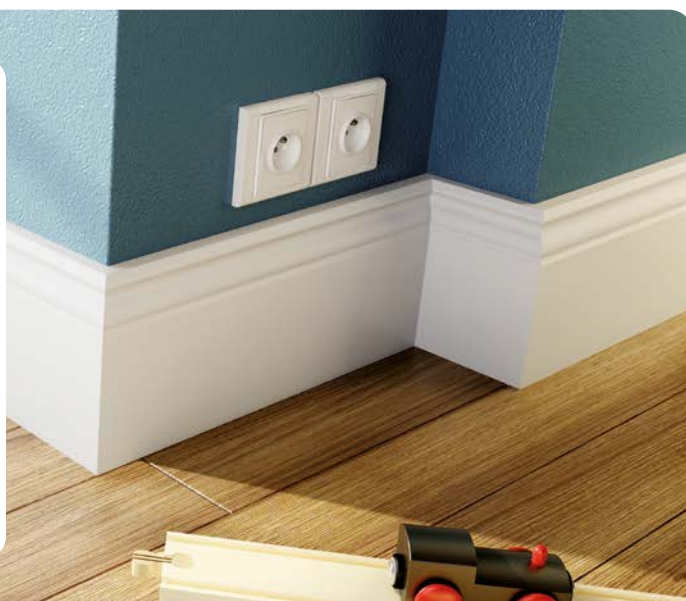
MODEL P124



dimensions (mm): **100 x 16 x 2400**

white primer foil **B145 (for painting)**

ENDURO foil—white **B134**



MODEL P125



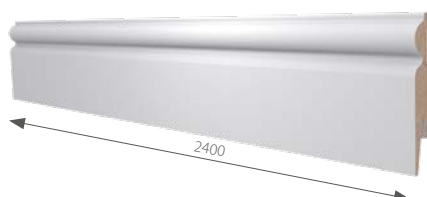
dimensions (mm): **60 x 16 x 2400**

white primer foil **B145 (for painting)**

ENDURO foil—white **B134**



MODEL P127



dimensions (mm): **110 x 16 x 2400**

white primer foil **B145 (for painting)**

ENDURO foil—white **B134**



MODEL P129/P402/P403



white primer foil **B145 (for painting)**

ENDURO foil—white **B134**

MODEL P130

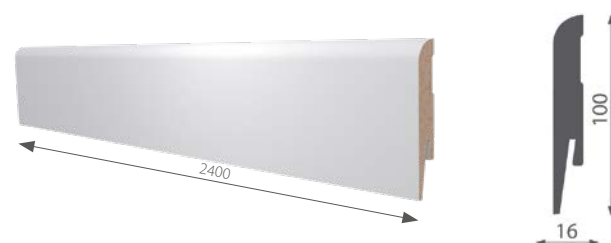


dimensions (mm): **100 x 16 x 2400**

white primer foil **B145 (for painting)**

ENDURO foil—white **B134**

MODEL P132



dimensions (mm): **100 x 16 x 2400**

white primer foil **B145 (for painting)**

ENDURO foil—white **B134**



CLIPS



FINISHING ELEMENT

- finishing element 20 x 20 x 120 mm
- clips—30 pcs/package

NOTE: THE LENGTH OF A SINGLE SKIRTING IS 2.4 M.
THE SKIRTINGS ARE PACKED AND SOLD IN SETS OF 5.

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